**infineon**

Quasi-Resonant 700 V/800 V CoolSET™ - in DIP-7 and DSO-12 Package

Product Highlights

- Integrated 700 V/800 V avalanche rugged CoolMOS™
- Novel Quasi-Resonant operation and proprietary implementation for low EMI
- Enhanced Active Burst Mode with selectable entry and exit standby power
- Active Burst Mode to reach the lowest standby power <100 mW
- Fast startup achieved with cascode configuration
- Digital frequency reduction for better overall system efficiency
- Robust line protection with input OVP and brownout
- Comprehensive protection
- Pb-free lead plating, halogen free mold compound, RoHS compliant

PG-DIP-7   PG-DSO-12

RoHS
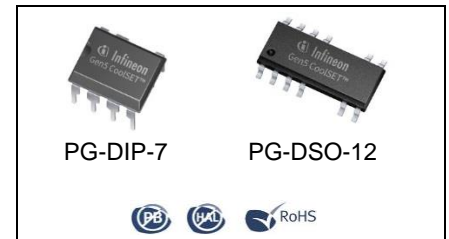
Features

- Integrated 700 V/800 V avalanche rugged CoolMOS™
- Minimum switching frequency difference between low & high line for higher efficiency & better EMI
- Enhanced Active Burst Mode with selectable entry and exit standby power
- Active Burst Mode to reach the lowest standby power <100 mW
- Fast startup achieved with cascode configuration
- Digital frequency reduction up to 10 zero crossings
- Built-in digital soft start
- Cycle-by-cycle peak current limitation
- Maximum on/off time limitation to avoid audible noise during start up and power down
- Robust line protection with input OVP and brownout
- Auto restart mode protection for VCC Over Voltage, VCC Under Voltage, Over load/Open Loop, Output Over Voltage, Over Temperature and CS (Current Sense) short to GND
- Limited charging current for VCC short to GND
- Pb-free lead plating, halogen free mold compound, RoHS compliant

Applications

- Auxiliary power supply for Home Appliances/white Goods, TV, PC & Server
- Blu-ray player, Set-top box & LCD/LED Monitor

Description

The Quasi-Resonant CoolSET™- (ICE5QRxxxxAx) is the 5th generation of Quasi-Resonant integrated power IC optimized for off-line switch power supply in cascode configuration. It is housed in single package with 2 separate chips; one is controller chip and other is HV MOSFET chips. The IC can achieve lower EMI and higher efficiency with improved digital frequency reduction through the proprietary novel Quasi-Resonant operation. The enhanced Active Burst Mode enables flexibility in standby power range selection. The product has a wide operation range (10 ~ 25.5 V) of IC power supply and lower power consumption. The numerous protection functions including the robust line protection (both input OVP and brownout) to support the protections of the power supply system in failure situations. All of these make the CoolSET™ (ICE5QRxxxxAx) series an outstanding integrated power device in Quasi-Resonant flyback converter in the market.
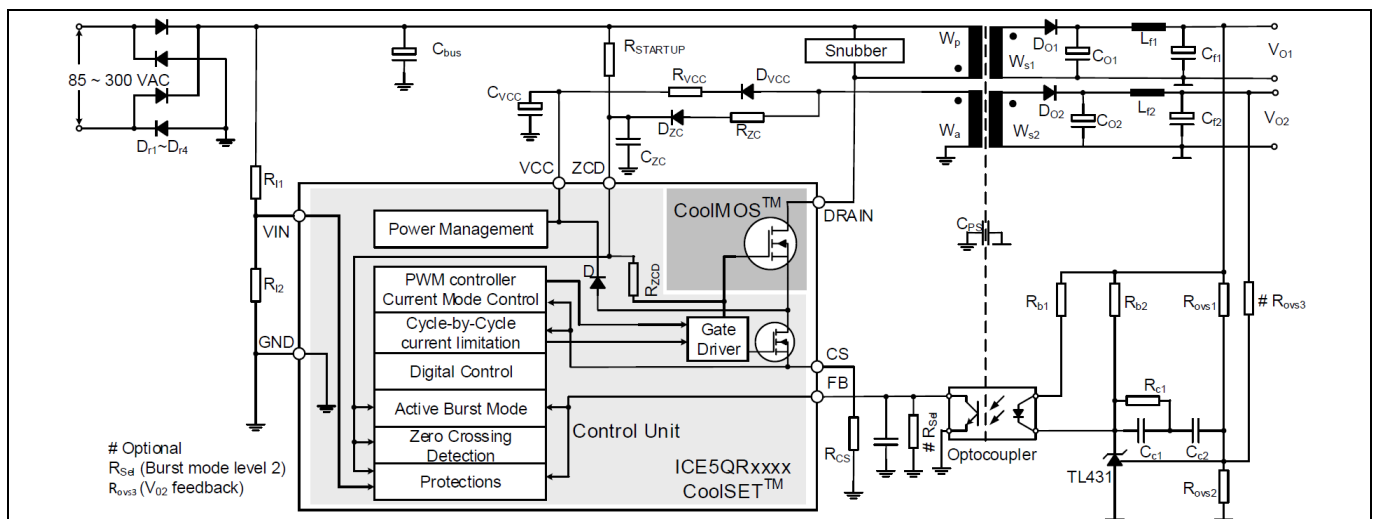

Figure 1   Typical application

Output Power of 5th generation Quasi-Resonant CoolSET™

Table 1   **Output Power of 5th generation Quasi-Resonant CoolSET™**

Type	Package	Marking	V_{DS}	R_{DSon}[1]	220V_{AC} ±20%[2]	85-300 V_{AC}[2]
ICE5QR4770AZ	PG-DIP-7	5QR4770AZ	700 V	4.73 Ω	27 W	15 W
ICE5QR4780AZ	PG-DIP-7	5QR4780AZ	800 V	4.13 Ω	28 W	15 W
ICE5QR2270AZ	PG-DIP-7	5QR2270AZ	700 V	2.13 Ω	41 W	22 W
ICE5QR2280AZ	PG-DIP-7	5QR2280AZ	800 V	2.13 Ω	41 W	22 W
ICE5QR0680AZ	PG-DIP-7	5QR0680AZ	800 V	0.71 Ω	74 W	41 W
ICE5QR4770AG	PG-DSO-12	5QR4770AG	700 V	4.73 Ω	27 W	15 W
ICE5QR1680AG	PG-DSO-12	5QR1680AG	800 V	1.53 Ω	50 W	27 W
ICE5QR0680AG	PG-DSO-12	5QR0680AG	800 V	0.71 Ω	77 W	42 W

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[1] Typ. at T_J =25°C (inclusive of low side MOSFET)

[2] Calculated maximum output power rating in an open frame design at T_a=50°C, T_J=125°C (integrated high voltage MOSFET) and using minimum drain pin copper area in a 2 oz copper single sided PCB. The output power figure is for selection purpose only. The actual power can vary depending on particular designs. Please contact to a technical expert from Infineon for more information.

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1   Pin Configuration and Functionality

The pin configuration is shown in Figure 2 and the functions are described in Table 2.
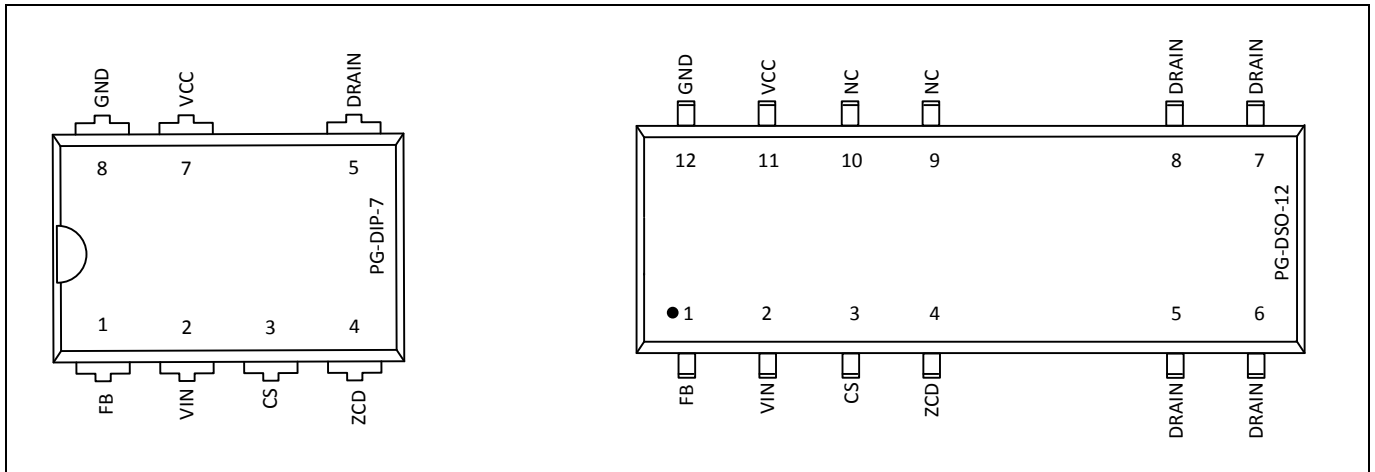
Figure 2   Pin Configuration

Table 2   Pin Definitions and Functions

| Pin		Symbol	Function
DIP-7	**DSO-12**		
1	1	FB	**Feedback & Burst entry/exit control** **FB** pin combines the functions of feedback control, selectable burst entry/exit control and overload/open loop protection.
2	2	VIN	**Input Line OVP & Brownout** **VIN** pin is connected to the bus via resistor divider (see Figure 1) to sense the line voltage. This pin combines the functions of input Line OVP, Brownout and minimum ZC count setting between low and high line.
3	3	CS	**Current Sense** The **CS** pin is connected to the shunt resistor for the primary current sensing externally and to the PWM signal generator block for switch-off determination (together with the feedback voltage) internally. Moreover, CS pin short to ground protection is sensed by this pin.
4	4	ZCD	**Zero Crossing Detection** **ZCD** pin combines the functions of start up, zero crossing detection and output over voltage protection. During the start up, it is used to provide a voltage level to the gate of power switch CoolMOS™ to charge V_{CC} capacitor.
5	5, 6, 7, 8	DRAIN	**Drain** The **DRAIN** pin is connected to the drain of the integrated CoolMOS™.
7	11	VCC	**VCC(Positive Voltage Supply)** The **VCC** pin is the positive voltage supply to the IC. The operating range is between V_{VCC_OFF} and V_{VCC_OVP}.
8	12	GND	**Ground** The **GND** pin is the common ground of the CoolSET™.
-	9, 10	NC	Not connected.

2   Representative Block Diagram
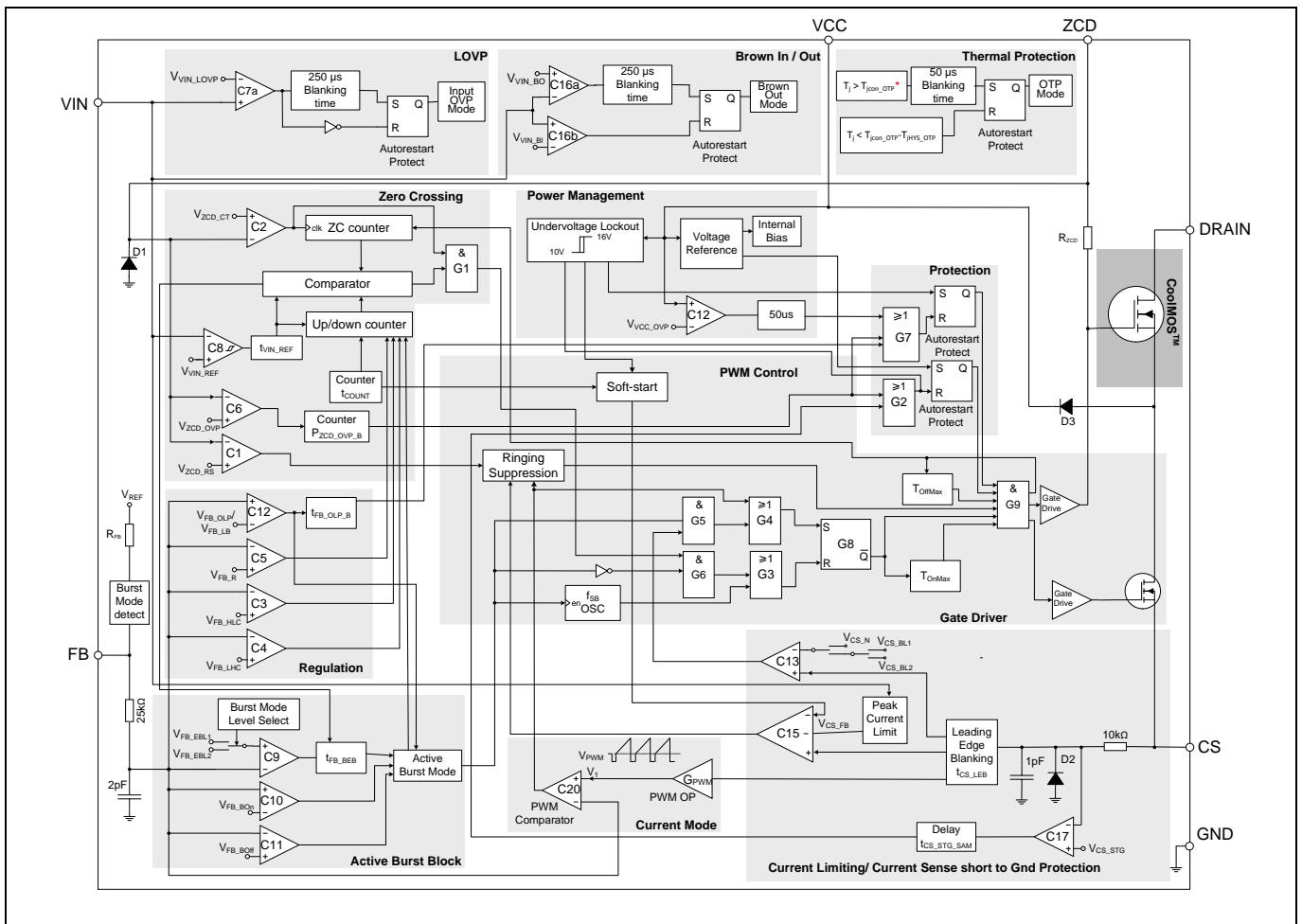


Figure 3   Representative Block Diagram

Note: ∗ Junction temperature of the controller chip is sensed for over temperature protection. The CoolMOS^TM is a separated chip from the controller chip in the same package. Please refer to the design guide and/or consult a technical expert from Infineon for the proper thermal design.

3 Functional Description

3.1 V_{CC} Pre-Charging and Typical V_{CC} Voltage during Start-up

As shown in Figure 1, once the line input voltage is applied, a rectified voltage appears across the capacitor C_{BUS}. The pull up resistor $R_{STARTUP}$ provides a current to charge the C_{iss} (input capacitance) of CoolMOS™ and gradually generate one voltage level. If the voltage over C_{iss} is high enough, CoolMOS™ on and V_{CC} capacitor will be charged through primary inductance of transformer L_P, CoolMOS™ and internal diode D_3 with two steps constant current source $I_{VCC\_Charge1}$[1] and $I_{VCC\_Charge3}$[1].

A very small constant current source ($I_{VCC\_Charge1}$) is charged to the V_{CC} capacitor till V_{CC} reach V_{CC_SCP} to protect the controller from V_{CC} pin short to ground during the start up. After this, the second step constant current source ($I_{VCC\_Charge3}$) is provided to charge the V_{CC} capacitor further, until the V_{CC} voltage exceeds the turned-on threshold V_{VCC_ON}. As shown in the time phase I in Figure 4, the V_{CC} voltage increase almost linearly with two steps.
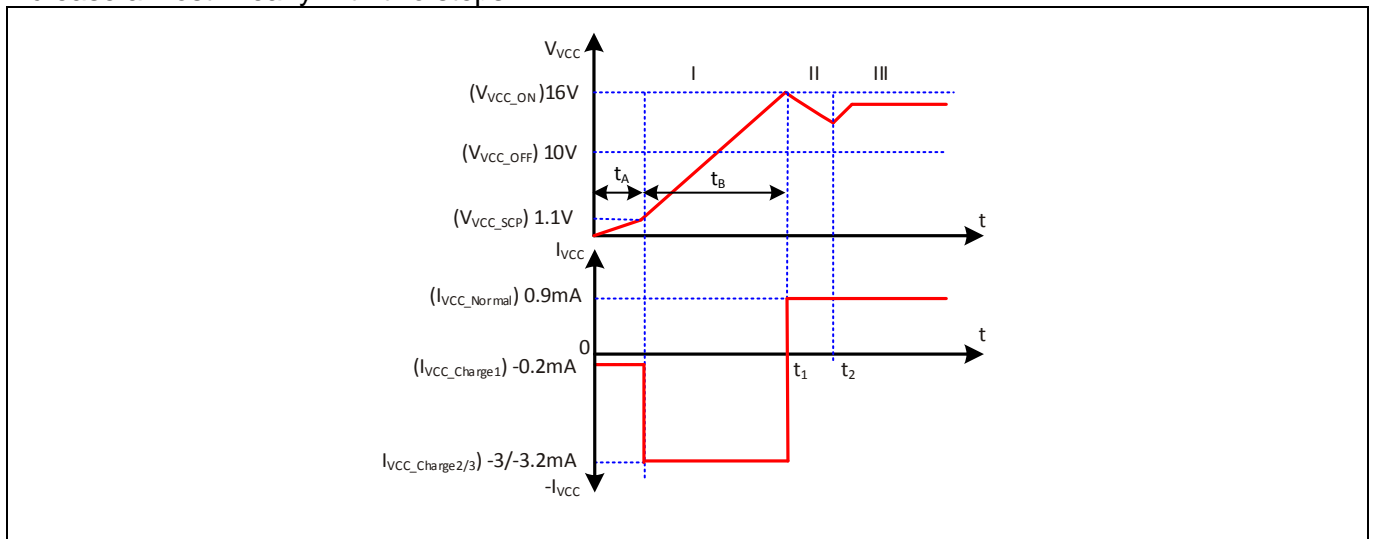
Figure 4   VCC voltage and current at start up

The time taking for the V_{CC} pre-charging can then be approximately calculated as:

$$t_1 = t_A + t_B = \frac{V_{VCC\_SCP} \cdot C_{VCC}}{I_{VCC\_Charge1}} + \frac{(V_{VCC\_ON} - V_{VCC\_SCP}) \cdot C_{VCC}}{I_{VCC\_Charge3}} \tag{1}$$

When the V_{CC} voltage exceeds the V_{CC} turned on threshold V_{VCC_ON} at time t_1, the IC begins to operate with soft start. Due to power consumption of the IC and the fact that there is still no energy from the auxiliary winding to charge the V_{CC} capacitor before the output voltage is built up, the V_{CC} voltage drops (Phase II). Once the output voltage is high enough, the V_{CC} capacitor receives the energy from the auxiliary winding from the time t_2 onward and delivering the I_{VCC_Normal}[2] to the CoolSET™. The V_{CC} then will reach a constant value depending on output load.

3.2 Soft-start

As shown in Figure 5, at the time t_{on}, the IC begins to operate with a soft-start. By this soft-start the switching stresses for the MOSFET, diode and transformer are minimized. The soft-start implemented in ICE5QRxxxxAx is a digital time-based function. The preset soft-start time is t_{SS} (12 ms) with 4 steps. If

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[1] $I_{VCC\_Charge1/2/3}$ is charging current from the controller to VCC capacitor during start up
[2] I_{VCC_Normal} is supply current from VCC capacitor or auxiliary winding to the CoolSET™ during normal operation

not limited by other functions, the peak voltage on CS pin will increase step by step from 0.3 V to 1 V finally. During the first 3 ms of soft start, the ringing suppression time is set to *25 µs* to avoid irregular switching due to switch off oscillation noise.
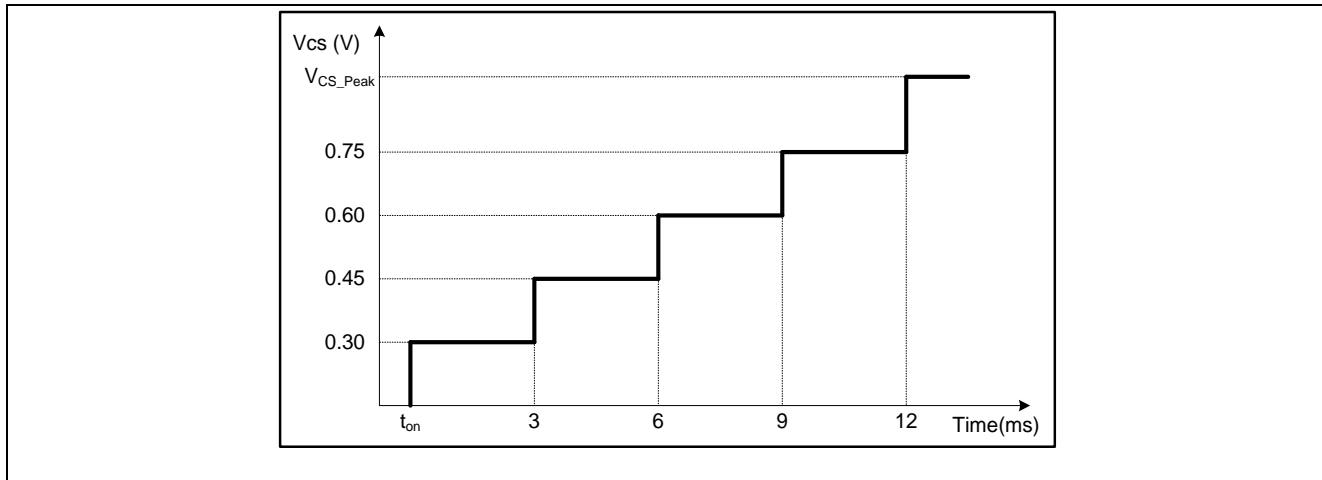

Figure 5   **Maximum current sense voltage during soft start**

3.3 Normal Operation

During normal operation, the ICE5QRxxxxAx works with a digital signal processing circuit composing an up/down counter, a zero-crossing counter (ZC counter) and a comparator, and an analog circuit composing a current measurement unit and a comparator. The switch-on and -off time points are each determined by the digital circuit and the analog circuit, respectively. The input information of the zero-crossing signal and the value of the up/down counter are needed to determine the switch-on while the feedback signal V_{FB} and the current sensing signal V_{CS} are necessary for the switch-off determination. Details about the full operation of the CoolSET™ in normal operation are illustrated in the following paragraphs.

3.3.1 Digital Frequency Reduction

As mentioned above, the digital signal processing circuit consists of an up/down counter, a ZC counter and a comparator. These three parts are key to implement digital frequency reduction with decreasing load. In addition, a ringing suppression time controller is implemented to avoid mis-triggering by the high frequency oscillation when the output voltage is very low under conditions such as soft start period or output short circuit. Functionality of these parts is described as in the following.

3.3.1.1 Minimum ZC Count Determination

To reduce the switching frequency difference between low and high line, minimum ZC count determination is implemented. Minimum ZC count is set to 1 if VIN less than V_{VIN_REF} which represents for low line. For high line, minimum ZC count is set to 3 after VIN higher than V_{VIN_REF}. There is also a hysteresis V_{VIN_REF} with certain blanking time t_{VIN_REF} for stable AC line selection between low and high line.

3.3.1.2 Up/down counter

The up/down counter stores the number of the zero crossing where the main power switch is switched on after demagnetization of the transformer. This value is fixed according to the feedback voltage, V_{FB}, which contains information about the output power. Indeed, in a typical peak current mode control, a high

output power results in a high feedback voltage, and a low output power leads to a low regulation voltage. Hence, according to V_{FB}, the value in the up/down counter is changed to vary the power MOSFET off-time according to the output power. In the following, the variation of the up/down counter value according to the feedback voltage is explained.

The feedback voltage V_{FB} is internally compared with three threshold voltages V_{FB_LHC}, V_{FB_HLC} and V_{FB_R} at each clock period of 48 ms. The up/down counter counts then upward, keep unchanged or count downward, as shown in Table 3.

Table 3   Operation of up/down counter

V_{FB}	up/down counter action
Always lower than V_{FB_LHC}	Count upwards till n=8/10[1]
Once higher than V_{F_LHC}, but always lower than V_{FB_HLC}	Stop counting, no value changing
Once higher than V_{FB_HLC}, but always lower than V_{FB_R}	Count downwards till n=1/3[2]
Once higher than V_{FB_R}	Set up/down counter to n=1/3[2]

The number of zero crossing is limited and therefore, the counter varies among 1 to 8 (for low line) 3 to 10 (for high line) and any attempt beyond this range is ignored. When V_{FB} exceeds V_{FB_R} voltage, the up/down counter is reset to 1 (low line) and 3 (high line) in order to allow the system to react rapidly to a sudden load increase. The up/down counter value is also reset to 1 (low line) and 3 (high line) at the start-up time, to ensure an efficient maximum load start up. Figure 6 shows some examples on how up/down counter is changed according to the feedback voltage over time.

The use of two different thresholds V_{FB_LHC} and V_{FB_HLC} to count upward or downward is to prevent frequency jittering when the feedback voltage is close to the threshold point.
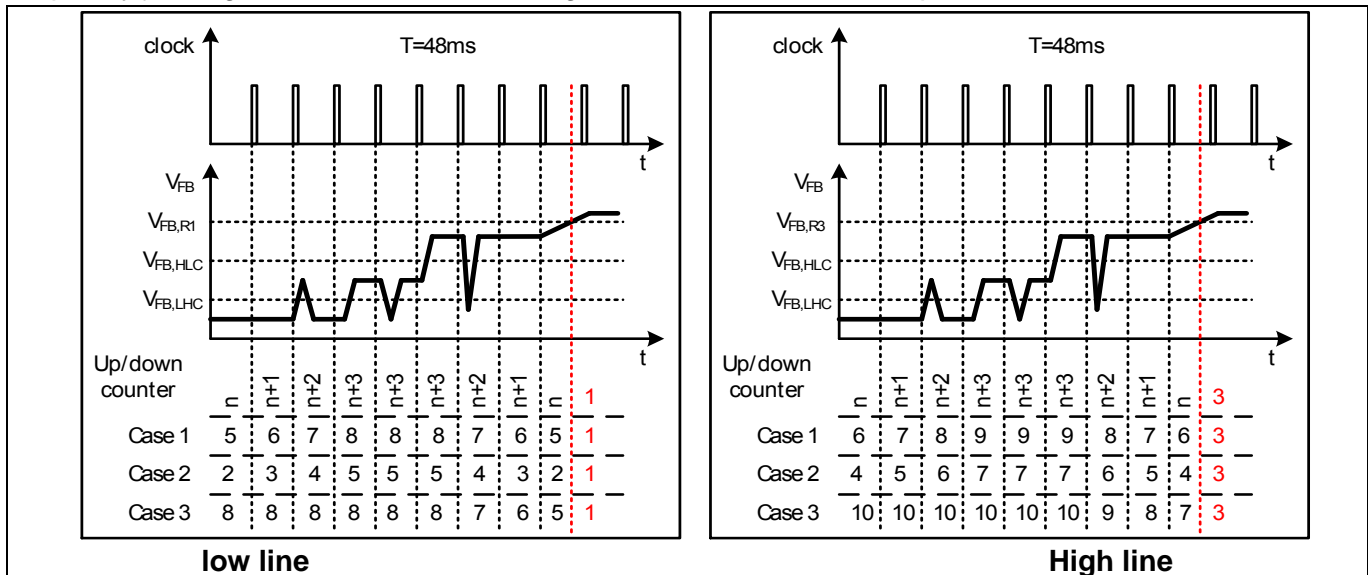
Figure 6   Up/down counter operation

3.3.1.3 Zero crossing (ZC counter)

In the system, the voltage from the auxiliary winding is applied to the ZCD pin through a RC network, which provides a time delay to the voltage from the auxiliary winding. Internally this pin is connected to a clamping network, a zero-crossing detector, an output overvoltage detector and a ringing suppression time controller.

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[1] *n=8 (for low line) and n=10 (for high line)*

[2] *n=1 (for low line) and n=3 (for high line)*

During on-state of the power switch a negative voltage applies to the ZCD pin. Through the internal clamping network, the voltage at the pin is clamped to certain level.

The ZC counter has a minimum value of 1 (for low line) or 3 (for high line) and maximum value of 8 (for low line) or 10 (for high line). After the internal high voltage CoolMOS™ is turned off, every time when the falling voltage ramp of on SOURCE pin crosses the V_{ZCD_CT} threshold, a zero crossing is detected and ZC counter will increase by 1. It is reset every time after the DRIVER output is changed to high.

The voltage V_{ZCD} is also used for the output over voltage protection. Once the voltage at this pin is higher than the threshold V_{ZCD_OVP} during off time of the main switch for 10 consecutive pulses, the IC enters output over voltage protection mode.

To achieve the switch on at voltage valley, the voltage from the auxiliary winding is fed to a time delay network (the RC network consists of R_{ZC} and C_{ZC} as shown in Figure 1) before it is applied to the zero-crossing detector through the ZCD pin. The needed time delay to the main oscillation signal Δt should be approximately one fourth of the oscillation period, T_{OSC} (by transformer primary inductor and drain-source capacitor) minus the propagation delay from the detected zero-crossing to the switch-on of the main switch t_{delay}, theoretically:

$$\Delta t = \frac{T_{OSC}}{4} - t_{delay} \tag{2}$$

This time delay should be matched by adjusting the time constant of the RC network which is calculated as:

$$\tau_{td} = C_{ZC} \cdot \frac{R_{ZC} \cdot R_{ZCD}}{R_{ZC} + R_{ZCD}} \tag{3}$$

3.3.2 Ringing suppression time

After CoolMOS™ is turned off, there will be some oscillation on V_{DS}, which will also appear on V_{ZCD}. To avoid mis-triggering by such oscillations to turn on the CoolMOS™, a ringing suppression timer is implemented. This suppression time is depended on the voltage V_{ZCD}. If the voltage V_{ZCD} is lower than the threshold V_{ZCD_RS}, a longer preset time t_{ZCD_RS2} is applied. However, if the voltage V_{ZCD} is higher than the threshold, a shorter time t_{ZCD_RS1} is set.

3.3.2.1 Switch on determination

After the gate drive goes to low, it cannot be changed to high during ring suppression time.

After ring suppression time, the gate drive can be turned on when the ZC counter value is higher or equal to up/down counter value.

However, it is also possible that the oscillation between primary inductor and drain-source capacitor damps very fast and IC cannot detect enough zero crossings and ZC counter value will not be high enough to turn on the gate drive. In this case, a maximum off time is implemented. After gate drive has been remained off for the period of T_{OffMax}, the gate drive will be turned on again regardless of the counter values and V_{ZCD}. This function can effectively prevent the switching frequency from going lower than 20 kHz. Otherwise it will cause audible noise during start up.

3.3.3 Switch off determination

In the converter system, the primary current is sensed by an external shunt resistor, which is connected between the internal low side MOSFET and the common ground. The sensed voltage across the shunt resistor V_{CS} is applied to an internal current measurement unit, and its output voltage V_1 is compared with the regulation voltage V_{FB}. Once the voltage V_1 exceeds the voltage V_{FB}, the output flip-flop is reset. As a result, the main power switch is switched off. The relationship between the V_1 and the V_{CS} is described by (see Figure 3):

$$V_1 = G_{PWM} \cdot V_{CS} + V_{PWM} \tag{4}$$

To avoid mis-triggering caused by the voltage spike across the shunt resistor at the turn on of the main power switch, a leading edge blanking time, t_{LEB}, is applied to the output of the comparator. In other words, once the gate drive is turned on, the minimum on time of the gate drive is the leading edge blanking time.

In addition, there is a maximum on time, t_{OnMax}, limitation implemented in the IC. Once the gate drive has been in high state longer than the maximum on time, it will be turned off to prevent the switching frequency from going too low because of long on time.

3.3.4 Modulated gate drive

The drive-stage is optimized for EMI consideration. The switch on speed is slowed down before it reaches the CoolMOS**™** turn on threshold. That is a slope control of the rising edge at the output of driver (see Figure 7). Thus the leading switch spike during turn on is minimized.
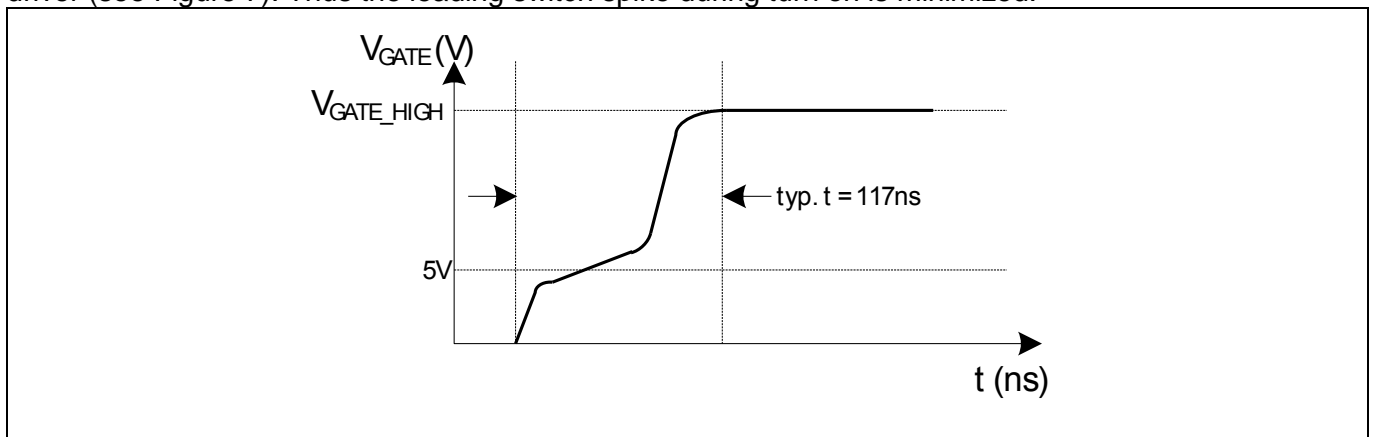

Figure 7   Gate rising waveform

3.4 Current limitation

There is a cycle by cycle current limitation realized by the current limit comparator to provide over-current detection. The source current of the CoolMOS™ is sensed via a sense resistor R_{CS}. By means of R_{CS} the source current is transformed to a sense voltage V_{CS} which is fed into the pin CS. If the voltage V_{CS} exceeds an internal voltage limit, adjusted according to the Line voltage, the comparator immediately turns off the gate drive.

To prevent the Current Limitation process from distortions caused by leading edge spikes, a Leading Edge Blanking time (t_{LEB}) is integrated in the current sensing path.

When the main bus voltage increases, the switch on time becomes shorter and therefore the operating frequency is also increased. As a result, for a constant primary current limit, the maximum possible output power is increased which is beyond the converter design limit.

To avoid such a situation, both the internal peak current limit circuit (V_{CS}) and the ZC count varies with the bus voltage according to Figure 8.
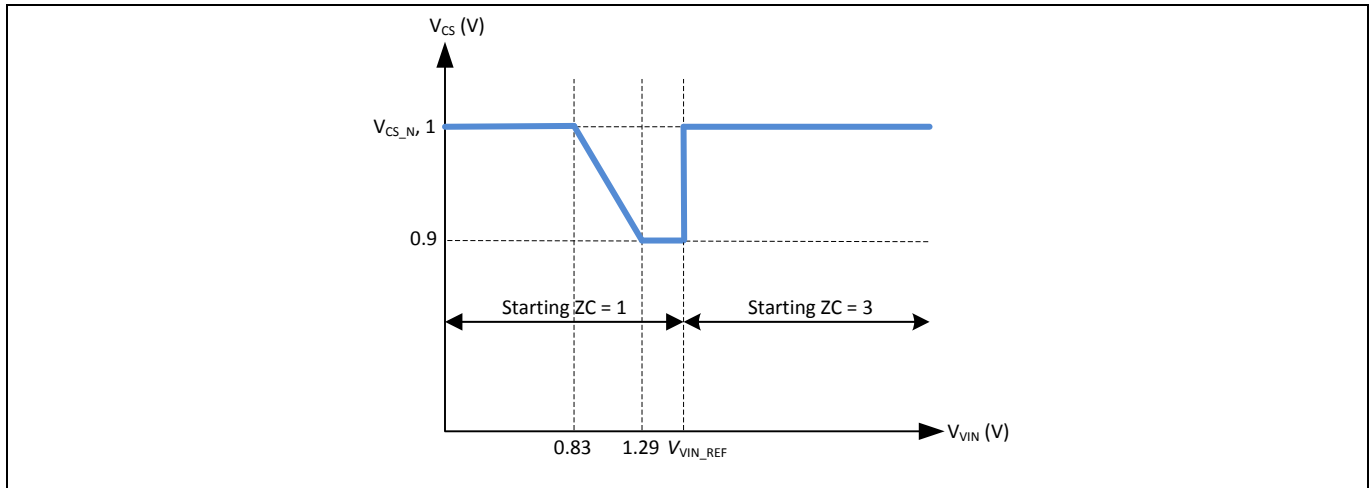
Figure 8   Variation of the V_{CS} limit voltage according to the V_{IN} voltage

3.5   Active Burst Mode with selectable power level

At light load condition, the IC enters Active Burst Mode operation to minimize the power consumption. Details about Active Burst Mode operation are explained in the following paragraphs.

The burst mode entry level can be selected by changing the different resistor R_{Sel} at FB pin. There are 2 levels to be selected with different resistor which are targeted for low range of active burst mode power (Level 1) and high range of active burst mode power (Level 2). The following table shows the control logic for the entry and exit level with the FB voltage.

Table 4   Operation of the up/down counter

Level	V_{FB}	V_{CS}	Entry level	Exit level
			V_{FB_EBLX}	V_{FB_LB}
1	$V_{FB} > V_{REF\_B}$	$V_{CS\_BL1} = 0.31$ V	0.90 V	2.75 V
2	$V_{FB} < V_{REF\_B}$	$V_{CS\_BL2} = 0.35$ V	1.05 V	2.75 V

During IC first startup, the internal Ref$_{GOOD}$ signal is logic low when $V_{CC} < 4$ V. It will reset the Burst Mode level Detection latch. When the Burst Mode Level Detection latch is low and IC is in OFF state, the FB resistor is isolated from the FB pin and a current source I_{sel} is turned on instead.

From Vcc=4 V to Vcc on threshold, the FB pin will start to charge to a voltage level associated with R_{Sel} resistor. When Vcc reaches Vcc on threshold, the FB voltage is sensed. The burst mode thresholds are then chosen according to the FB voltage level. The Burst Mode Level Detection latch is then set to high. Once the detection latch is set high, any change of the FB level will not change the threshold level. When Vcc reaches Vcc on threshold, a timer of 2 µs is started. After the 2 µs timer ends, the current source is turned off while the FB resistor is connected to FB pin (see Figure 9).
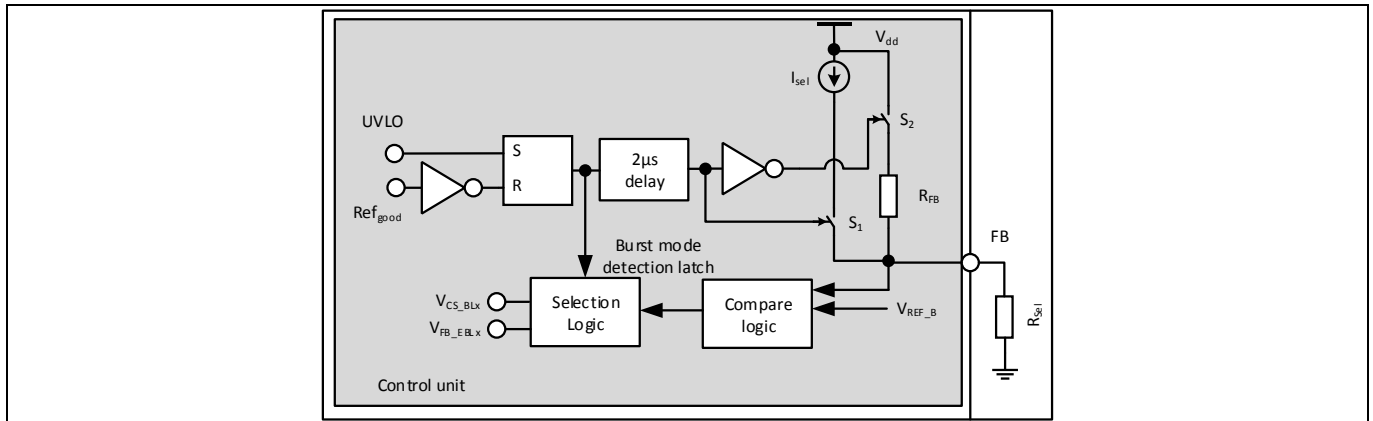
Figure 9   Burst mode detect and adjust

3.5.1   Entering Active Burst Mode Operation

For determination of entering Active Burst Mode operation, three conditions apply:
- the feedback voltage is lower than the threshold of V_{FB_EBLX}
- the up/down counter is 8 for low line and 10 for high line and
- a certain blanking time t_{FB_BEB} (20 ms).

Once all of these conditions are fulfilled, the Active Burst Mode flip-flop is set and the controller enters Active Burst Mode operation. This multi-condition determination for entering Active Burst Mode operation prevents mis-triggering of entering Active Burst Mode operation, so that the controller enters Active Burst Mode operation only when the output power is really low during the preset blanking time.

3.5.2   During Active Burst Mode Operation

After entering the Active Burst Mode the feedback voltage rises as V_O starts to decrease due to the inactive PWM section. One comparator observes the feedback signal if the voltage level V_{FB_BOn} is exceeded. In that case the internal circuit is again activated by the internal bias to start with switching.

Turn-on of the power MOSFET is triggered by ZC counter with a fixed value of 8 ZC for low line and 10 ZC for high line. Turn-off is resulted if the voltage across the shunt resistor at CS pin hits the threshold V_{CS_BLX}.

If the output load is still low, the feedback signal decreases as the PWM section is operating. When feedback signal reaches the low threshold V_{FB_BOff}, the internal bias is reset again and the PWM section is disabled until next time regulation signal increases beyond the V_{FB_BOn} threshold. In Active Burst Mode, the feedback signal is changing like a saw tooth between V_{FB_BOff} and V_{FB_BOn} (see Figure 10)**.**

3.5.3   Leaving Active Burst Mode Operation

The feedback voltage immediately increases if there is a high load jump. This is observed by a comparator. As the current limit is V_{CS_BLX} (31% or 35%) during Active Burst Mode, a certain load is needed so that feedback voltage can exceed V_{FB_LB}. After leaving active burst mode, maximum current V_{CS_N} (100%) can now be provided to stabilize output voltage. In addition, the up/down counter will be set to 1 (low line) or 3 (high line) immediately after leaving Active Burst Mode. This is helpful to decrease the output voltage undershoot.
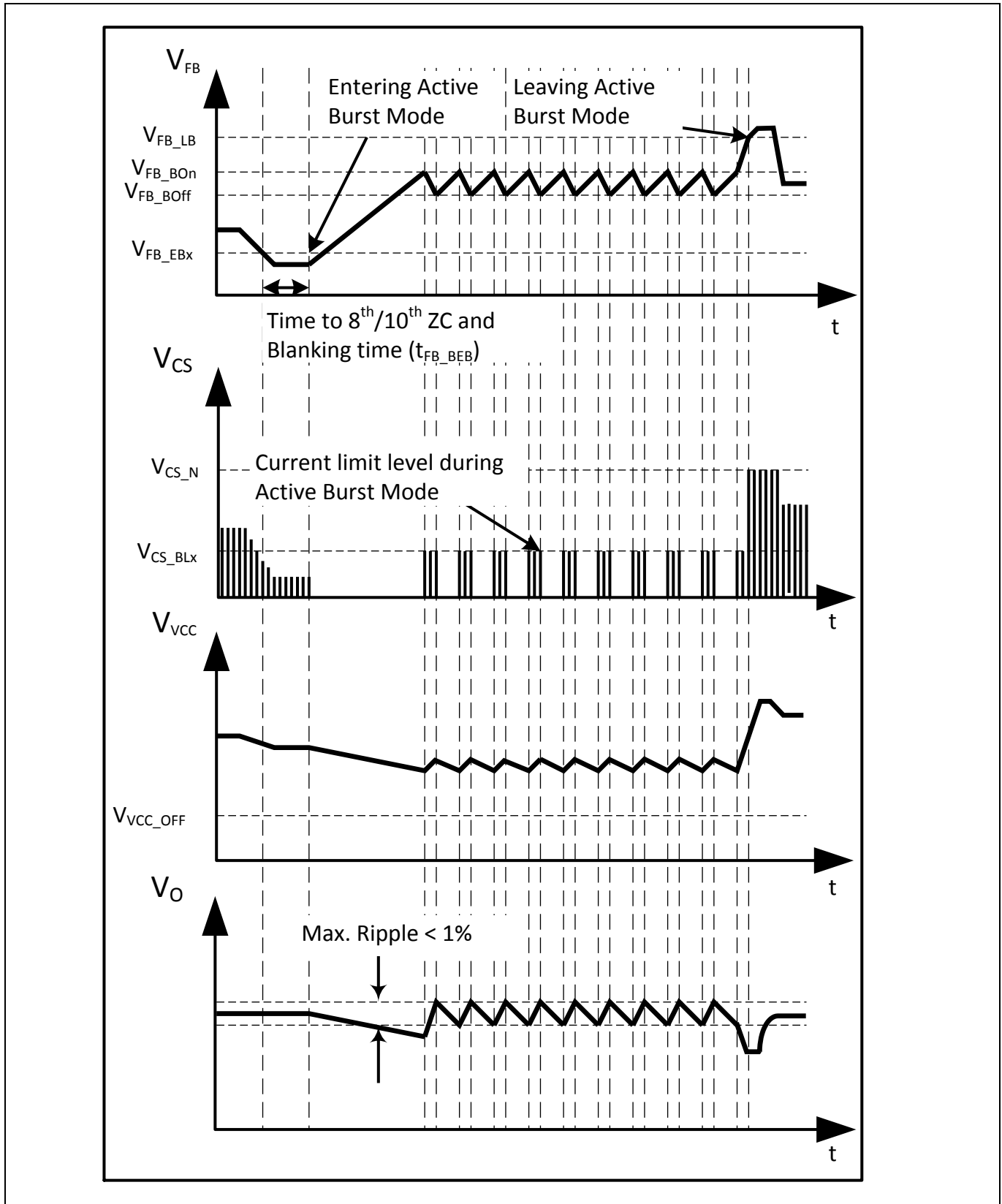
Figure 10   Signals in Active Burst Mode

3.6 Protection Functions

The ICE5QRxxxxAx provides numerous protection functions which considerably improve the power supply system robustness, safety and reliability. The following table summarizes these protection functions. There are 3 different kinds of protection mode; non switch auto restart, auto restart and odd skip auto restart. The details can refer to the Figure 11, Figure 12 and Figure 13.

Table 5 Protection functions

Protection Functions	Normal Mode	Burst Mode		Protection Mode
		Burst ON	**Burst OFF**	
Line Over Voltage	√	√	√	Non switch Auto Restart
Brownout	√	√	√	Non switch Auto Restart
V_{CC} Over Voltage	√	√	NA[1]	Odd skip Auto Restart
V_{CC} Under Voltage	√	√	√	Auto Restart
Over Load	√	NA[1]	NA[1]	Odd skip Auto Restart
Output Over Voltage	√	√	NA[1]	Odd skip Auto Restart
Over Temperature	√	√	√	Non switch Auto Restart
CS Short to GND	√	√	NA[1]	Odd skip Auto Restart

The AC **Line Over Voltage** Protection is detected by sensing bus capacitor voltage through VIN pin via 2 potential divider resistors, R_{I1} and R_{I2} (see Figure 1). Once V_{VIN} voltage is higher than the line over voltage threshold V_{VIN_LOVP}, the controller enters Line Over Voltage Protection and it releases the protection mode after V_{VIN} is lower than V_{VIN_LOVP}.

The **Brownout** protection is observed by VIN pin similar to line over voltage Protection method with a different voltage threshold level. When V_{VIN} voltage is lower than the brownout threshold (V_{VIN_BO}), the controller enters Brownout Protection and it releases the protection mode after V_{VIN} higher than brownin threshold (V_{VIN_BI}).

During operation, the V_{CC} voltage is continuously monitored. In case of a **V_{CC} Under Voltage** or **Over Voltage**, the IC is reset and the main power switch is then kept off. After the V_{CC} voltage falls below the threshold V_{VCC_OFF}, the new start up sequence is activated. The V_{CC} capacitor is then charged up. Once the voltage exceeds the threshold V_{VCC_ON}, the IC begins to operate with a new soft-start.

In case of open control loop or output **Over Load**, the feedback voltage will be pulled up and exceed V_{FB_OLP}. After a blanking time of $t_{FB\_OLP\_B}$, the IC enters auto restart mode. The blanking time here enables the converter to provide a peak power in case the increase in V_{FB} is due to a sudden load increase.

During off-time of the power MOSFET, the voltage at the ZCD pin is monitored for **Output Over Voltage** detection. If the voltage is higher than the preset threshold V_{ZCD_OVP} for 10 consecutive pulses, the IC enters Output Over Voltage Protection.

If the junction temperature of controller chip exceeds T_{jcon_OTP}, the IC enters into **Over Temperature** protection (OTP) auto restart mode. The controller implements with a 40 °C hysteresis. In another word, the controller/IC can only resume from OTP if its junction temperature drops 40 °C from OTP trigger point. Please be noted that the separated CoolMOS**TM** chip may have different temperature (mostly higher) from the controller chip.

If the voltage at the current sense pin is shorted and lower than the preset threshold V_{CS_STG} with certain blanking time $t_{CS\_STG\_B}$ for 3 consecutive pulses during on-time of the power MOSFET, the IC enters **CS Short to GND** Protection.

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[1] Not Applicable

There is also a maximum on time limitation implemented inside the ICE5QRxxxxAx. Once the gate voltage is high and longer than t_{OnMax}, the switch is turned off immediately.
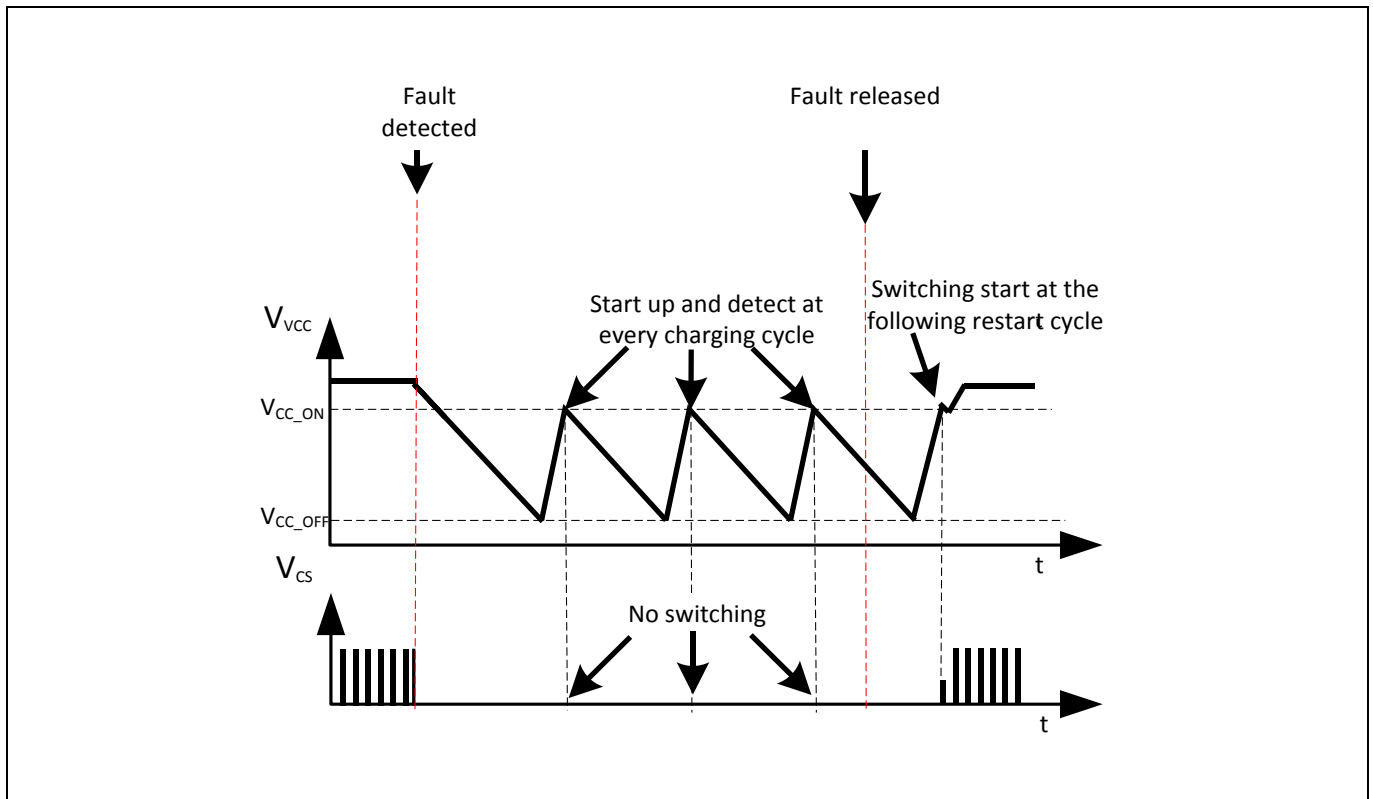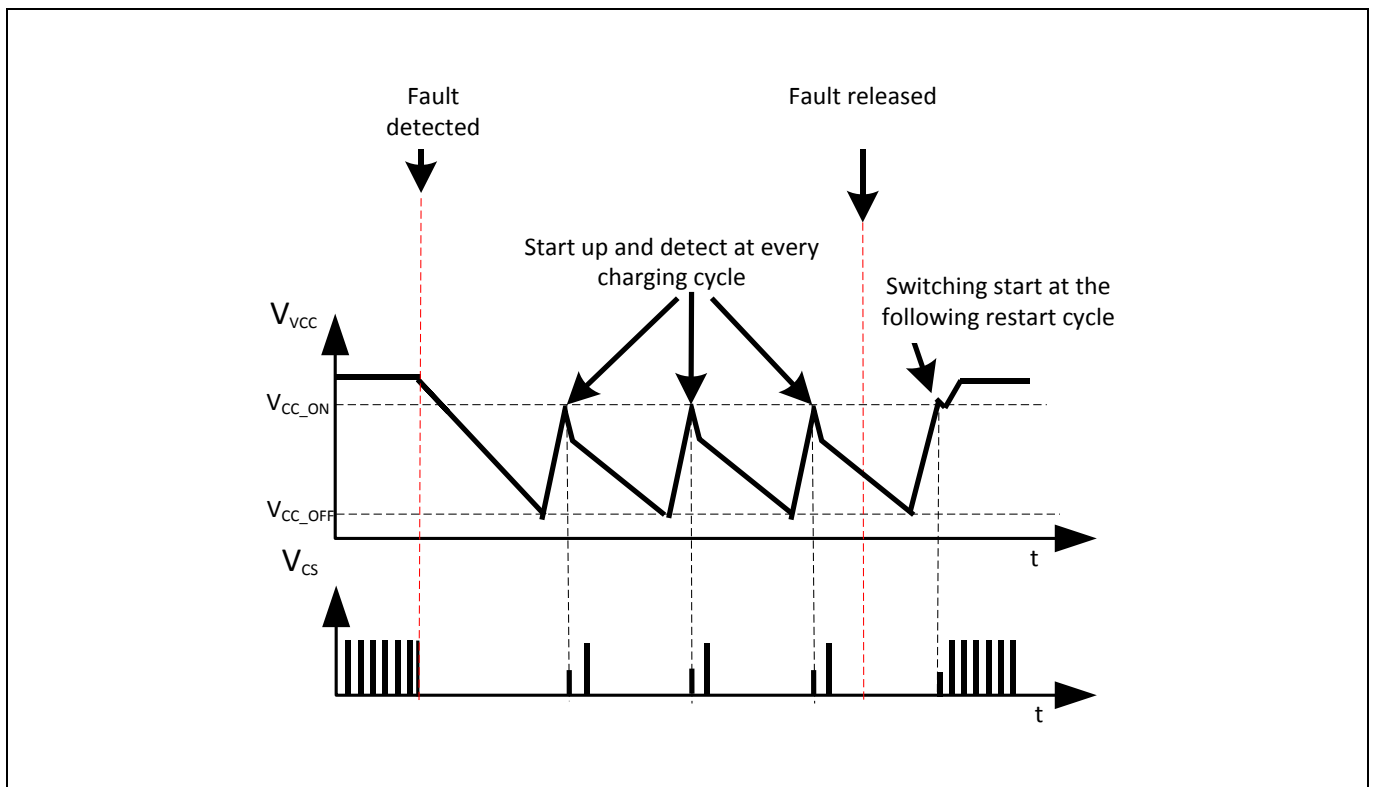

Figure 11   Non switch Auto Restart Mode
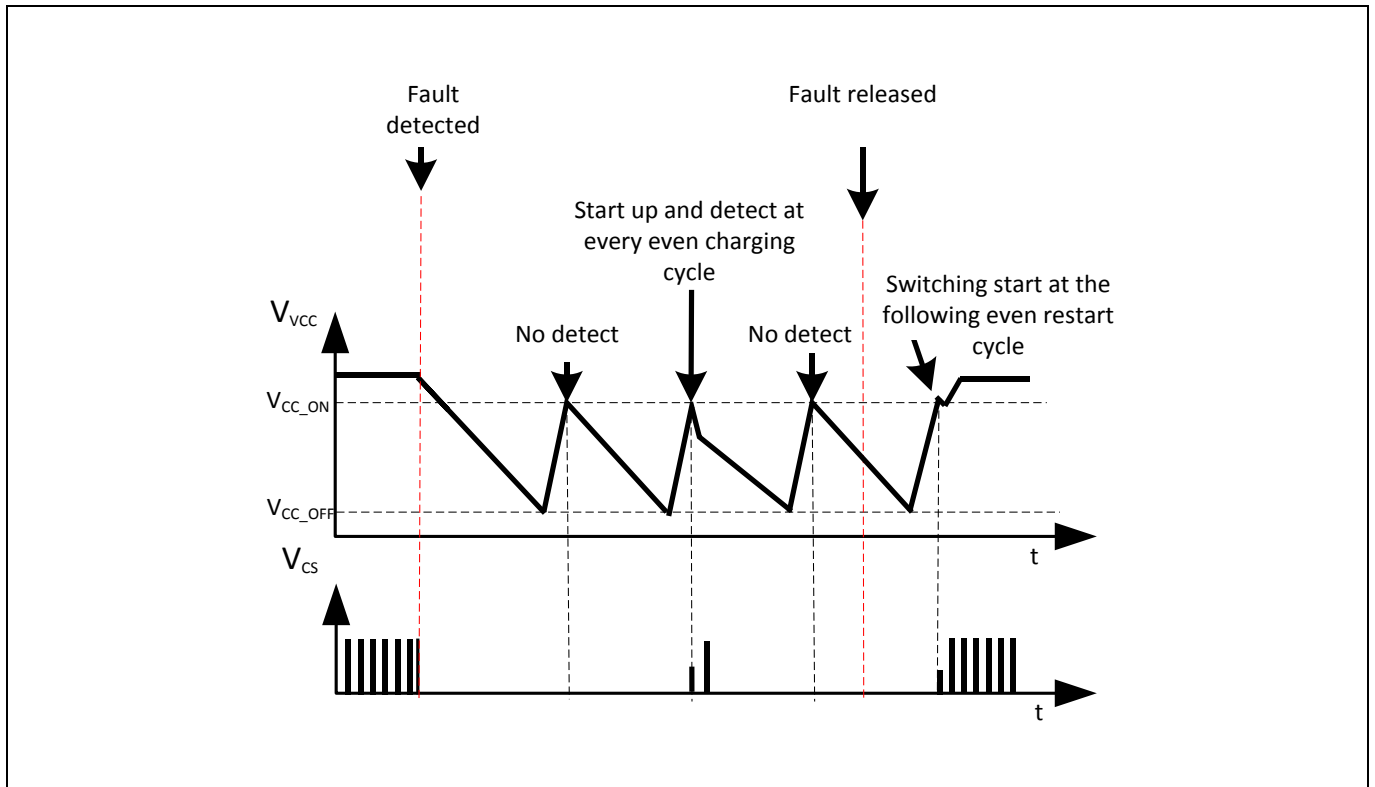

Figure 12   Auto Restart Mode

Figure 13   Odd skip Auto Restart Mode

4 Electrical Characteristics

Attention: All voltages are measured with respect to ground (Pin 8 for DIP-7 and Pin12 for DSO-12). The voltage levels are valid if other ratings are not violated.

4.1 Absolute Maximum Ratings

Attention: Stresses above the maximum values listed here may cause permanent damage to the device. Exposure to absolute maximum rating conditions for extended periods may affect device reliability. Maximum ratings are absolute ratings; exceeding only one of these values may cause irreversible damage to the integrated circuit. System design needs to ensure not to exceed the maximum limit.

Table 6   Absolute Maximum Ratings

Parameter	Symbol	Limit Values		Unit	Note / Test Condition
		Min.	Max.		
Drain Source Voltage ICE5QRxx70Ax	V_{DS}	700	-	V	T_j = 25 °C
Drain Source Voltage ICE5QRxx80Ax	V_{DS}	800	-	V	T_j = 25 °C
Pulse drain current	I_{D_Pulse}			A	T_C = 25 °C
ICE5QR4770AZ[1]		-	2.2		
ICE5QR4780AZ[1]		-	2.6		
ICE5QR2270AZ[2]		-	5.8		
ICE5QR2280AZ[2]		-	5.8		
ICE5QR0680AZ[2]		-	5.8		
ICE5QR4770AG[1]		-	2.2		
ICE5QR1680AG[2]		-	5.8		
ICE5QR0680AG[2]		-	5.8		
Avalanche energy, repetitive	E_{AR}			mJ	
ICE5QR4770AZ		-	0.02		I_D=0.14 A, V_{DD}=50 V
ICE5QR4780AZ		-	0.02		I_D=0.2 A, V_{DD}=50 V
ICE5QR2270AZ		-	0.07		I_D=0.4 A, V_{DD}=50 V
ICE5QR2280AZ		-	0.05		I_D=0.4 A, V_{DD}=50 V
ICE5QR0680AZ		-	0.22		I_D=1.8 A, V_{DD}=50 V
ICE5QR4770AG		-	0.02		I_D=0.14 A, V_{DD}=50 V
ICE5QR1680AG		-	0.07		I_D=0.6 A, V_{DD}=50 V
ICE5QR0680AG		-	0.22		I_D=1.8 A, V_{DD}=50 V

---

[1] Pulse width t_P limited by $T_{j,Max}$

[2] Pulse width t_P=20 µs and limited by $T_{j,Max}$

Avalanche current, repetitive	I_{AR}			A	
ICE5QR4770AZ		-	0.14		
ICE5QR4780AZ		-	0.2		
ICE5QR2270AZ		-	0.4		
ICE5QR2280AZ		-	0.4		
ICE5QR0680AZ		-	1.8		
ICE5QR4770AG		-	0.14		
ICE5QR1680AG		-	0.6		
ICE5QR0680AG		-	1.8		
VCC Supply Voltage	V_{CC}	-0.3	27.0	V	
FB Voltage	V_{FB}	-0.3	3.6	V	
ZCD Voltage	V_{ZCD}	-0.3	27	V	
CS Voltage	V_{CS}	-0.3	3.6	V	
VIN Voltage	V_{IN}	-0.3	3.6	V	
Maximum DC current on any pin except DRAIN & CS pins		-10.0	10.0	mA	
ESD robustness HBM	V_{ESD_HBM}	-	2000	V	According to EIA/JESD22
ESD robustness CDM	V_{ESD_CDM}	-	500	V	
Junction temperature range	T_J	-40	150	°C	Controller & CoolMOS
Storage Temperature	T_{STORE}	-55	150	°C	
Thermal Resistance (Junction-Ambient)	R_{thJA}			K/W	Setup according to the JESD51 standard and using minimum drain pin copper area in a 2 oz copper single sided PCB
ICE5QR4770AZ		-	106		
ICE5QR4780AZ		-	107		
ICE5QR2270AZ		-	103		
ICE5QR2280AZ		-	104		
ICE5QR0680AZ		-	100		
ICE5QR4770AG		-	104		
ICE5QR1680AG		-	95		
ICE5QR0680AG		-	94		

4.2 Operating Range

Note : Within the operating range the IC operates as described in the functional description.

Table 7   Operating Range

Parameter	Symbol	Limit Values		Unit	Remark
		Min.	Max.		
VCC Supply Voltage	V_{VCC}	V_{VCC_OFF}	V_{VCC_OVP}		
Junction Temperature of controller	T_{jCon_op}	-40	T_{jCon_OTP}	°C	Max value limited due to OTP of controller chip
Junction Temperature of CoolMOS	$T_{jCoolMOS\_op}$	-40	150	°C	

4.3 Operating Conditions

Note: The electrical characteristics involve the spread of values within the specified supply voltage and junction temperature range T_J from $-40\,^{\circ}C$ to $125\,^{\circ}C$. Typical values represent the median values, which are related to 25°C. If not otherwise stated, a supply voltage of $V_{CC} = 18\,V$ is assumed.

Table 8   Operating Conditions

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
VCC Charge Current	$I_{VCC\_Charge1}$	-0.35	-0.2	0.09	mA	V_{VCC}=0V, $R_{StartUp}$=50MΩ and V_{DRAIN}=90V
	$I_{VCC\_Charge2}$	-	-3.2	-	mA	V_{VCC}=3V, $R_{StartUp}$=50MΩ and V_{DRAIN}=90V
	$I_{VCC\_Charge3}$	-5	-3	-1	mA	V_{VCC}=15V, $R_{StartUp}$=50MΩ and V_{DRAIN}=90V
Current Consumption, Startup Current	$I_{VCC\_Startup}$	-	0.19	-	mA	V_{VCC}=15V
Current Consumption, Normal	I_{VCC_Normal}	-	0.9	-	mA	I_{FB}=0A (No gate switching)
Current Consumption, Auto Restart	I_{VCC_AR}	-	320	-	µA	
Current Consumption, Burst Mode	$I_{VCC\_Burst Mode}$	-	0.5	-	mA	V_{FB}=1.8V
VCC Turn-on Threshold Voltage	V_{VCC_ON}	15.3	16	16.5	V	
VCC Turn-off Threshold Voltage	V_{VCC_OFF}	9.5	10	10.5	V	
VCC Short Circuit Protection	V_{VCC_SCP}	-	1.1	1.9	V	
VCC Turn-off blanking	$t_{VCC\_OFF\_B}$	-	50	-	µs	

4.4 Internal Voltage Reference

Table 9   Internal Voltage Reference

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
Internal Reference Voltage	V_{REF}	3.2	3.3	3.39	V	Measured at pin FB I_{FB}=0

4.5 PWM Section

Table 10   PWM Section

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	**Typ.**	**Max.**		
Feedback Pull-Up Resistor	R_{FB}	11	15	20	kΩ	
PWM-OP Gain	G_{PWM}	1.95	2.05	2.15	-	
Offset for Voltage Ramp	V_{PWM}	0.42	0.5	0.58	V	
Maximum on time in normal operation	t_{OnMax}	20	35	60	µs	
Maximum off time in normal operation	t_{OffMax}	24	42.5	71	µs	

4.6 Current Sense

Table 11   Current Sense

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	**Typ.**	**Max.**		
Peak current limitation in normal operation	V_{CS_N}	0.94	1.00	1.06	V	
Leading Edge Blanking time	t_{CS_LEB}	118	220	462	ns	
Peak Current Limitation in Active Burst Mode – Level 1	V_{CS_BL1}	0.26	0.31	0.36	V	
Peak Current Limitation in Active Burst Mode – Level 2	V_{CS_BL2}	0.3	0.35	0.4	V	

4.7 Soft Start

Table 12   Soft Start

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	**Typ.**	**Max.**		
Soft-Start time	t_{SS}	8.5	12	-	ms	
Soft-start time step	t_{SS_S}[1]	-	3	-	ms	
Internal regulation voltage at first step	V_{SS1}[1]	-	0.30	-	V	CS peak voltage
Internal regulation voltage step at soft start	V_{SS_S}[1]	-	0.15	-	V	CS peak voltage

[1] The parameter is not subjected to production test - verified by design/characterization

4.8 Digital Zero Crossing

Table 13   Digital Zero Crossing

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
Zero crossing threshold voltage	V_{ZCD_CT}	60	100	150	mV	
Zero crossing Ringing suppression threshold	V_{ZCD_RS}	-	0.45	-	V	
Minimum ringing suppression time	t_{ZCD_RS1}	1.5	2.5	4.1	µs	$V_{ZCD} > V_{ZCD,RS}$
Maximum ringing suppression time	t_{ZCD_RS2}	-	25.00	-	µs	$V_{ZCD} < V_{ZCD,RS}$
Threshold to reset Up/Down Counter	V_{FB_R}	-	2.80	-	V	
Threshold for downward counting	V_{FB_HLC}	-	2.05	-	V	
Threshold for upward counting	V_{FB_LHC}	-	1.55	-	V	
Counter Time	t_{COUNT}	-	48	-	ms	
ZCD resistance	R_{ZCD}	2.5	3.0	3.5	kΩ	Internal resistor at ZCD pin
VIN voltage threshold for line selection	V_{VIN_REF}	1.48	1.52	1.58	V	
Blanking time for VIN voltage threshold for line selection	t_{VIN_REF}	-	16.00	-	ms	

4.9 Active Burst Mode

Table 14   Active Burst Mode

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
Charging current to select burst mode	I_{sel}	2.1	3	3.9	µA	
Burst mode selection reference voltage	V_{REF_B}	2.65	2.75	2.85	V	
Feedback voltage for entering Active Burst Mode for level 1	V_{FB_EBL1}	0.86	0.90	0.94	V	
Feedback voltage for entering Active Burst Mode for level 2	V_{FB_EBL2}	1.0	1.05	1.1	V	
Blanking time for entering Active Burst Mode	t_{FB_BEB}	-	20	-	ms	
Feedback voltage for leaving Active Burst Mode	V_{FB_LB}	2.65	2.75	2.85	V	

Feedback voltage for burst-on	V_{FB_BOn}	2.3	2.40	2.5	V	
Feedback voltage for burst-off	V_{FB_BOff}	1.9	2.00	2.1	V	

4.10 Line Over Voltage Protection

Table 15   Line OVP

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
Line Over Voltage threshold	V_{VIN_LOVP}	2.8	2.9	3.0	V	
Line Over Voltage Blanking	$t_{VIN\_LOVP\_B}$	-	250	-	µs	

4.11 Brownout Protection

Table 16   Brownout Protection

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
BrownIn threshold	V_{VIN_BI}	0.63	0.66	0.69	V	
BrownIn Blanking	$t_{VIN\_BI\_B}$	-	250	-	µs	
BrownOut threshold	V_{VIN_BO}	0.37	0.40	0.43	V	
BrownOut Blanking	$t_{VIN\_BO\_B}$	-	250	-	µs	

4.12 V_{CC} Over Voltage Protection

Table 17   Vcc Over Voltage Protection

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
VCC Over Voltage threshold	V_{VCC_OVP}	24	25.50	27	V	
VCC Over Voltage blanking	$t_{VCC\_OVP\_B}$	-	50.00	-	µs	

4.13 Over Load Protection

Table 18   Overload Protection

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
Over Load Detection threshold for OLP protection at FB pin	V_{FB_OLP}	2.65	2.75	2.85	V	
Over Load Protection Blanking Time	$t_{FB\_OLP\_B}$	-	30	-	ms	

4.14 Output Over Voltage Protection

Table 19   Output OVP

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	**Typ.**	**Max.**		
Output Over Voltage threshold	V_{ZCD_OVP}	1.9	2.0	2.1	V	
Output Over Voltage Blanking Pulse	$P_{ZCD\_OVP\_B}$	-	10	-	pulse	Consecutive Pulse

4.15 Thermal Protection

Table 20   Thermal Protection

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	**Typ.**	**Max.**		
Over temperature protection[1]	T_{jcon_OTP}	129	140	150	°C	Junction temperature of the controller chip (not the CoolMOS™ chip)
Over temperature Hysteresis	T_{jHYS_OTP}	-	40	-	°C	
Over temperature Blanking Time	$t_{jcon\_OTP\_B}$	-	50	-	µs	

4.16 CS Short to GND Protection

Table 21   CS Short to GND Protection

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	**Typ.**	**Max.**		
CS Short to Gnd Protection	V_{CS_STG}	0.06	0.10	0.15	V	
CS Short to Gnd Consecutive Trigger	P_{CS_STG}	-	3	-	cycle	
CS Short to Gnd Sample period	$t_{CS\_STG\_SAM}$	2.3	5	-	µs	

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[1] The parameter is not subjected to production test - verified by design/characterization

4.17 CoolMOS™ Section

Table 22 ICE5QRxxxxAx

Parameter	Symbol	Limit Values			Unit	Note / Test Condition
		Min.	Typ.	Max.		
Drain Source Breakdown Voltage ICE5QRxx70Ax ICE5QRxx80Ax	$V_{(BR)DSS}$	 700 800	 - -	 - -	V	$T_j = 25°C$
Drain Source On-Resistance (inclusive of low side MOSFET) ICE5QR4770AZ ICE5QR4780AZ ICE5QR2270AZ ICE5QR2280AZ ICE5QR0680AZ ICE5QR4770AG ICE5QR1680AG ICE5QR0680AG	R_{DSon}	 - - - - - - - - - - - - - - - -	 4.73 8.73 4.13 8.69 2.13 4.31 2.13 4.31 0.71 1.27 4.73 8.73 1.53 3.01 0.71 1.27	 5.18 - 4.85 - 2.33 - 2.35 - 0.80 - 5.18 - 1.75 - 0.80 -	Ω	 $T_j = 25°C$ $T_j=125°C^1, I_D =0.4A$ $T_j = 25°C$ $T_j=125°C^1, I_D =0.4A$ $T_j = 25°C$ $T_j=125°C^1, I_D =1A$ $T_j = 25°C$ $T_j=125°C^1, I_D =1A$ $T_j = 25°C$ $T_j=125°C^1, I_D =2A$ $T_j = 25°C$ $T_j=125°C^1, I_D =0.4A$ $T_j = 25°C$ $T_j=125°C^1, I_D =1.4A$ $T_j = 25°C$ $T_j=125°C^1, I_D =2A$
Effective output capacitance, energy related[1] ICE5QR4770AZ ICE5QR4780AZ ICE5QR2270AZ ICE5QR2280AZ ICE5QR0680AZ ICE5QR4770AG ICE5QR1680AG ICE5QR0680AG	$C_{o(er)}$	 - - - - - - - -	 3.4 3 10 7 24 3.4 8 24	 - - - - - - - -	pF	 $V_{GS}=0V, V_{DS}=0\sim480V$ $V_{GS}=0V, V_{DS}=0\sim500V$ $V_{GS}=0V, V_{DS}=0\sim480V$ $V_{GS}=0V, V_{DS}=0\sim500V$ $V_{GS}=0V, V_{DS}=0\sim500V$ $V_{GS}=0V, V_{DS}=0\sim480V$ $V_{GS}=0V, V_{DS}=0\sim500V$ $V_{GS}=0V, V_{DS}=0\sim500V$
Rise Time[2]	t_{rise}	-	30	-	ns	
Fall Time[2]	t_{fall}	-	30	-	ns	

[1]The parameter is not subjected to production test - verified by design/characterization
[2]Measured in a Typical Flyback Converter Application

5 CoolMOS™ Performance Characteristics

Safe Operating Area for ICE5QR4770AZ
$I_D = f(V_{DS})$
Ta = 25°C; parameter tp: D = 0
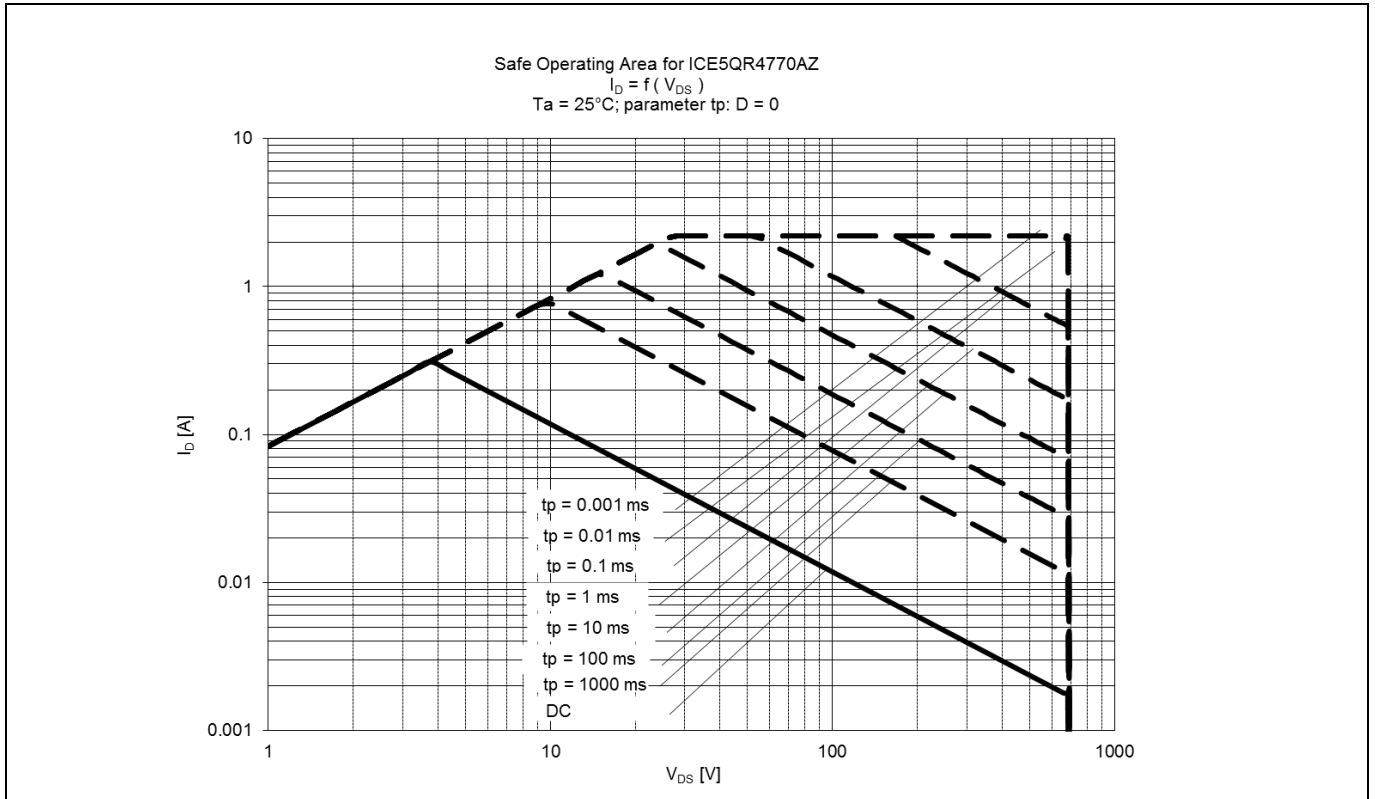
Figure 14 Safe Operating Area (SOA) curve for ICE5QR4770AZ

Safe Operating Area for ICE5QR4780AZ
$I_D = f(V_{DS})$
Ta = 25°C; parameter tp: D = 0
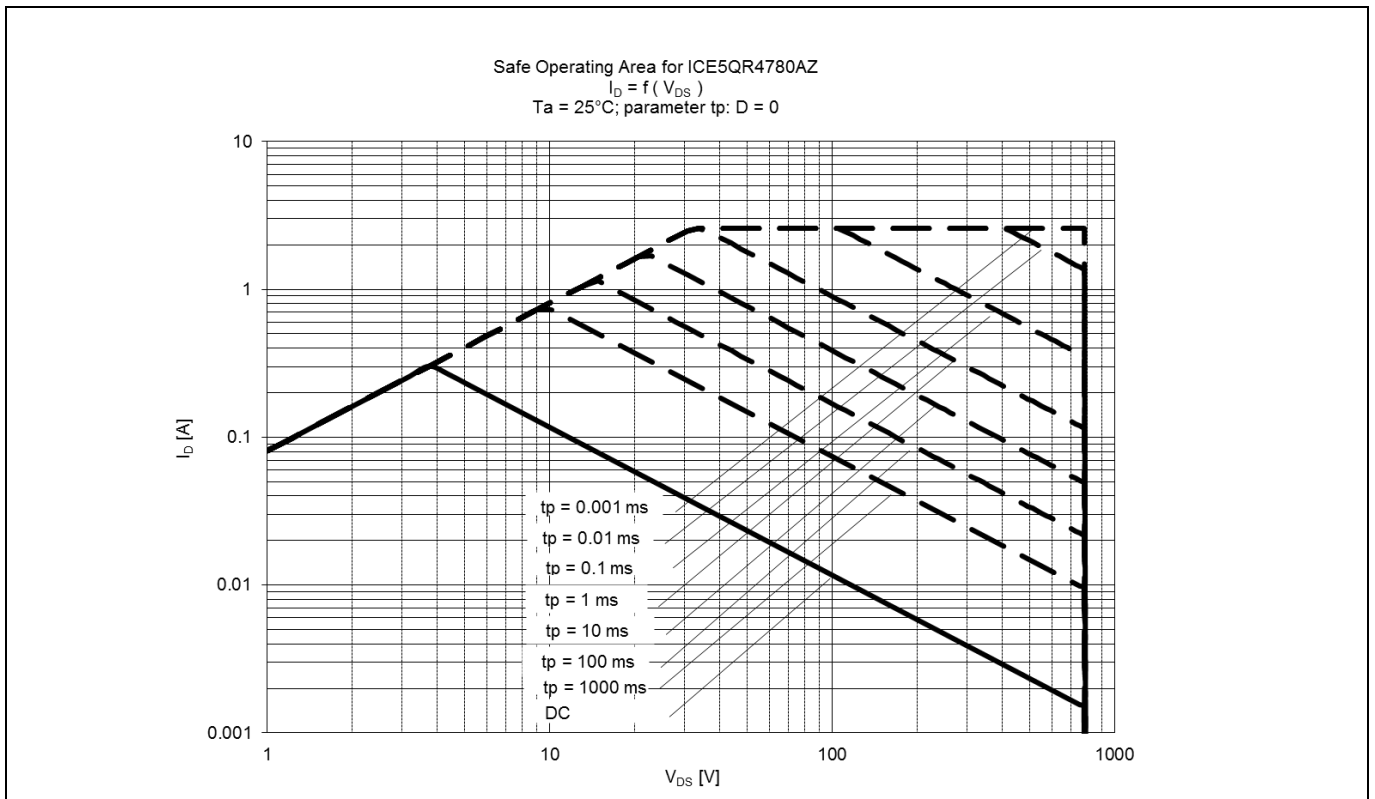
Figure 15 Safe Operating Area (SOA) curve for ICE5QR4780AZ
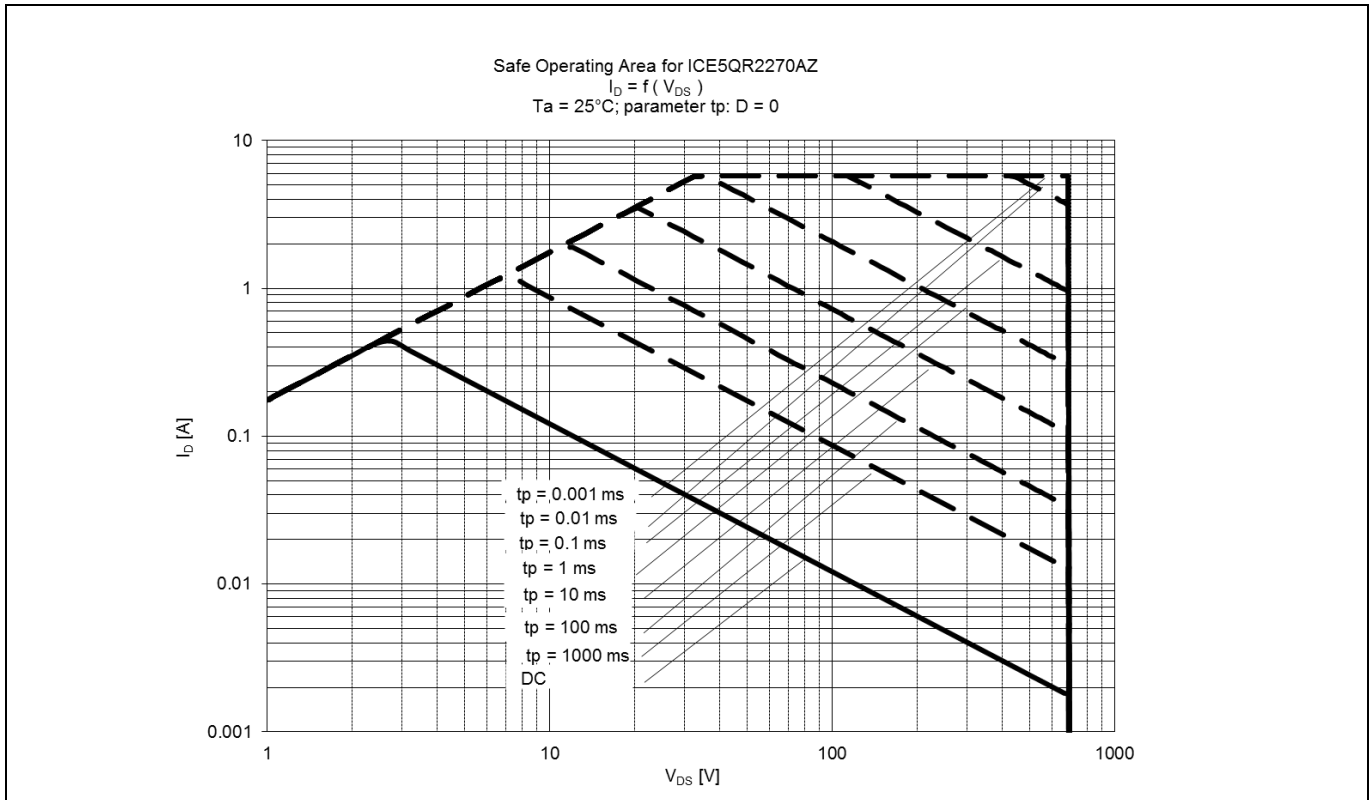
Figure 16   Safe Operating Area (SOA) curve for ICE5QR2270AZ
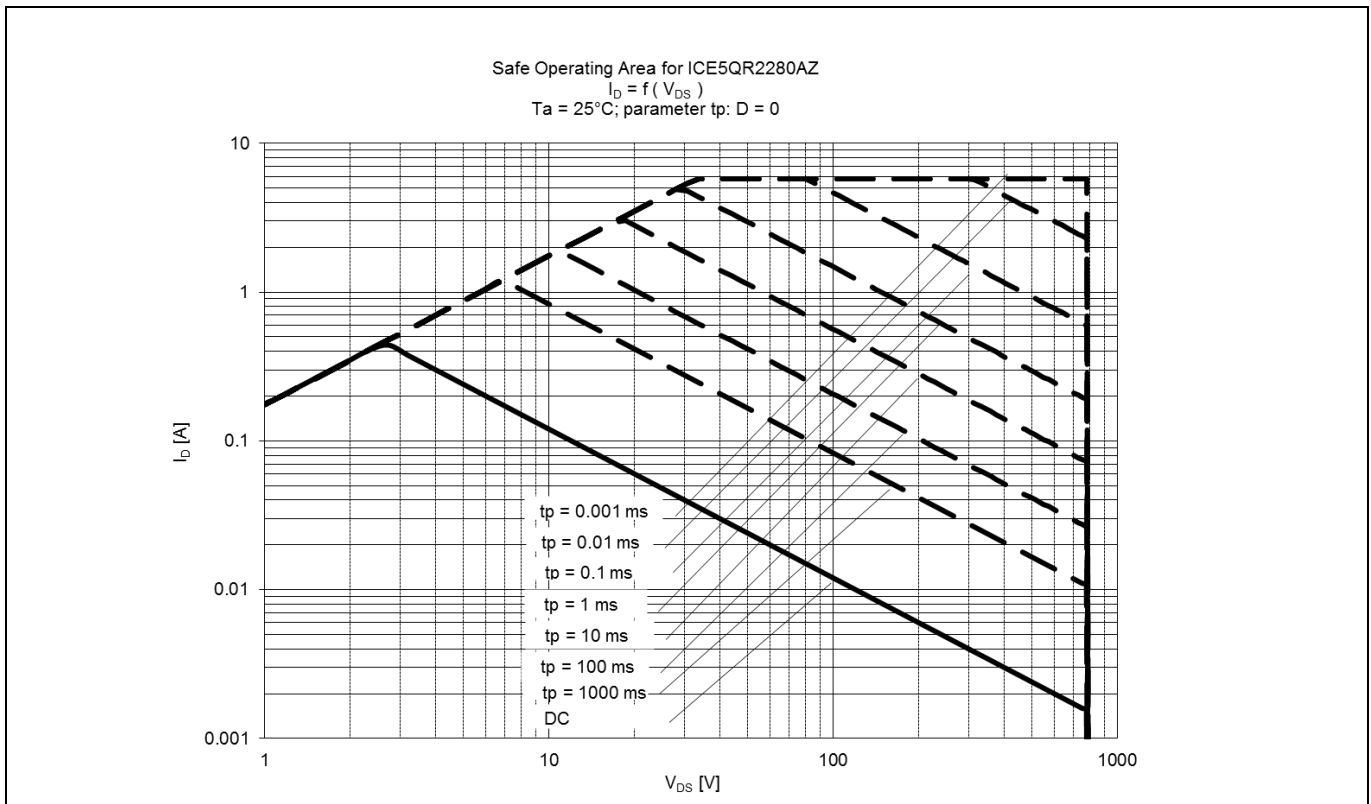
Figure 17   Safe Operating Area (SOA) curve for ICE5QR2280AZ
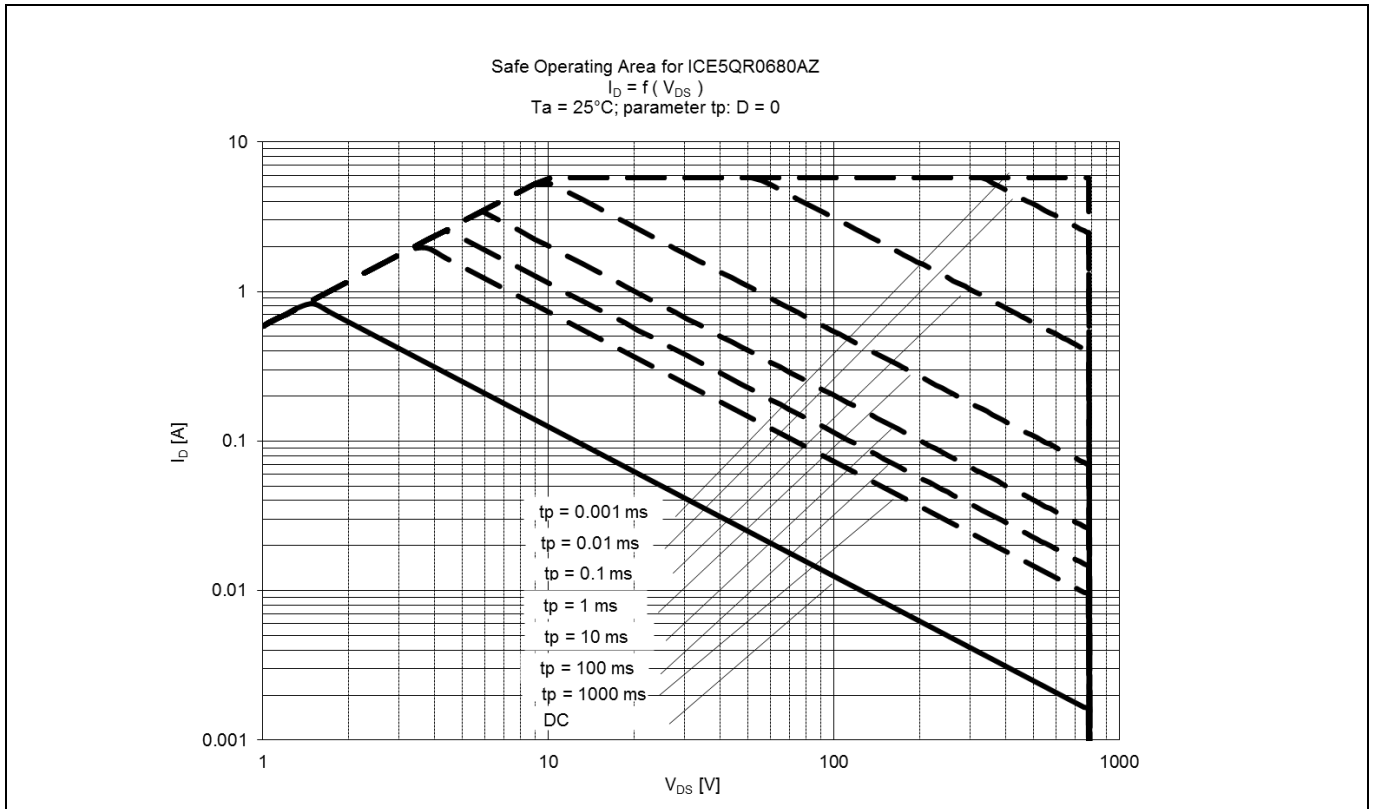
Figure 18   Safe Operating Area (SOA) curve for ICE5QR0680AZ
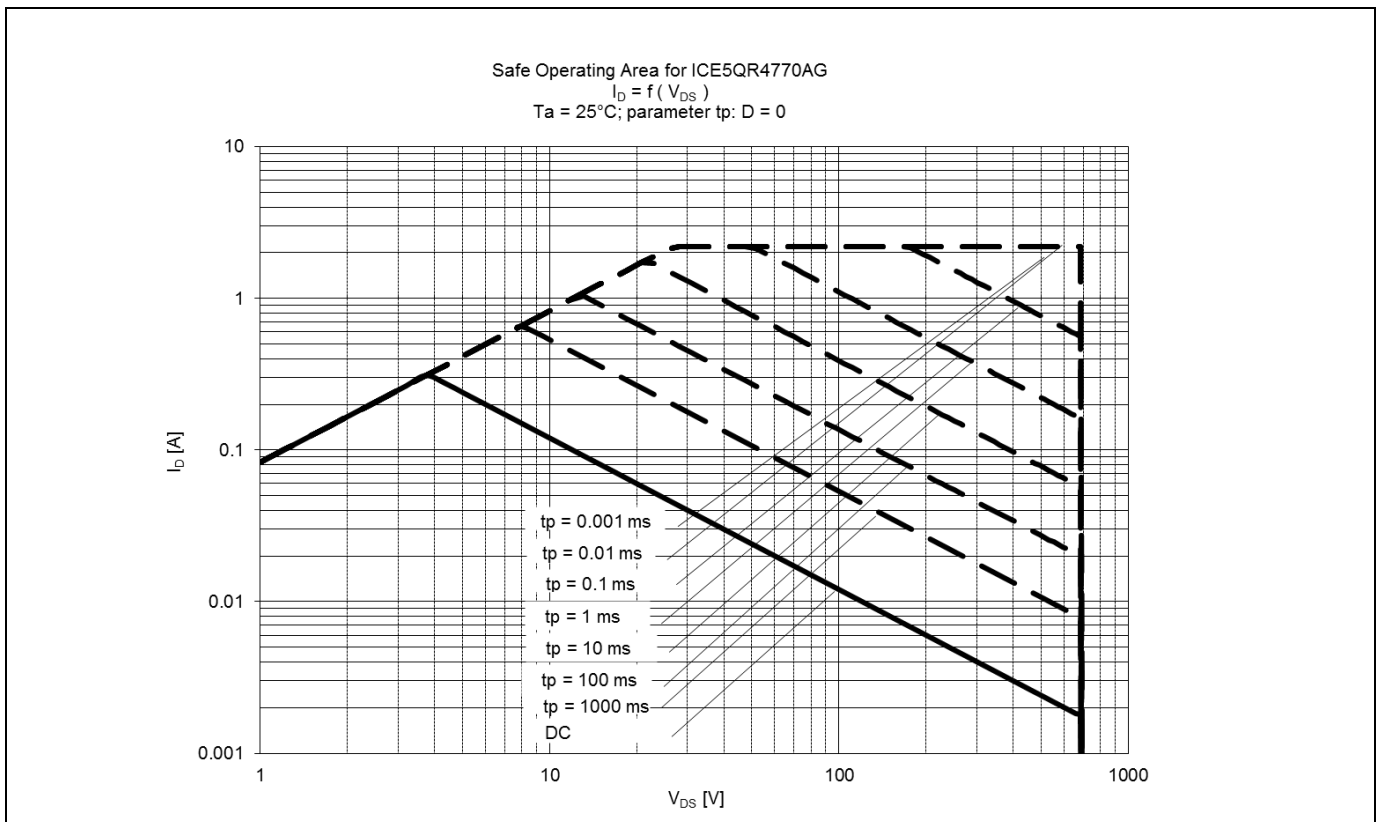
Figure 19   Safe Operating Area (SOA) curve for ICE5QR4770AG

Safe Operating Area for ICE5QR1680AG
$I_D = f(V_{DS})$
Ta = 25°C; parameter tp: D = 0

tp = 0.001 ms
tp = 0.01 ms
tp = 0.1 ms
tp = 1 ms
tp = 10 ms
tp = 100 ms
tp = 1000 ms
DC
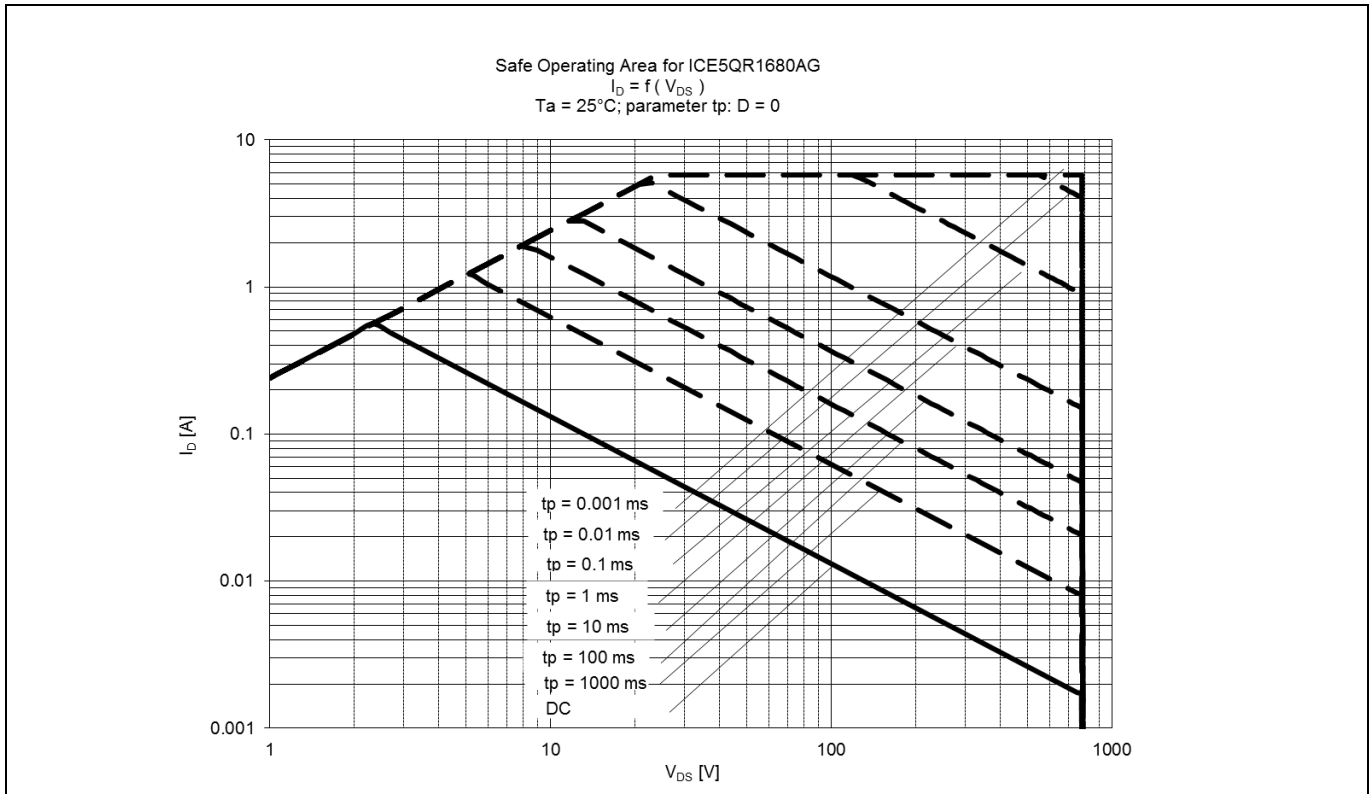
Figure 20   Safe Operating Area (SOA) curve for ICE5QR1680AG

Safe Operating Area for ICE5QR0680AG
$I_D = f(V_{DS})$
Ta = 25°C; parameter tp: D = 0

tp = 0.001 ms
tp = 0.01 ms
tp = 0.1 ms
tp = 1 ms
tp = 10 ms
tp = 100 ms
tp = 1000 ms
DC
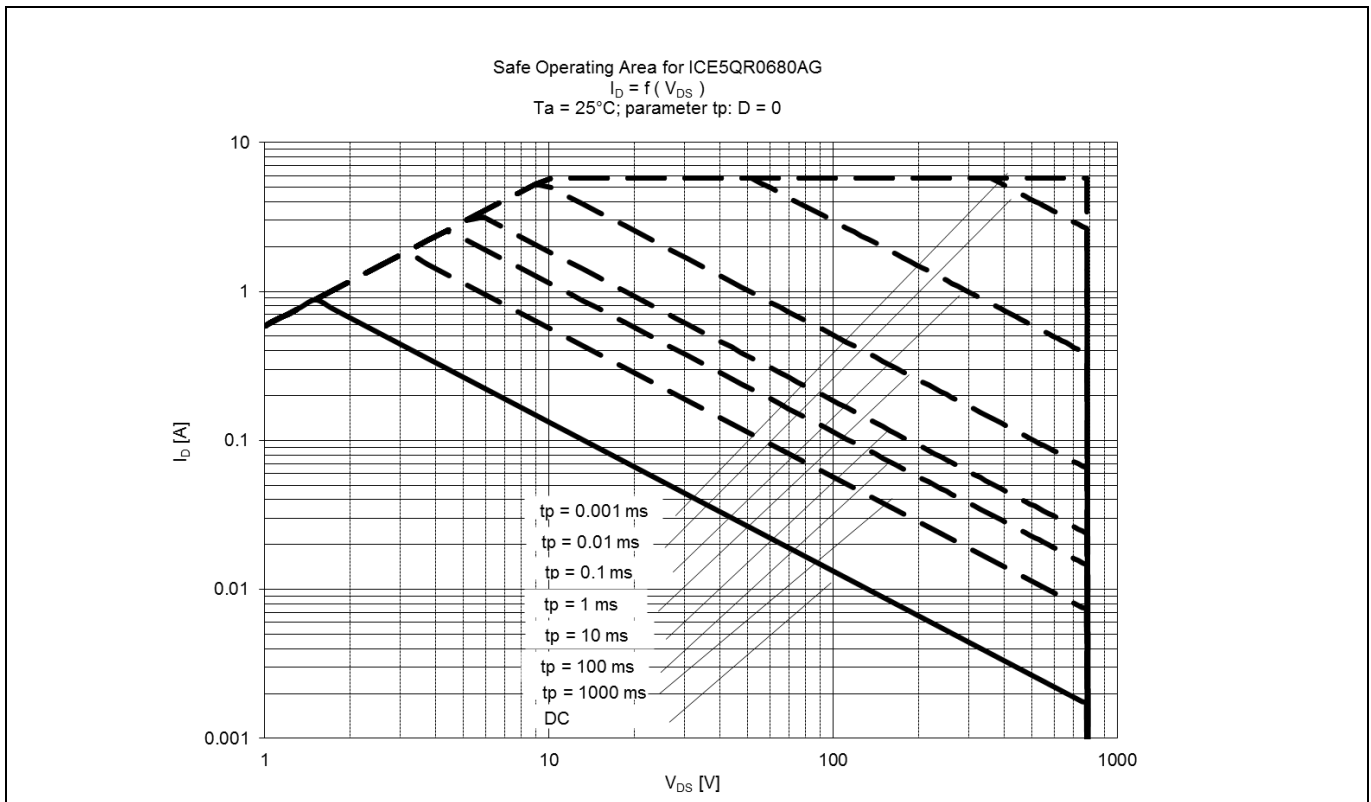
Figure 21   Safe Operating Area (SOA) curve for ICE5QR0680AG
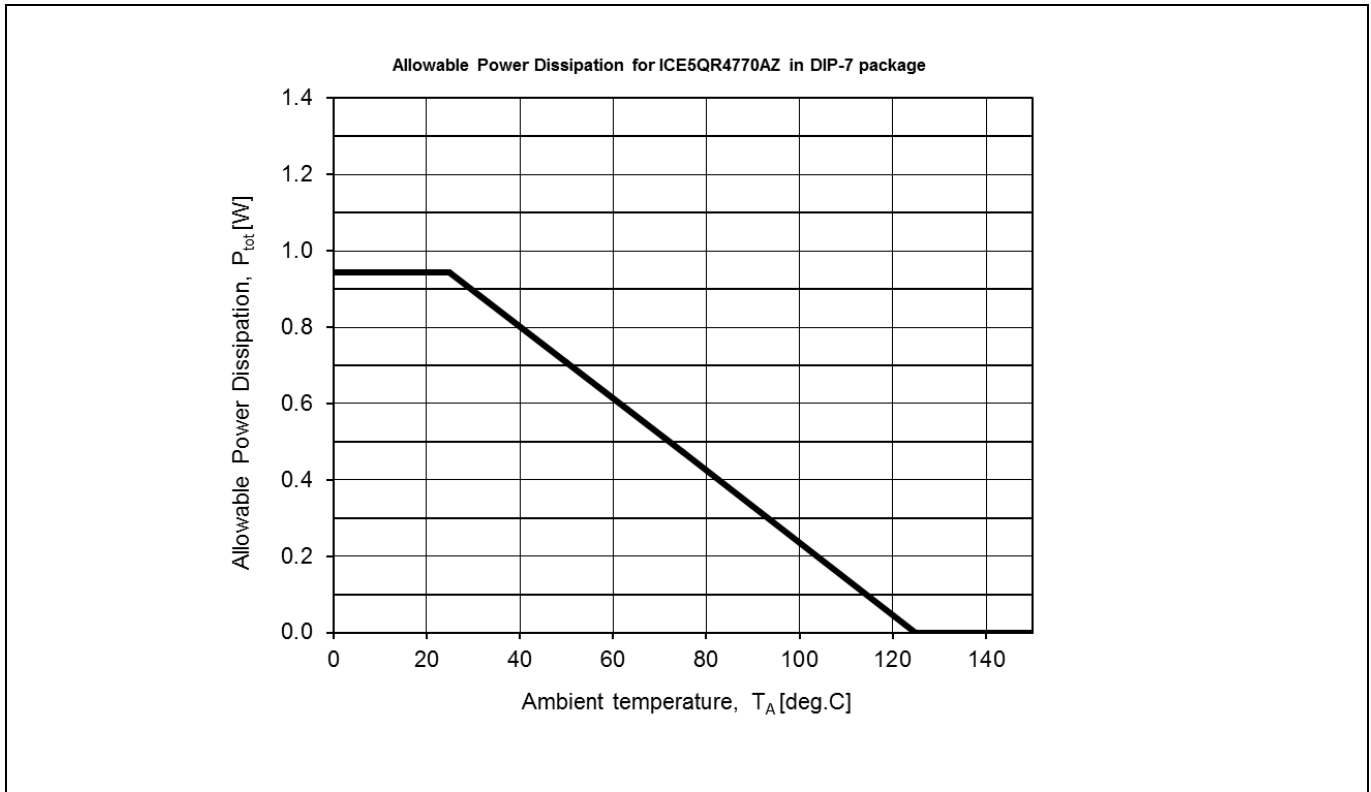
Figure 22 Power dissipation of ICE5QR4770AZ, DIP-7 package; $P_{tot}=f(T_a)$, (Maximum ratings as given in section 4.1 must not be exceeded)
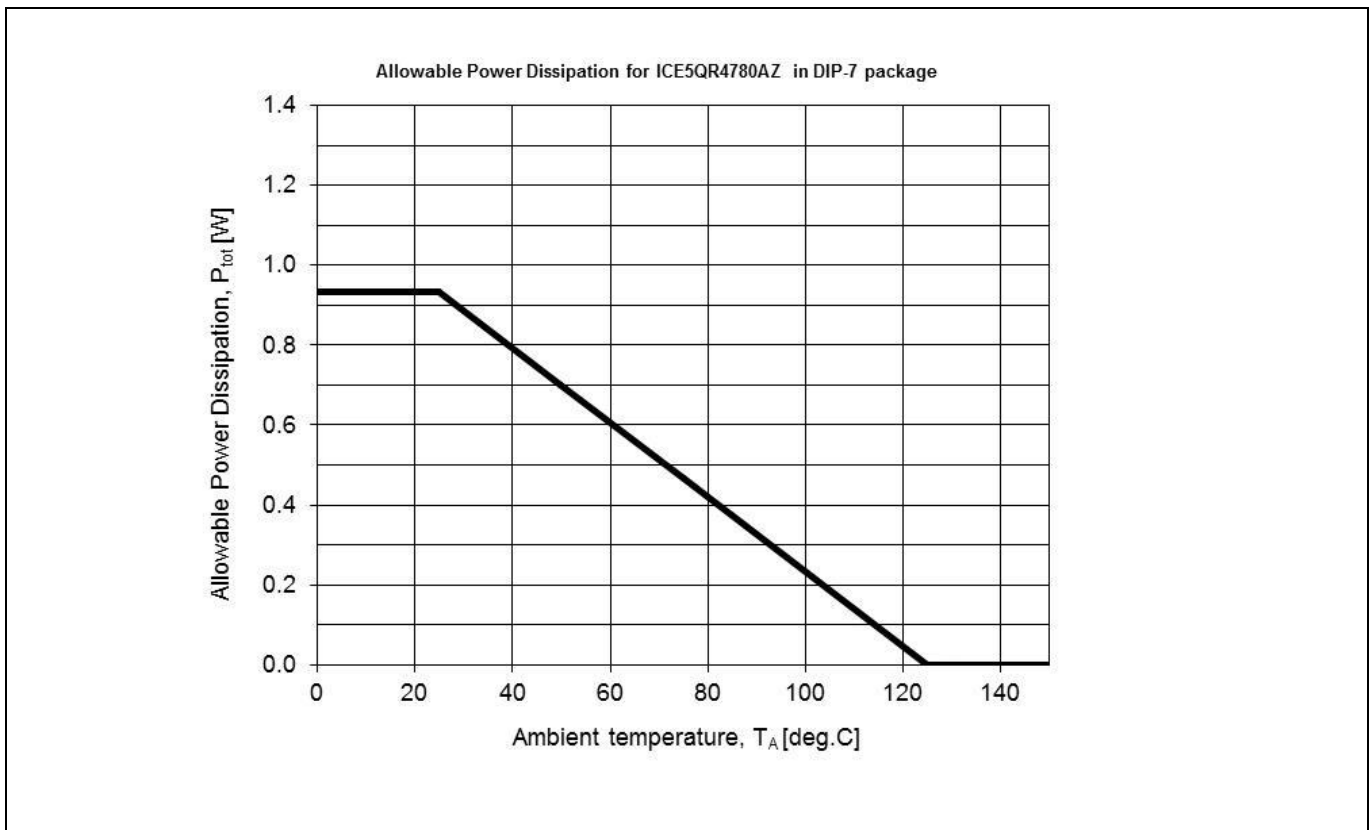
Figure 23 Power dissipation of ICE5QR4780AZ, DIP-7 package; $P_{tot}=f(T_a)$, (Maximum ratings as given in section 4.1 must not be exceeded)
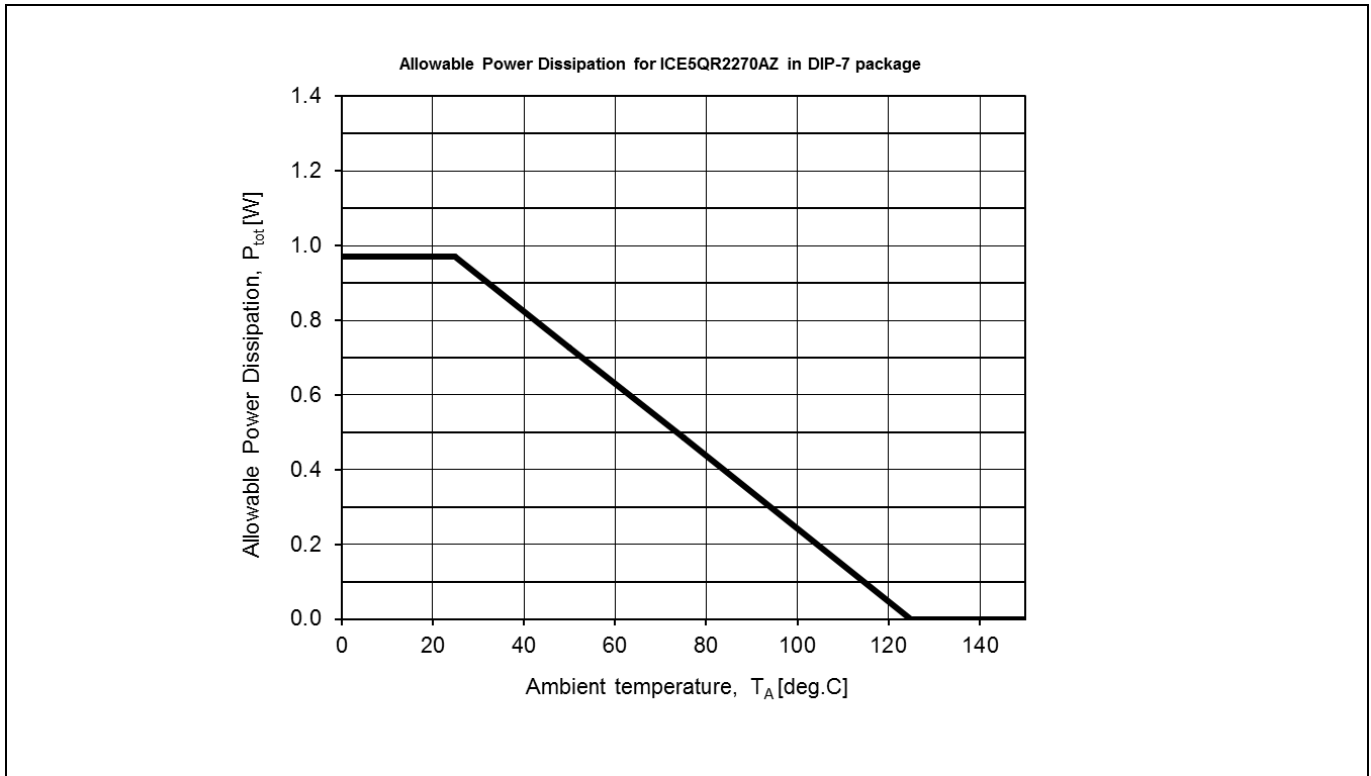
Figure 24   Power dissipation of ICE5QR2270AZ, DIP-7 package; P_{tot}=f(T_a), (Maximum ratings as given in section 4.1 must not be exceeded)
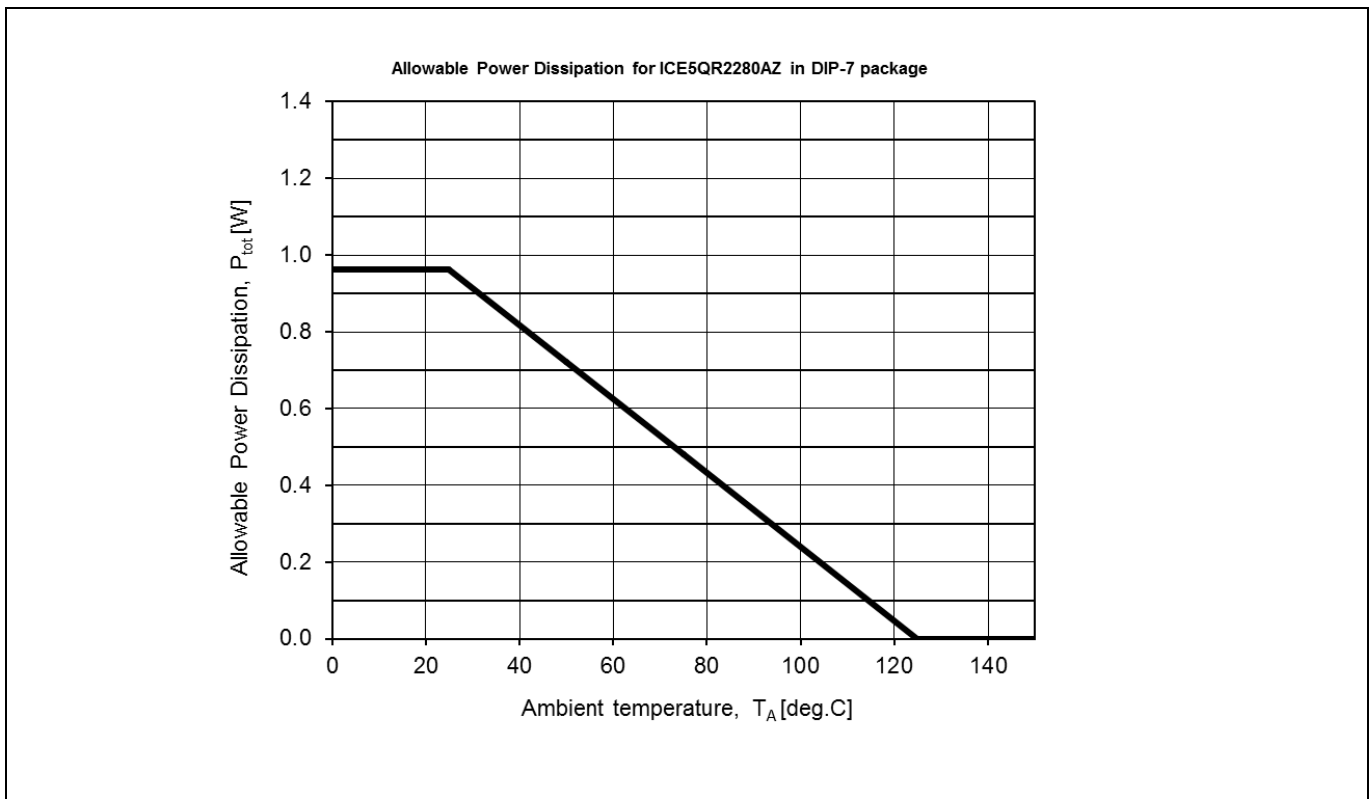
Figure 25   Power dissipation of ICE5QR2280AZ, DIP-7 package; P_{tot}=f(T_a), (Maximum ratings as given in section 4.1 must not be exceeded)

Allowable Power Dissipation for ICE5QR0680AZ in DIP-7 package
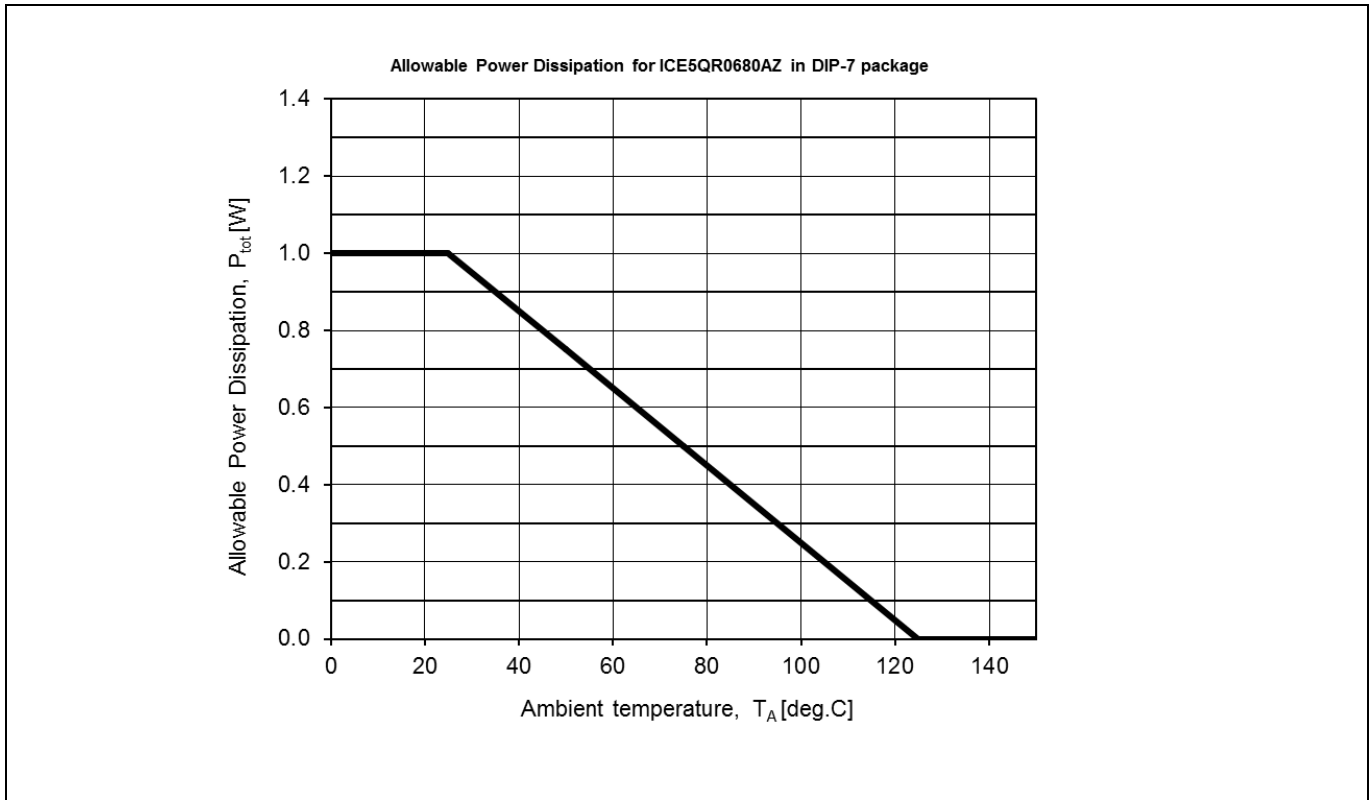
Figure 26   Power dissipation of ICE5QR0680AZ, DIP-7 package; P_{tot}=f(T_a), (Maximum ratings as given in section 4.1 must not be exceeded)

Allowable Power Dissipation for ICE5QR4770AG in DSO-12 package
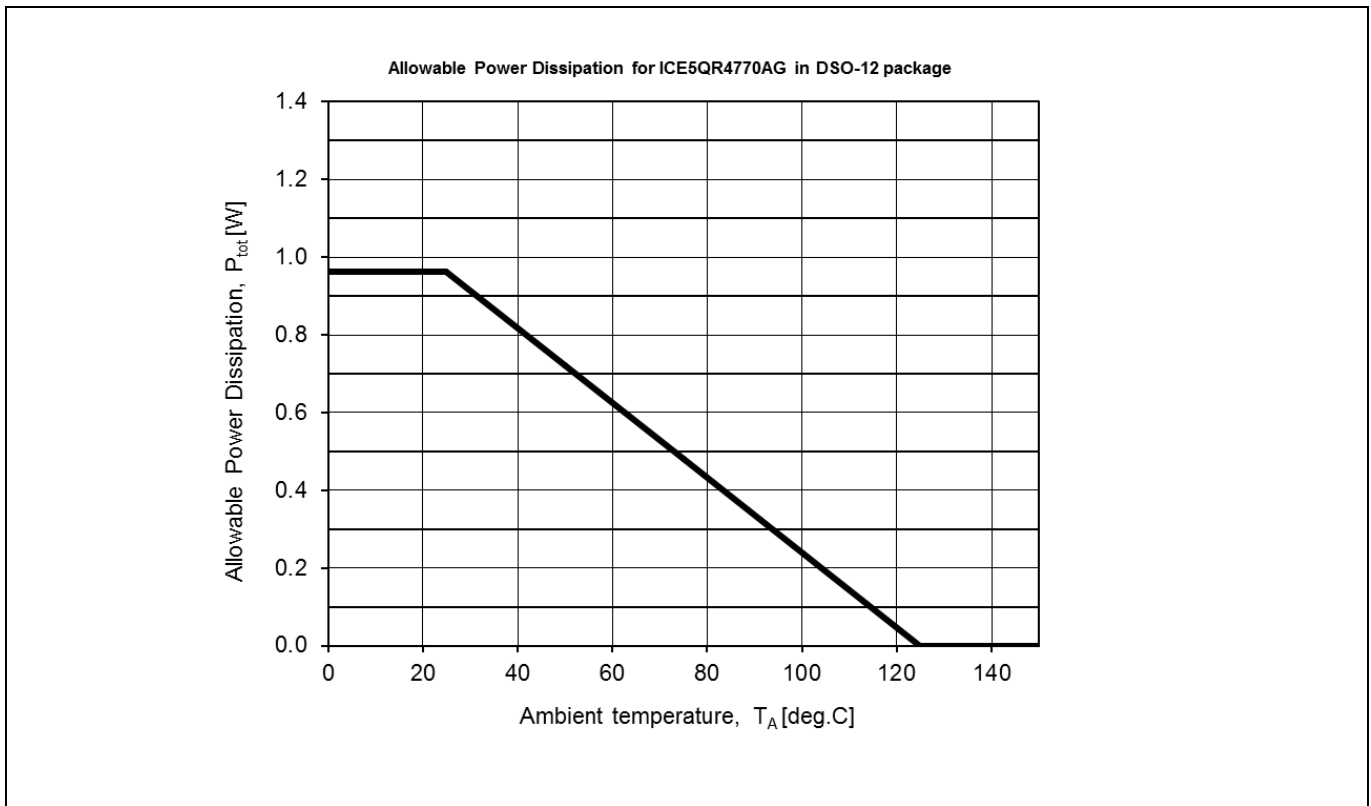
Figure 27   Power dissipation of ICE5QR4770AG, DSO-12 package; P_{tot}=f(T_a), (Maximum ratings as given in section 4.1 must not be exceeded)

Allowable Power Dissipation for ICE5QR1680AG in DSO-12 package
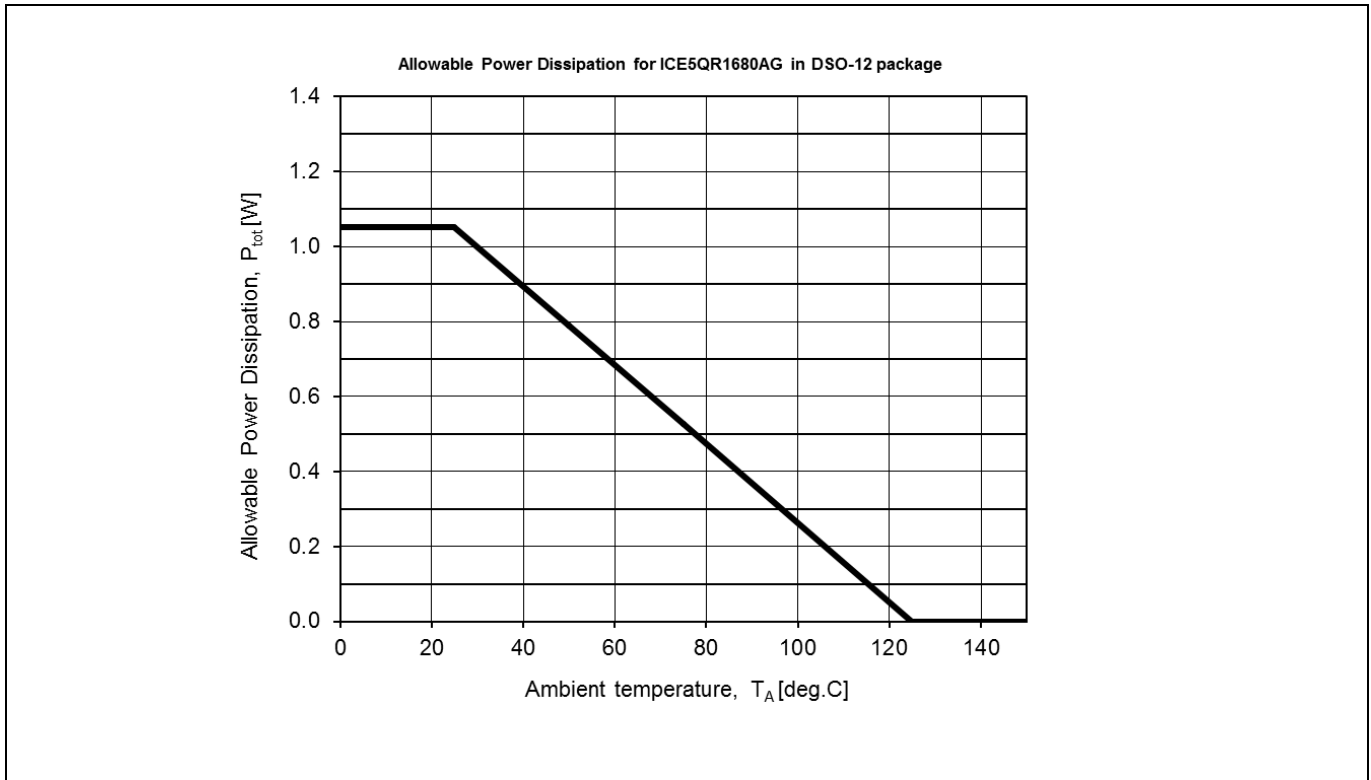
Figure 28 **Power dissipation of ICE5QR1680AG, DSO-12 package; $P_{tot}=f(T_a)$, (Maximum ratings as given in section 4.1 must not be exceeded)**

Allowable Power Dissipation for ICE5QR0680AG in DSO-12 package
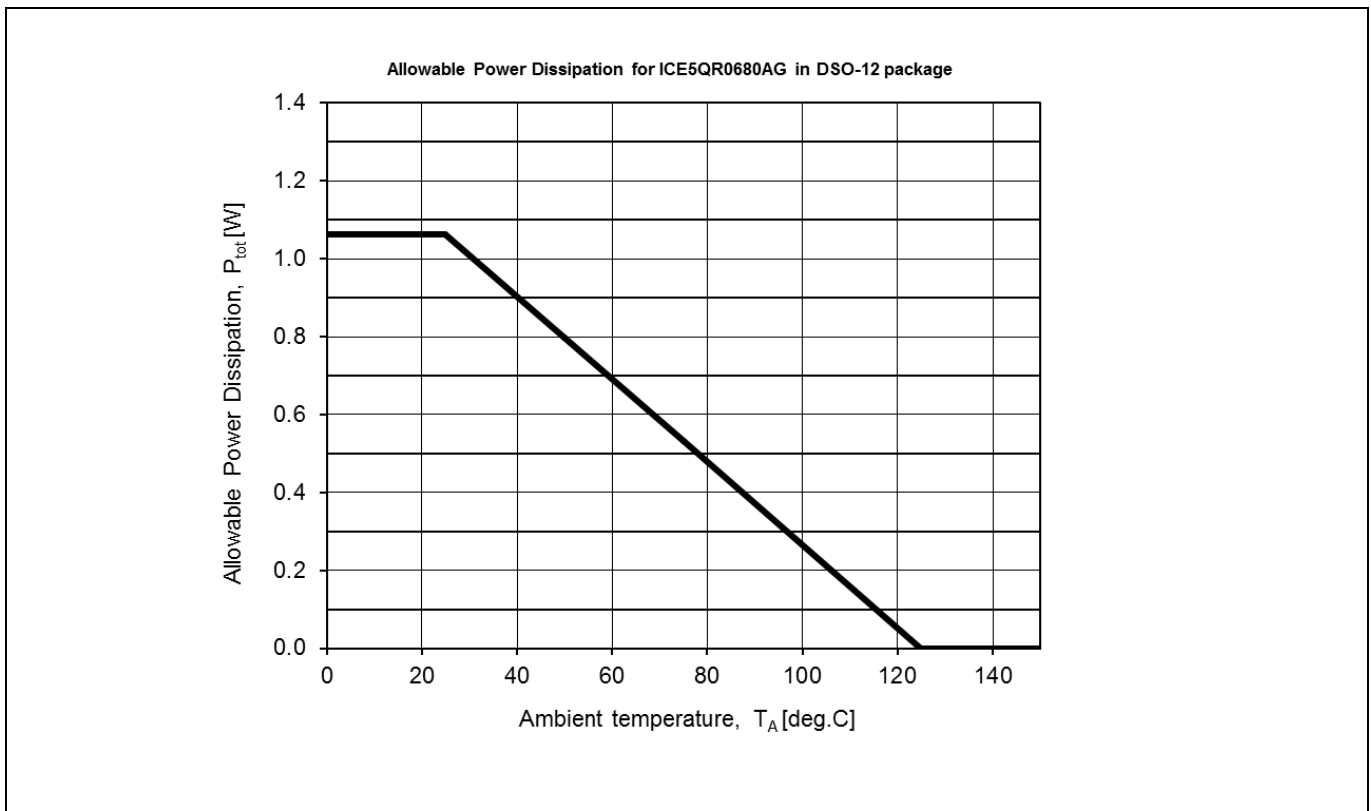
Figure 29 **Power dissipation of ICE5QR0680AG, DSO-12 package; $P_{tot}=f(T_a)$, (Maximum ratings as given in section 4.1 must not be exceeded)**
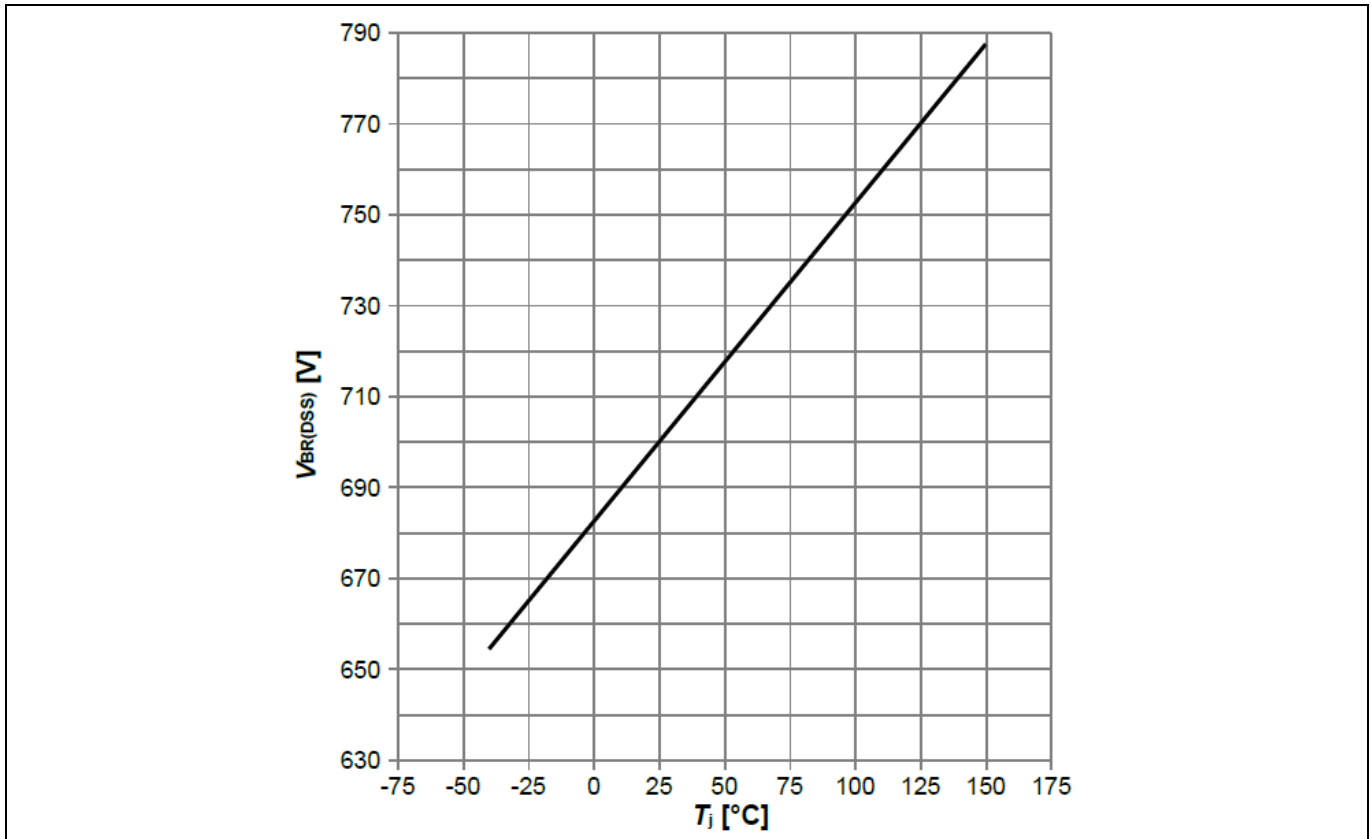
Figure 30   Drain-source breakdown voltage ICE5QRxx70Ax; $V_{BR(DSS)}$=f(T_J), I_D=1 mA
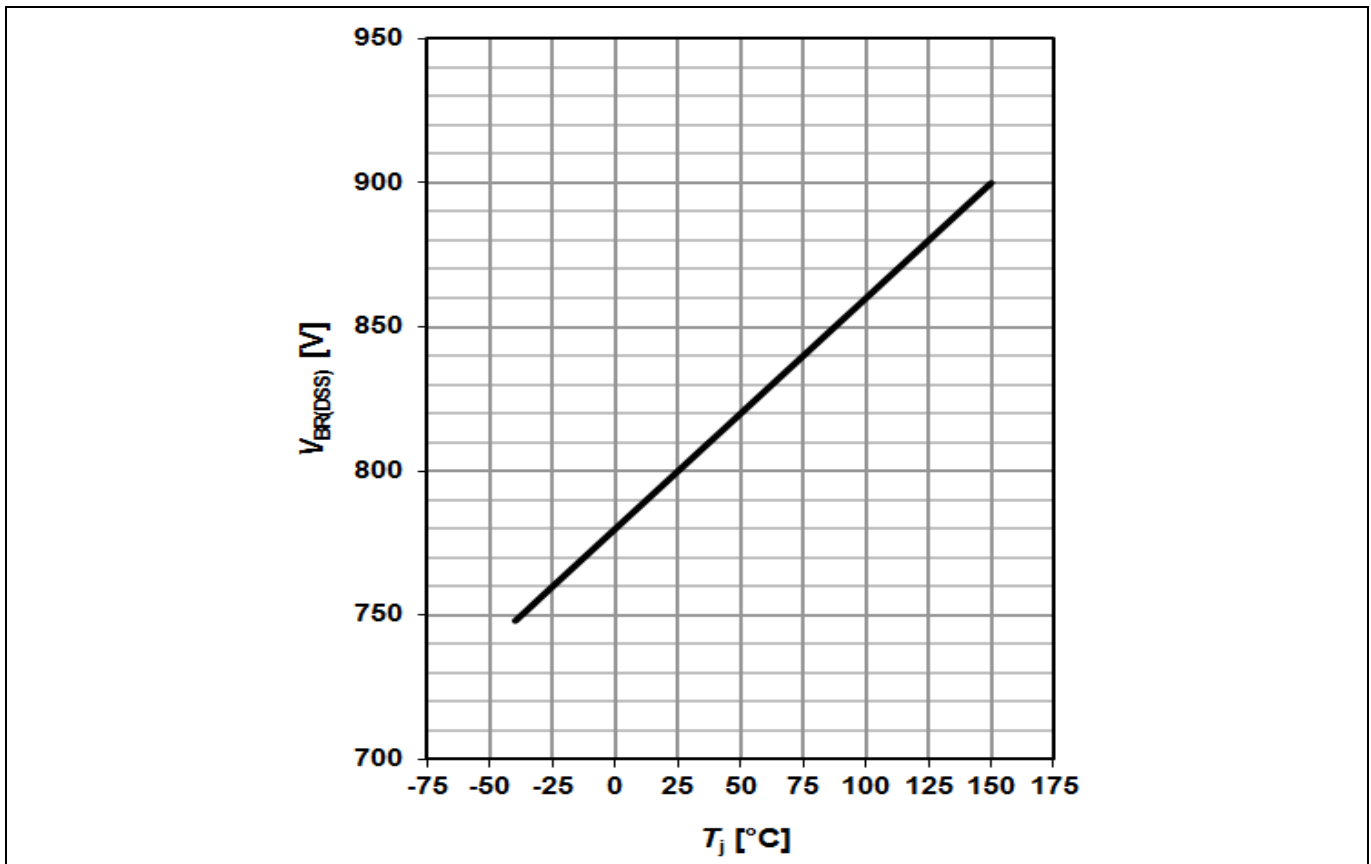
Figure 31   Drain-source breakdown voltage ICE5QRxx80Ax; $V_{BR(DSS)}$=f(T_J), I_D=1 mA
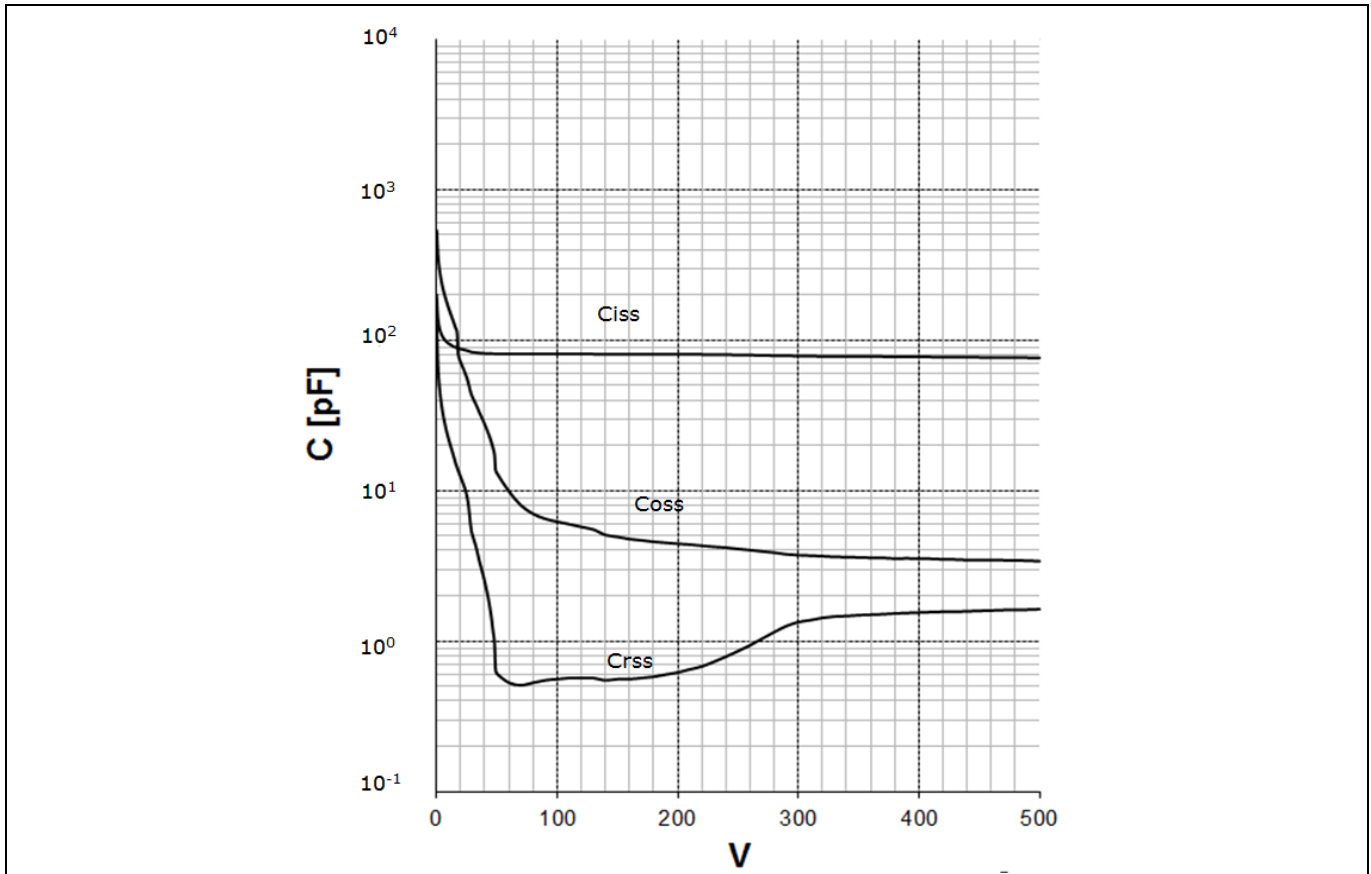
Figure 32 Typical CoolMOS™ capacitances of ICE5QR4770Ax (C=f(V_{DS});V_{GS}=0 V; f=1 MHz)
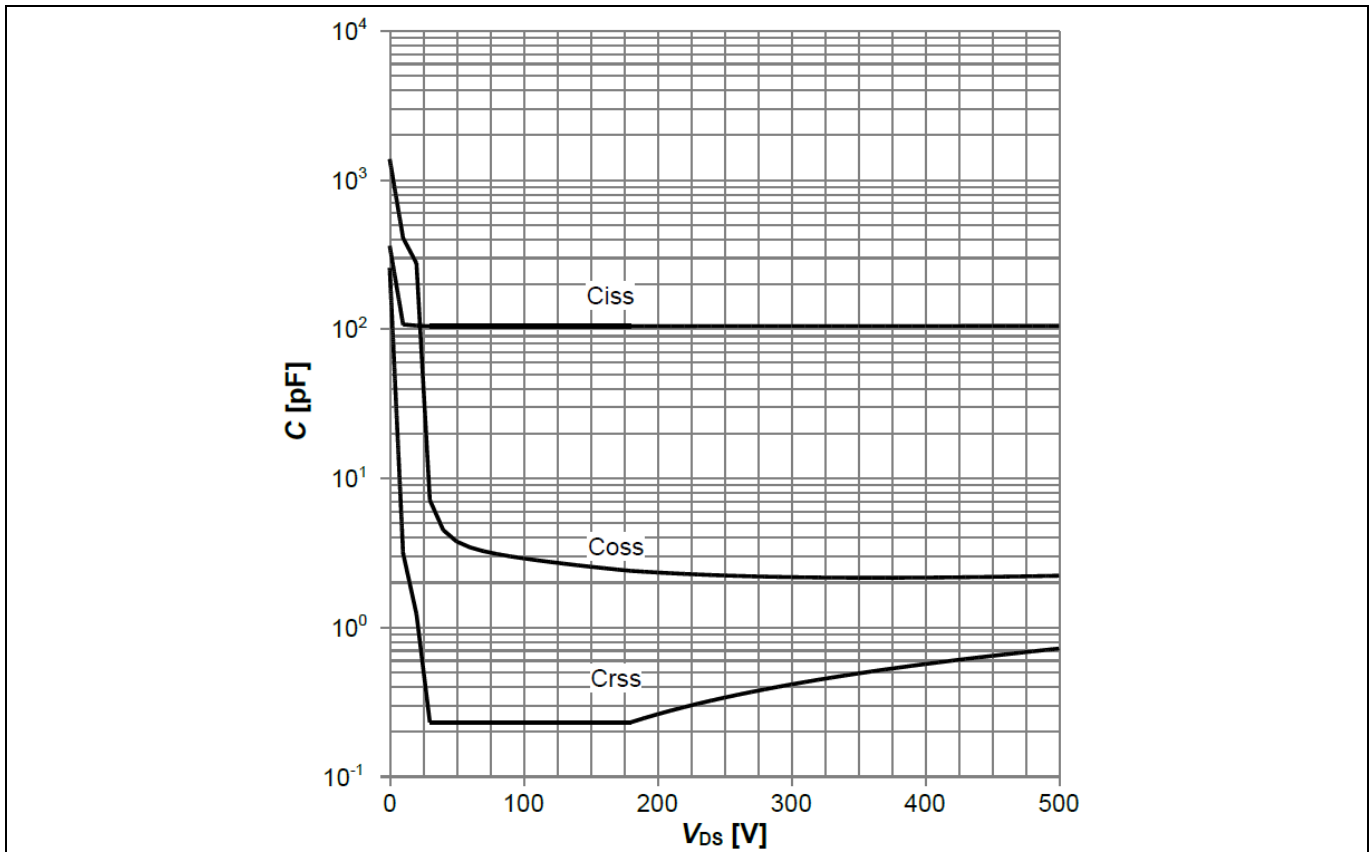
Figure 33 Typical CoolMOS™ capacitances of ICE5QR4780AZ (C=f(V_{DS});V_{GS}=0 V; f=250 kHz)
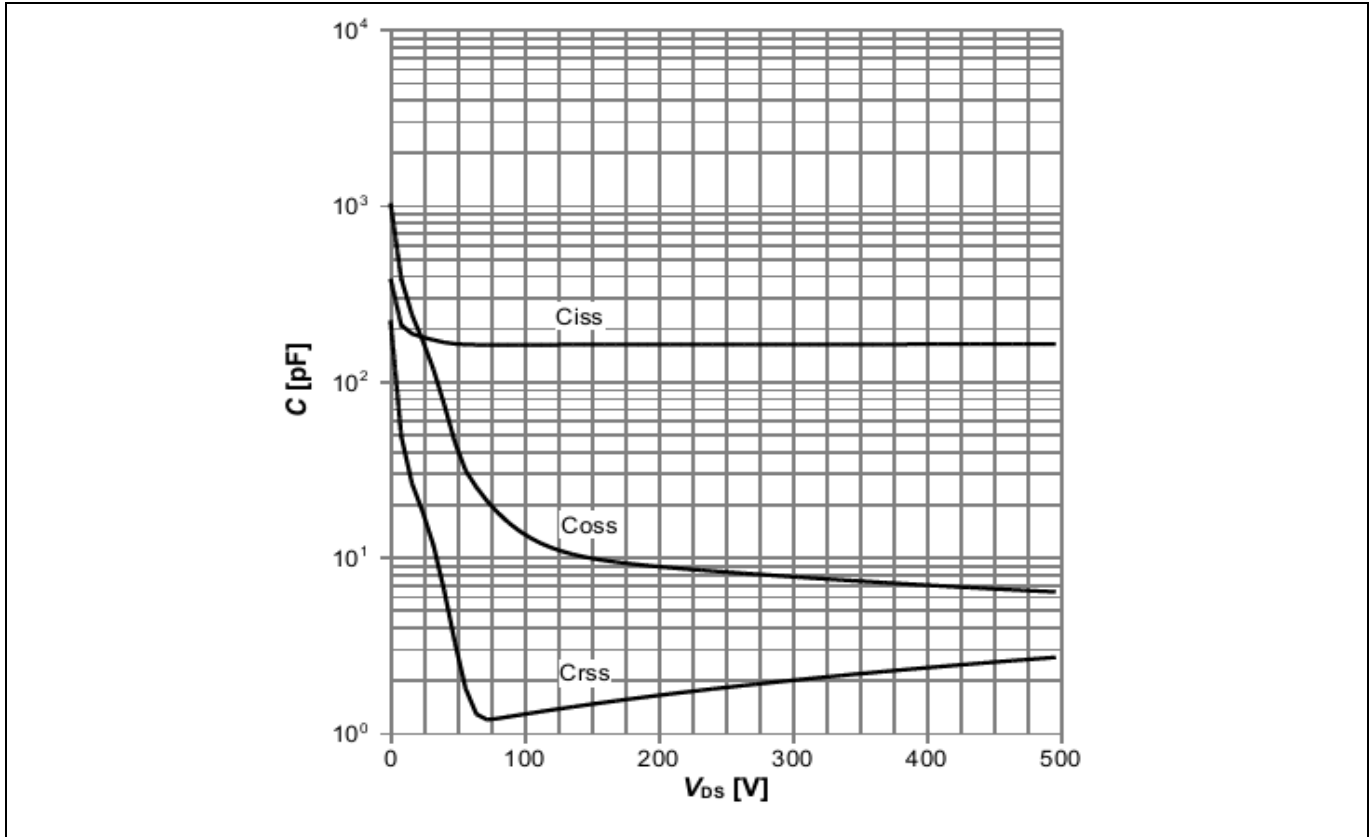
Figure 34   **Typical CoolMOS™ capacitances of ICE5QR2270AZ (C=f(V_{DS});V_{GS}=0 V; f=1 MHz)**
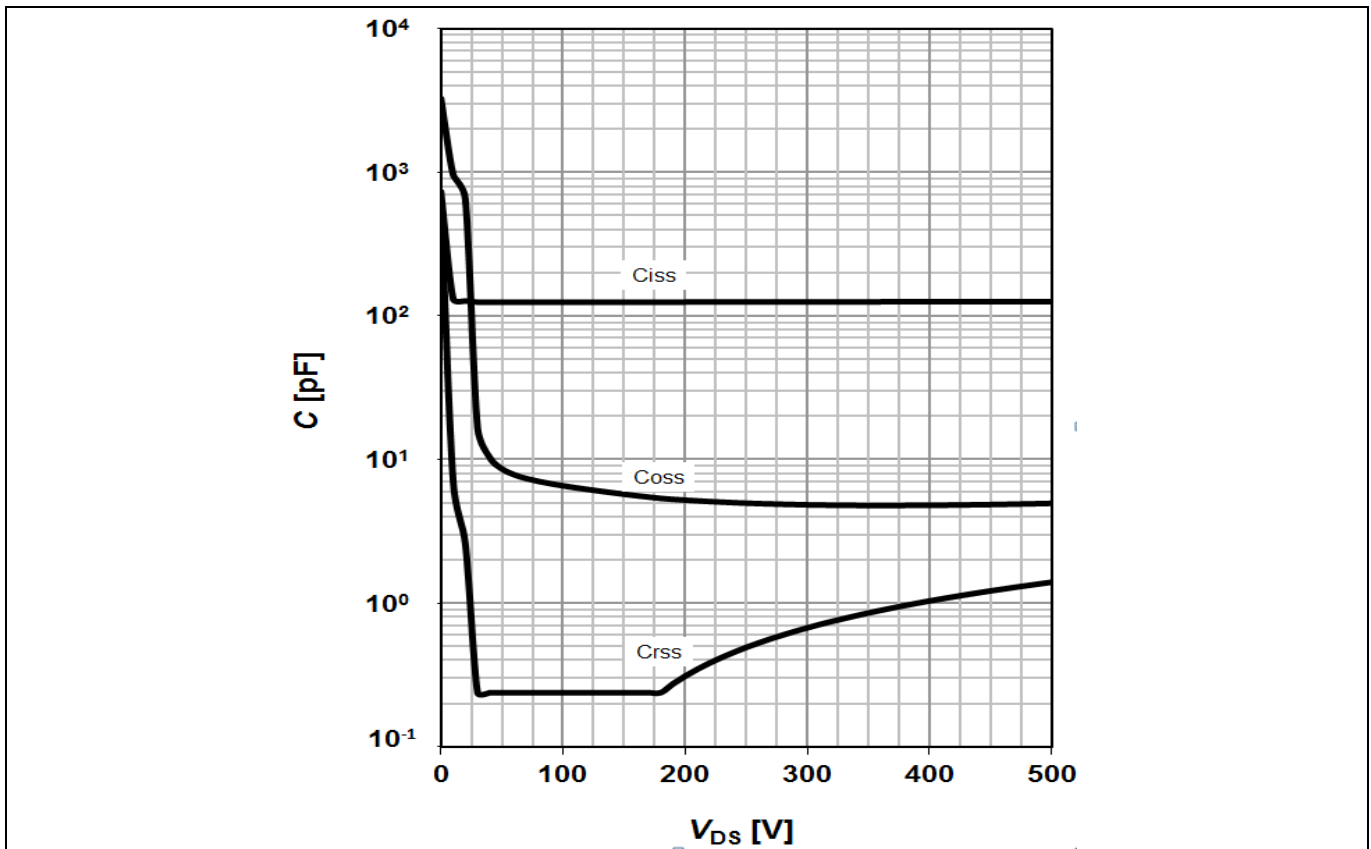
Figure 35   **Typical CoolMOS™ capacitances of ICE5QR2280AZ (C=f(V_{DS});V_{GS}=0 V; f=250 kHz)**
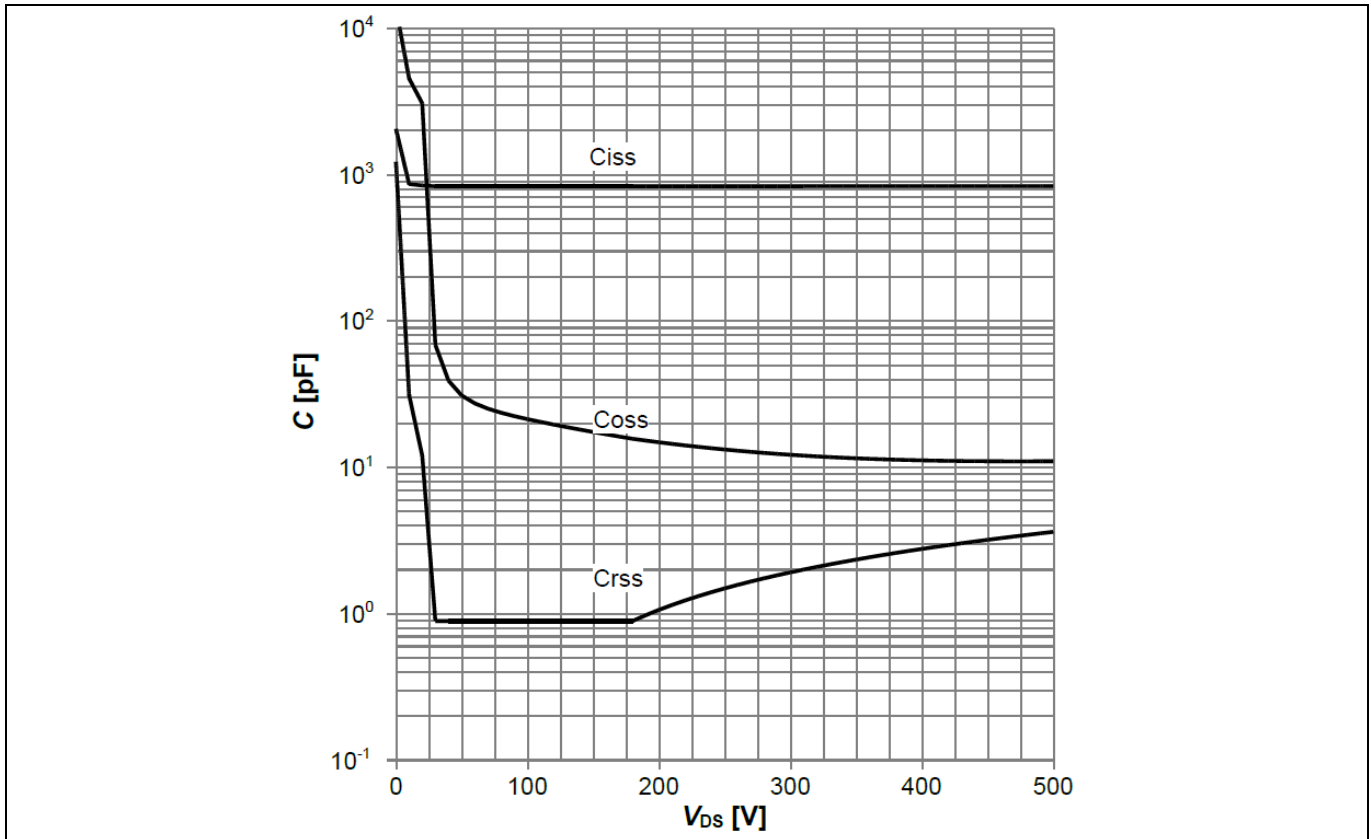
Figure 36 Typical CoolMOS™ capacitances of ICE5QR0680Ax (C=f(V_{DS});V_{GS}=0 V; f=250 kHz)
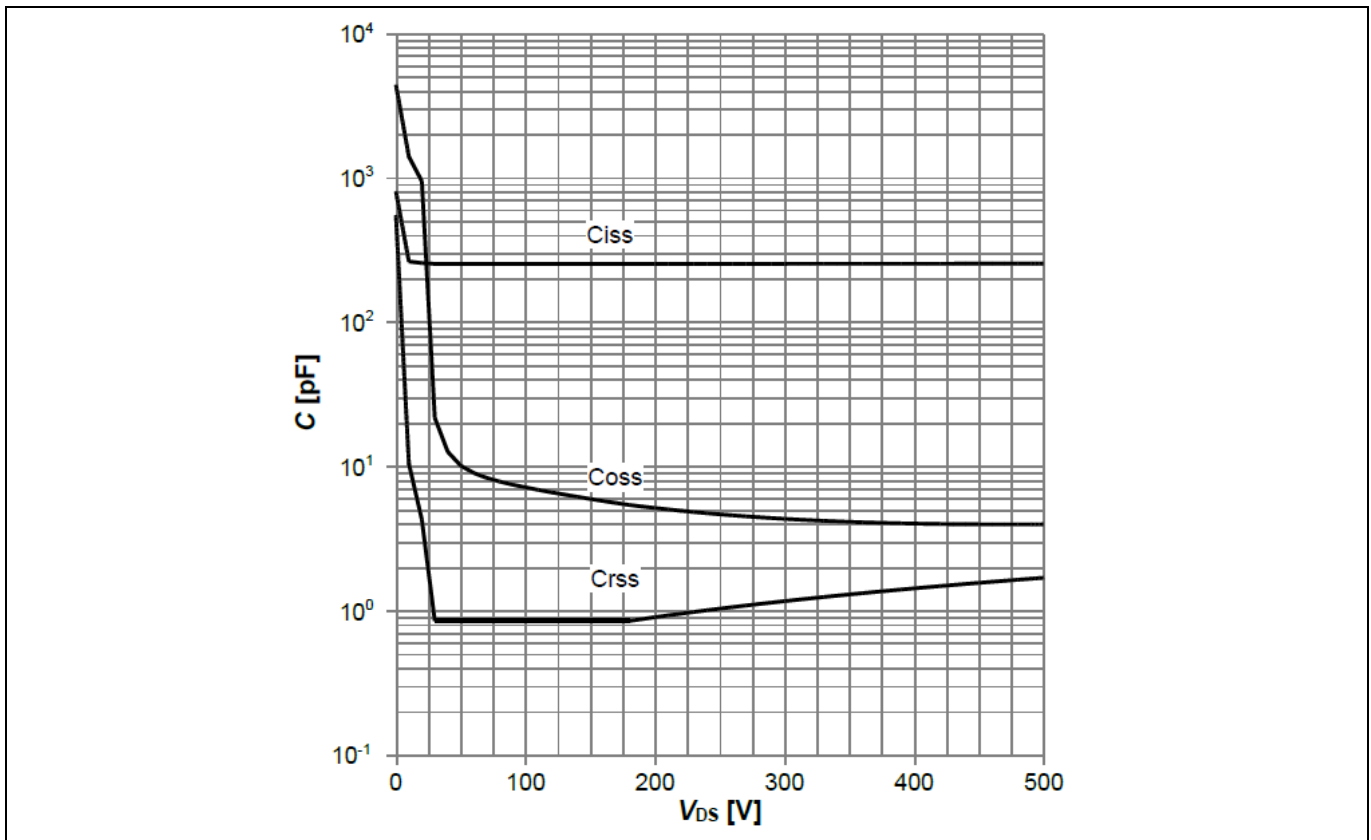
Figure 37 Typical CoolMOS™ capacitances of ICE5QR1680AG(C=f(V_{DS});V_{GS}=0 V; f=250 kHz)

6   Output Power Curve

The calculated output power curves giving the typical output power versus ambient temperature are shown below. The curves are derived based on a typical discontinuous mode flyback in an open frame design at T_a=50°C, T_J=125°C (integrated high voltage MOSFET), using minimum drain pin copper area in a 2 oz copper single sided PCB and steady state operation only (no design margins for abnormal operation modes are included). The output power figure is for selection purpose only. The actual power can vary depending on particular designs. In a power supply system, appropriate thermal design margins must be applied to make sure that the maximum ratings given in section 4.1are respected at all times.
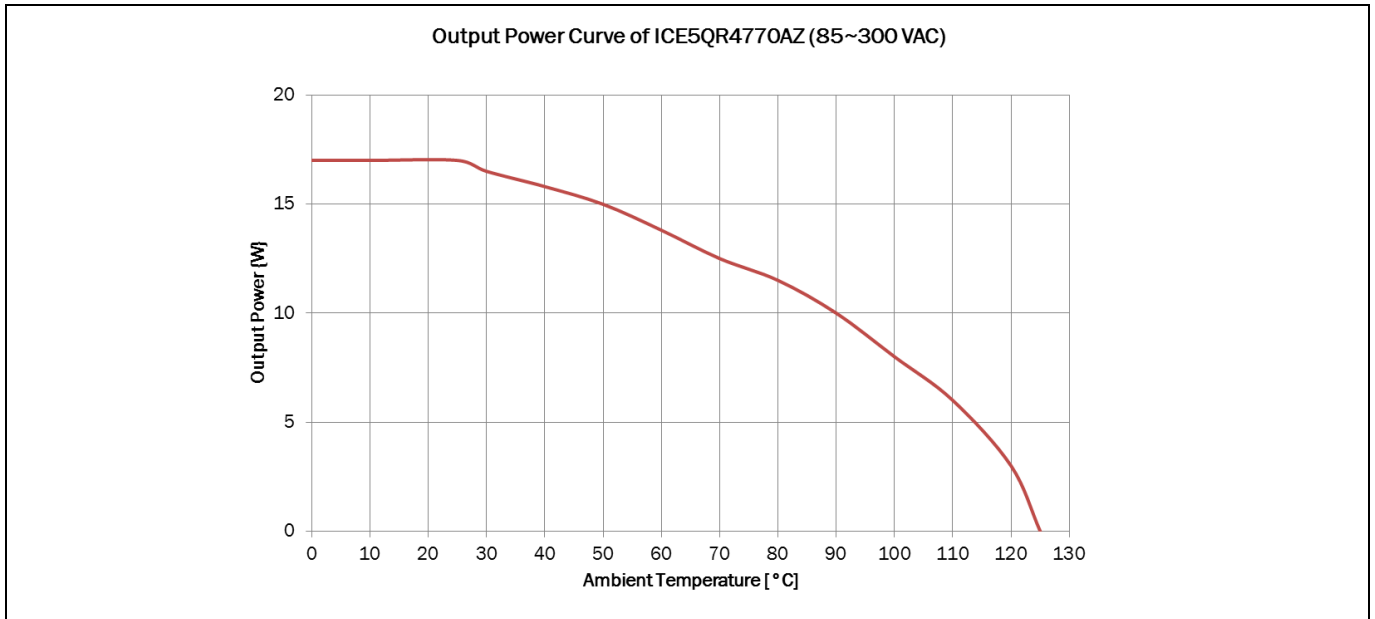
Figure 38   Output power curve of ICE5QR4770AZ, V_{IN}=85~300 V_{AC}; P_{Out}=f(T_a)
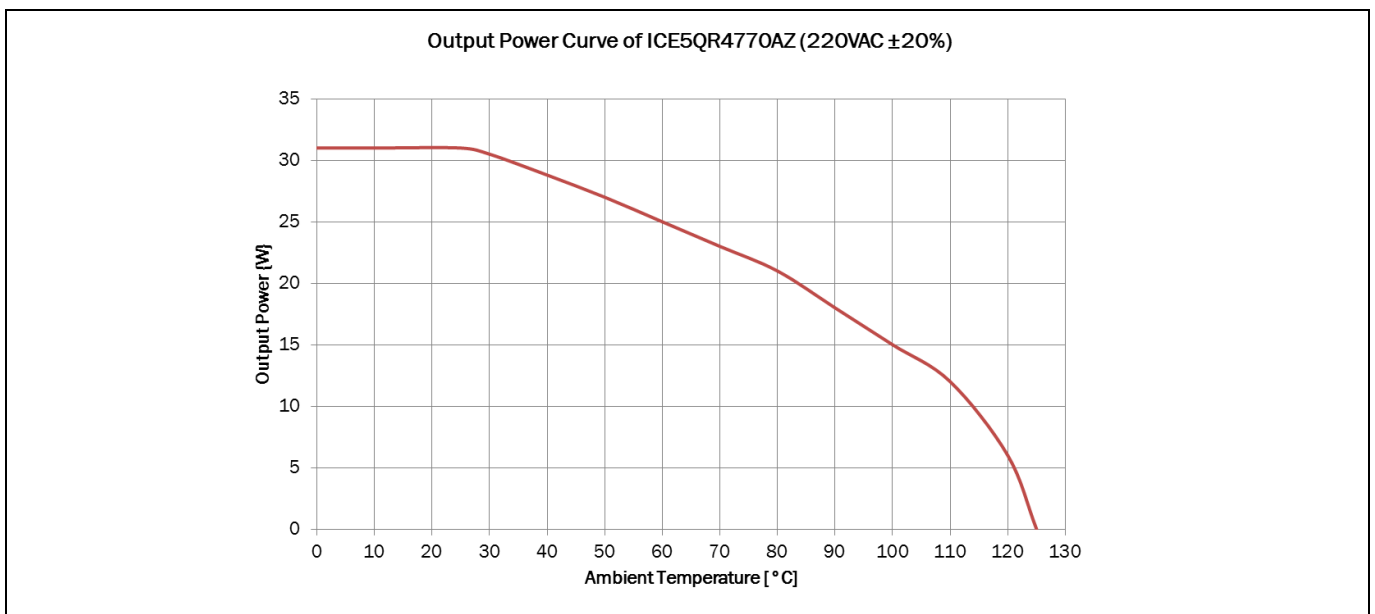
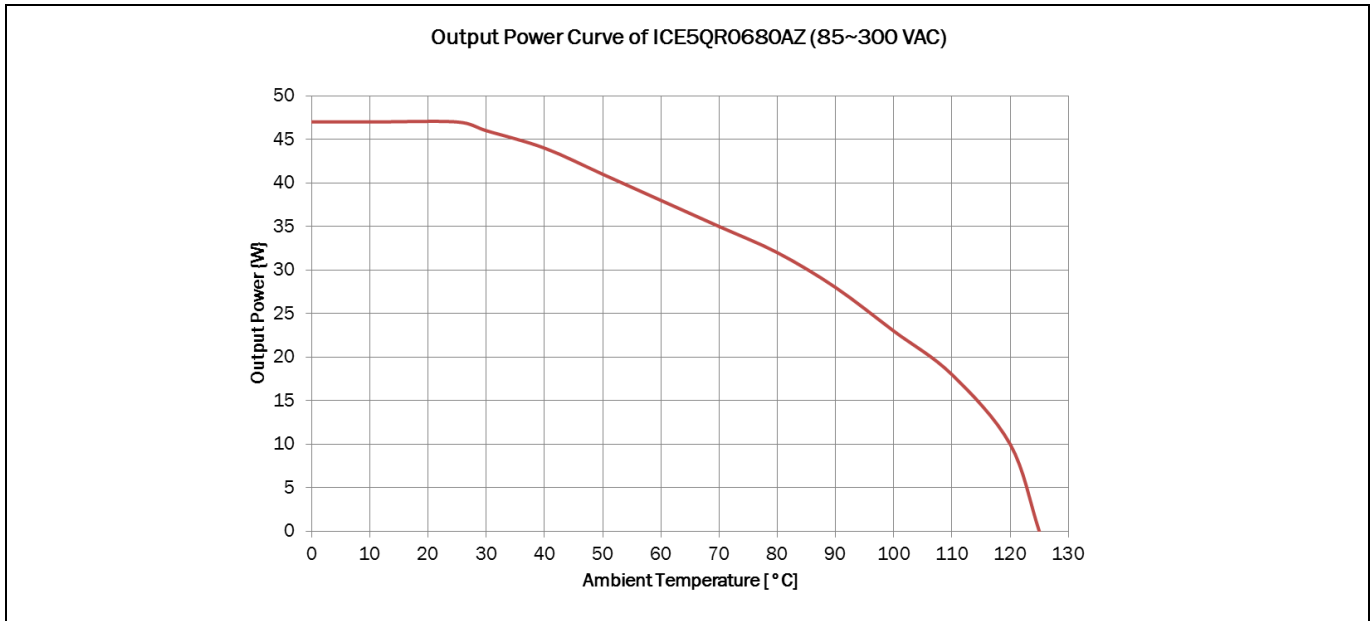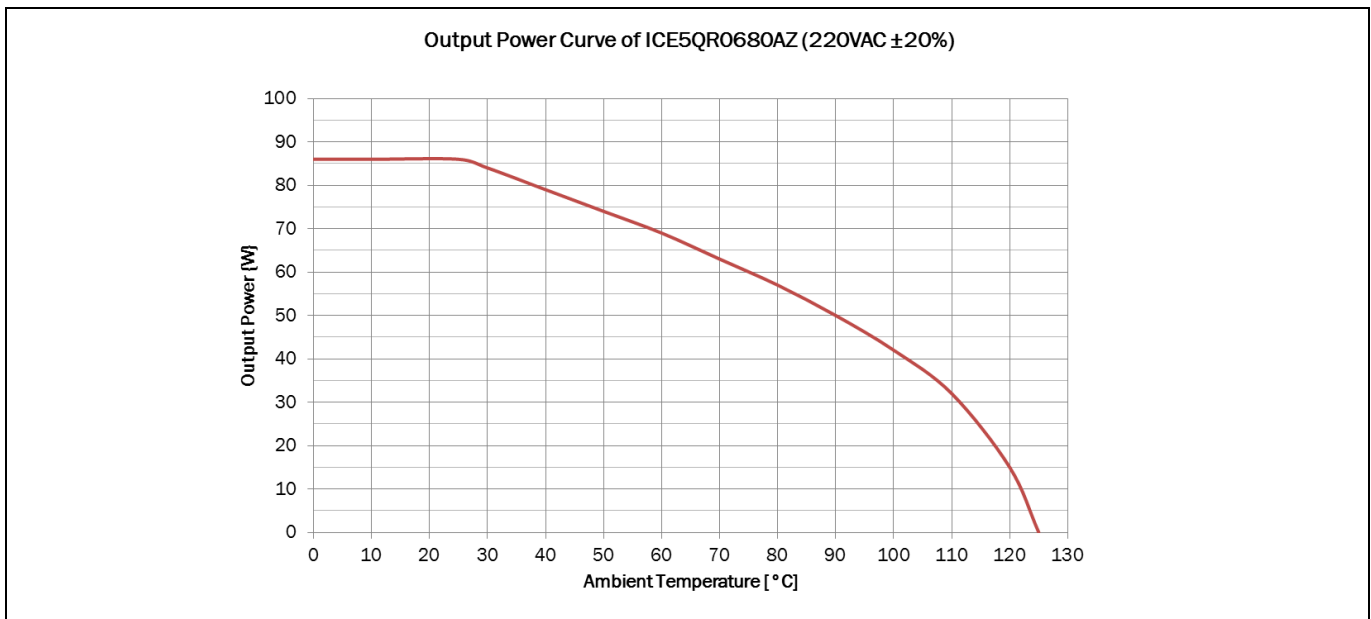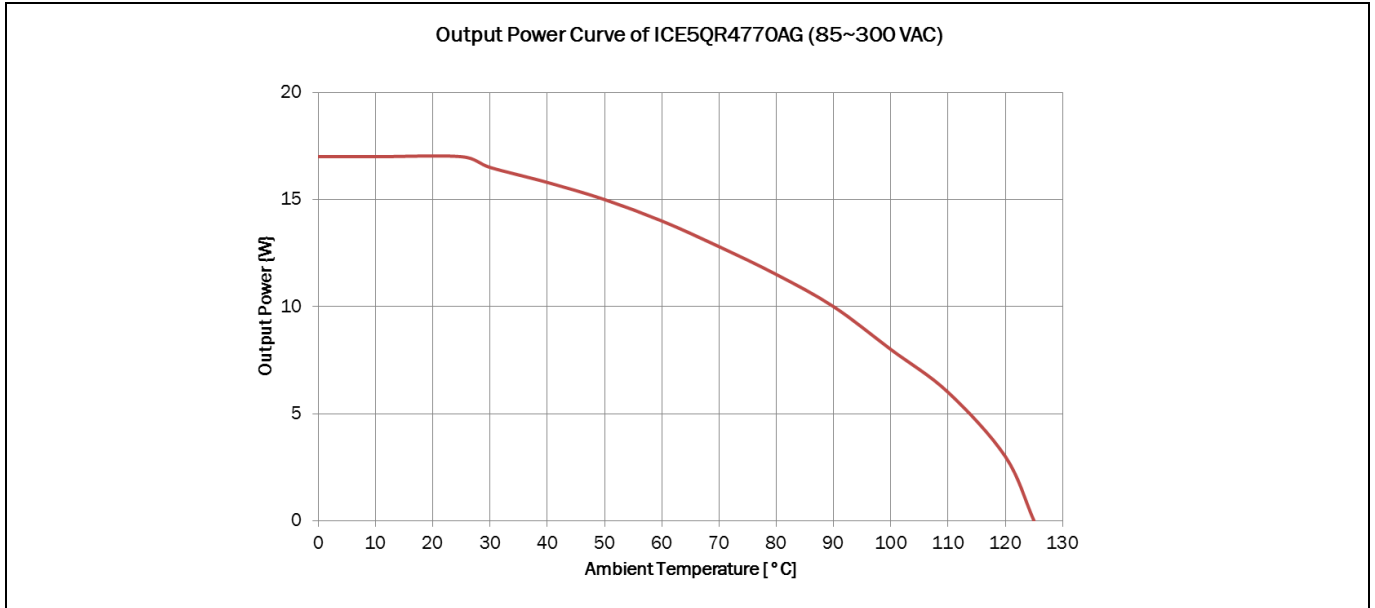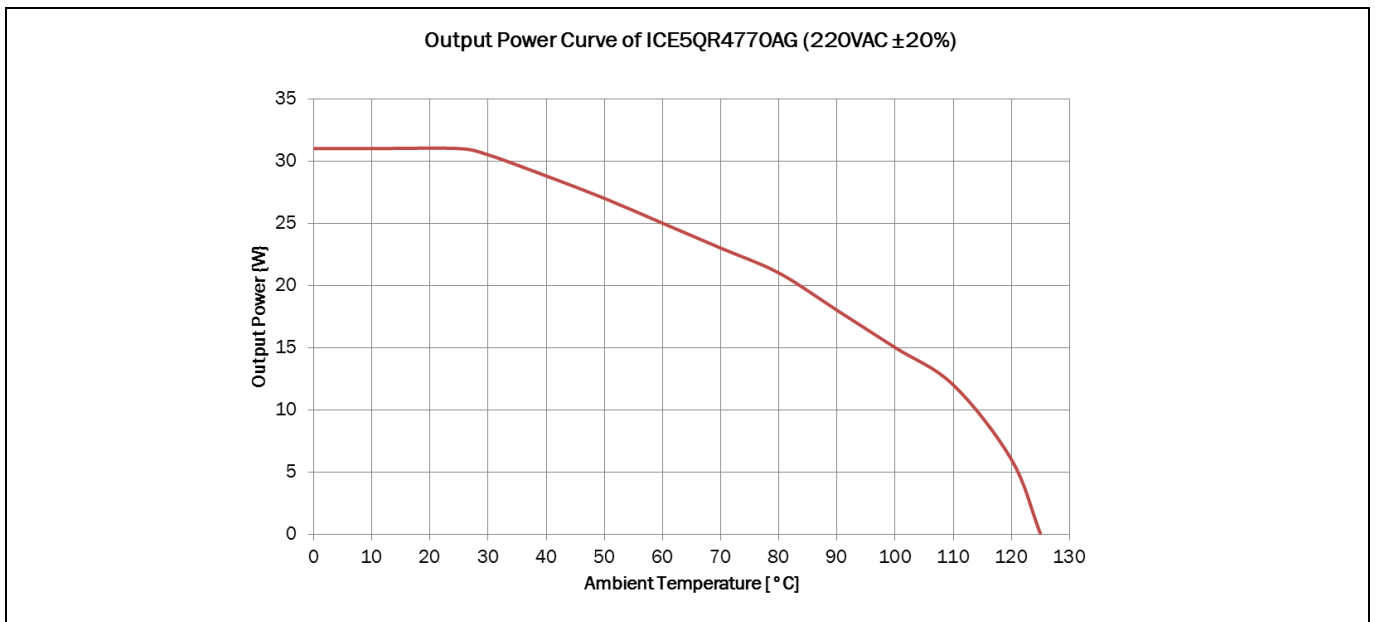**Figure 39   Output power curve of ICE5QR4770AZ, V_{IN}=220 V_{AC}; P_{Out}=f(T_a)**
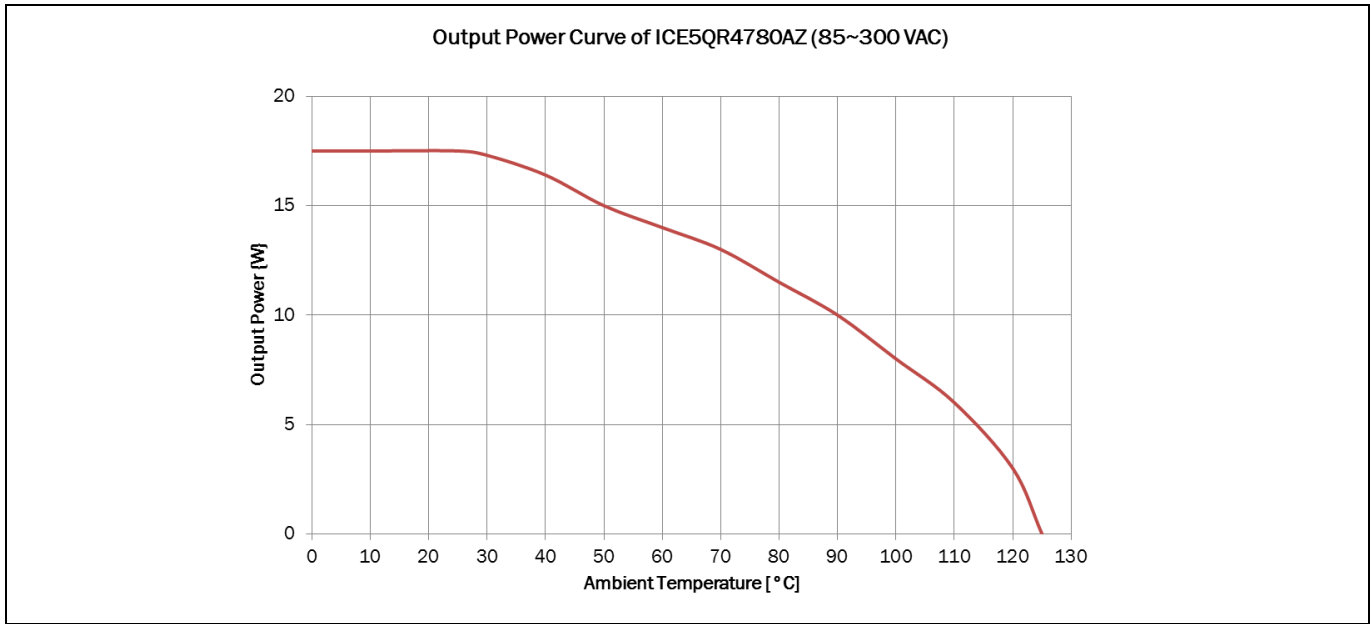
Figure 40   Output power curve of ICE5QR4780AZ, V_{IN}=85~300 V_{AC}; P_{Out}=f(T_a)
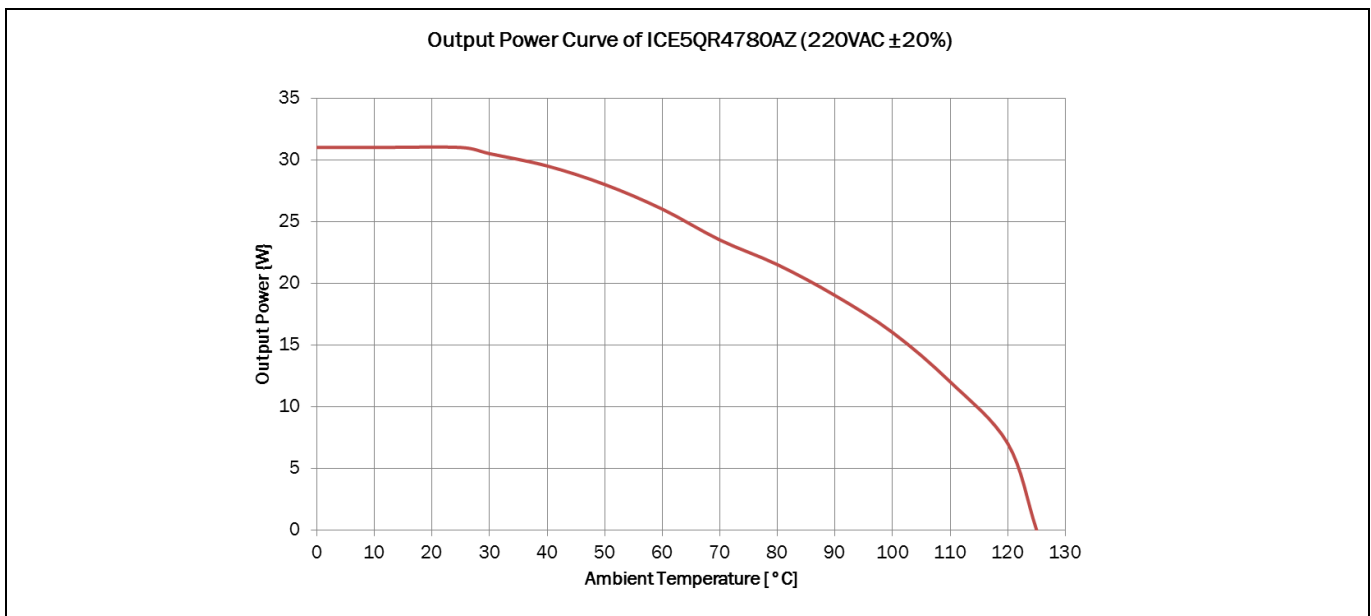
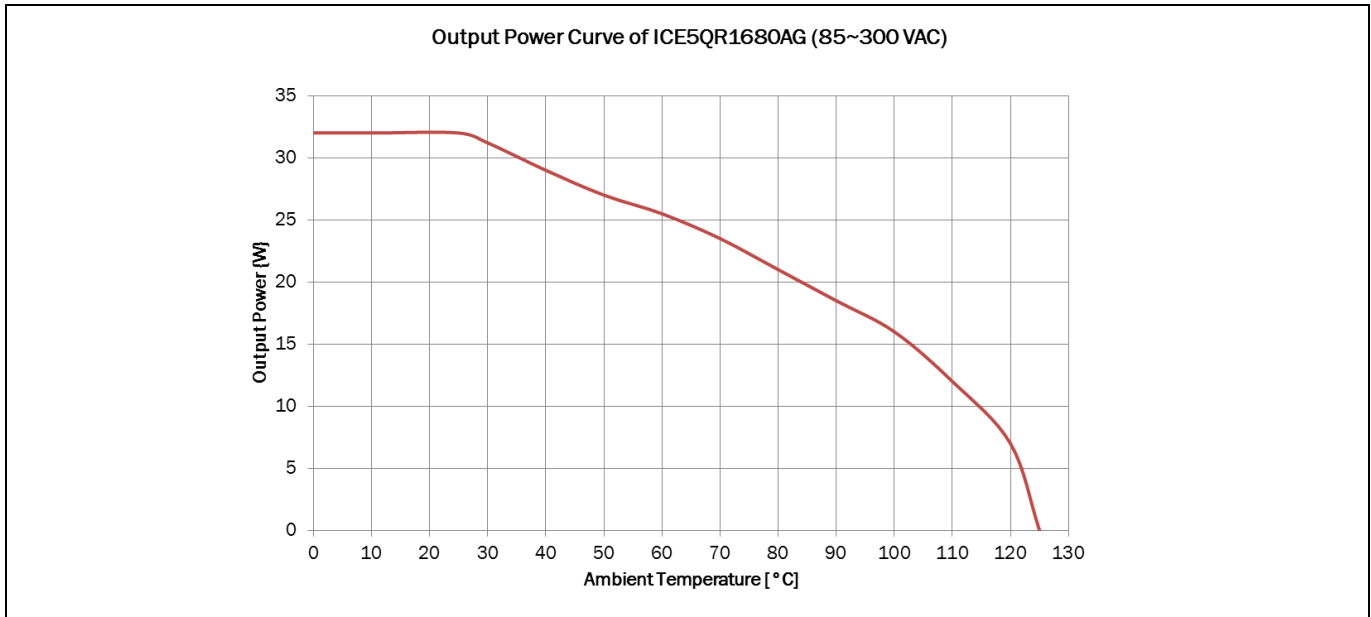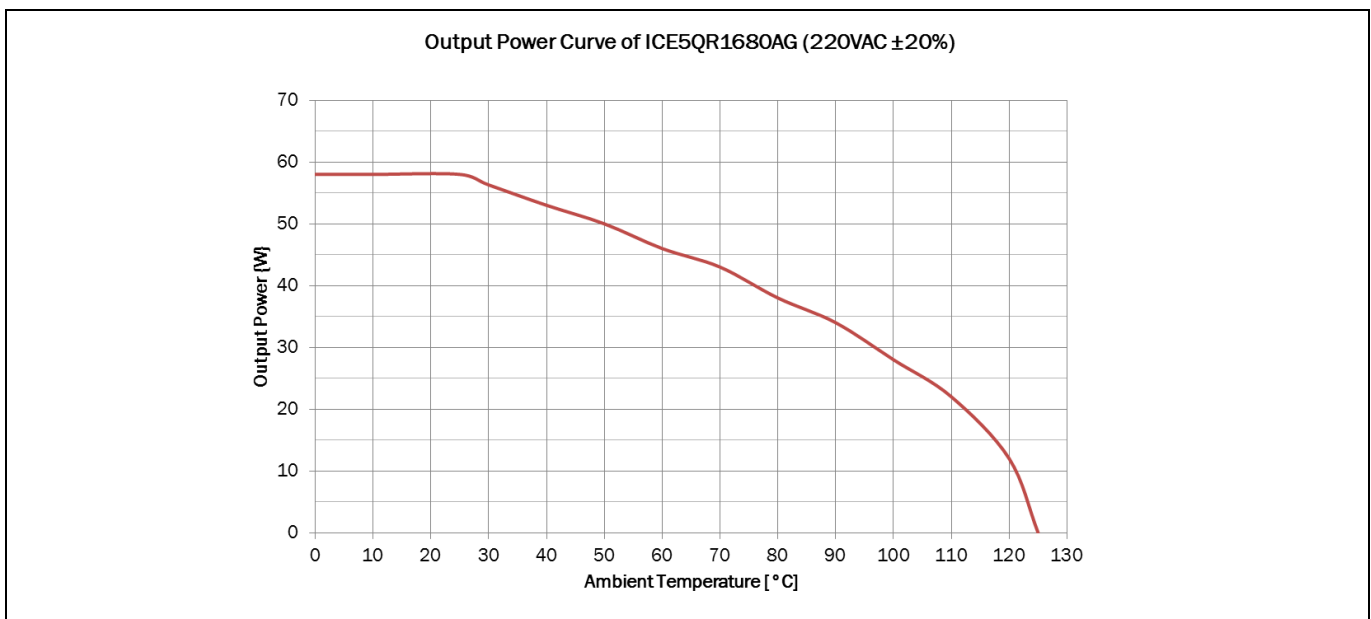**Figure 41   Output power curve of ICE5QR4780AZ, V_{IN}=220 V_{AC}; P_{Out}=f(T_a)**
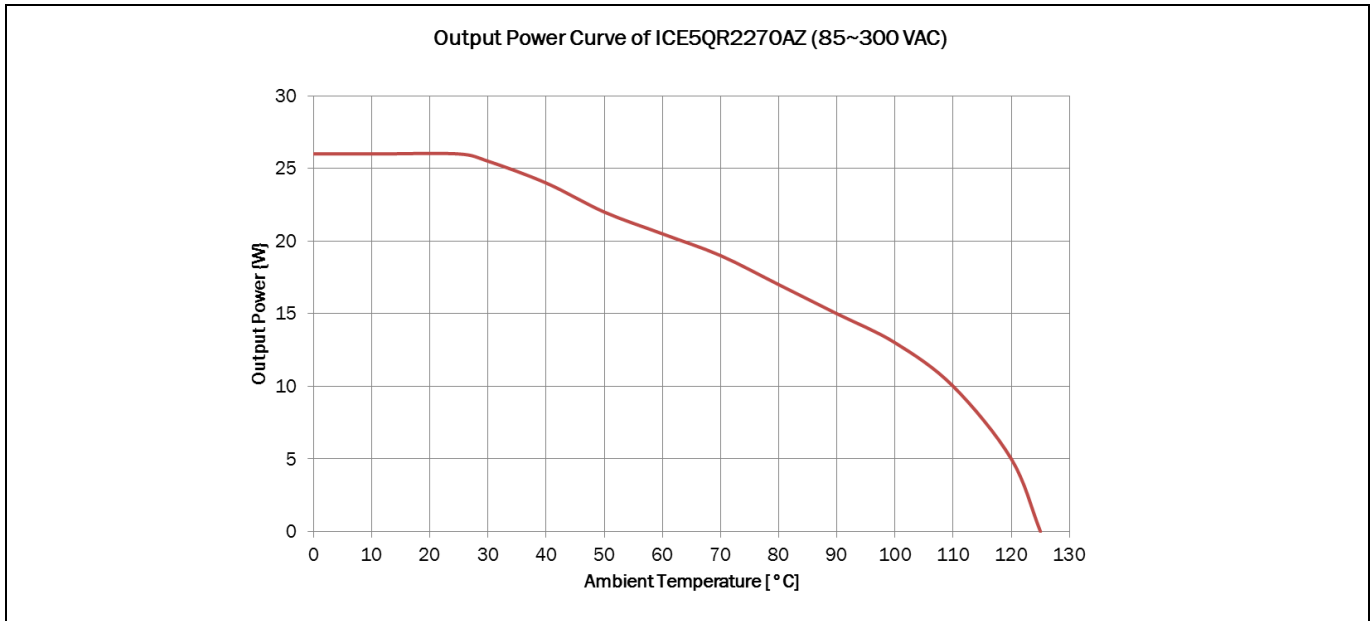
Figure 42   Output power curve of ICE5QR2270AZ, V_{IN}=85~300 V_{AC}; P_{Out}=f(T_a)
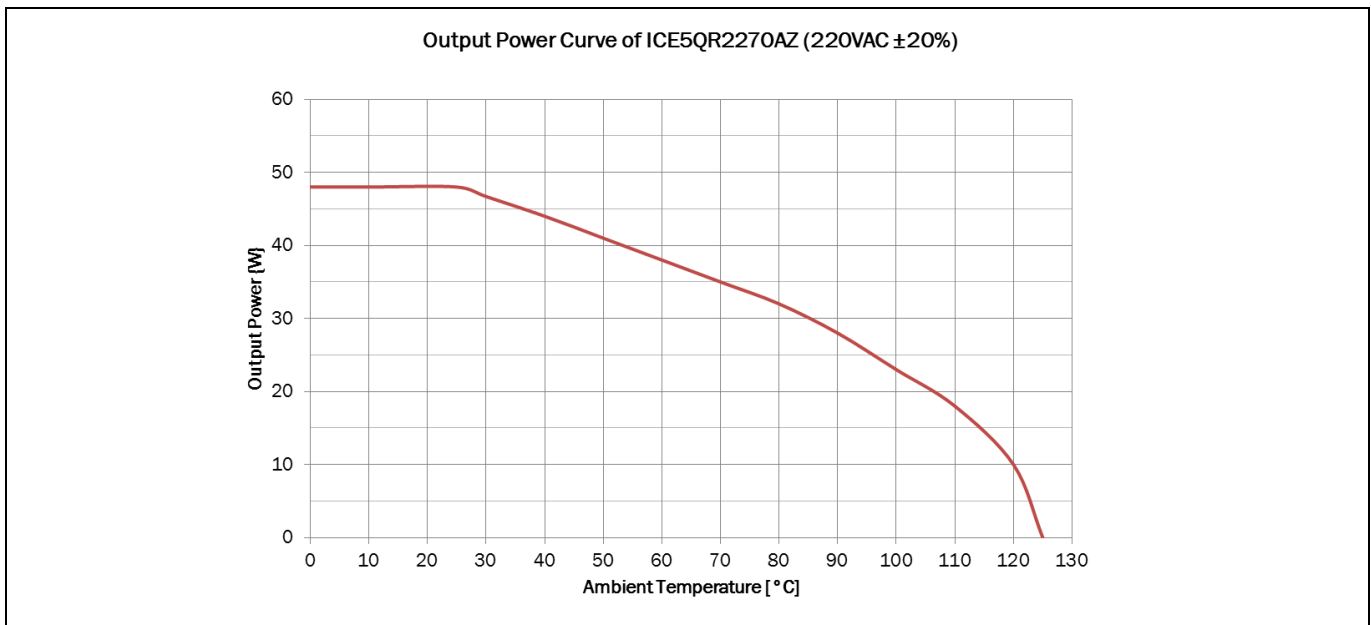
Figure 43   Output power curve of ICE5QR2270AZ, V_{IN}=220 V_{AC}; P_{Out}=f(T_a)

Output Power Curve of ICE5QR2280AZ (85~300 VAC)
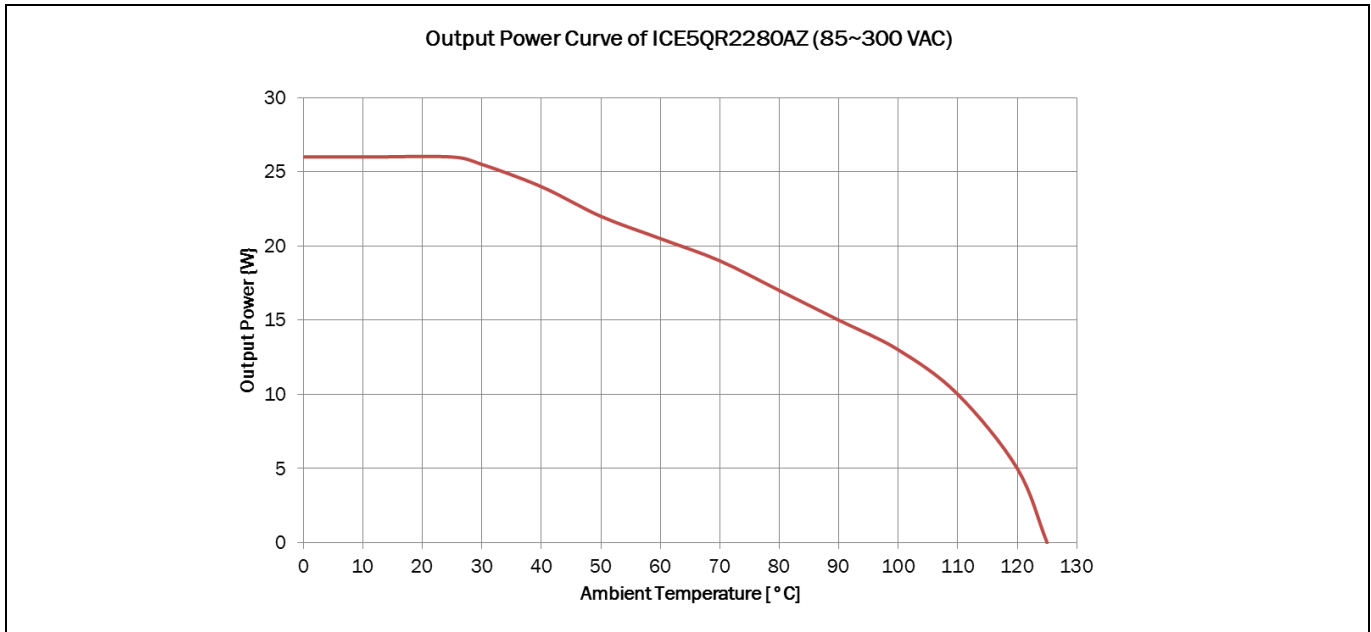
Figure 44   Output power curve of ICE5QR2280AZ, V_{IN}=85~300 V_{AC}; P_{Out}=f(T_a)

Output Power Curve of ICE5QR2280AZ (220VAC ±20%)
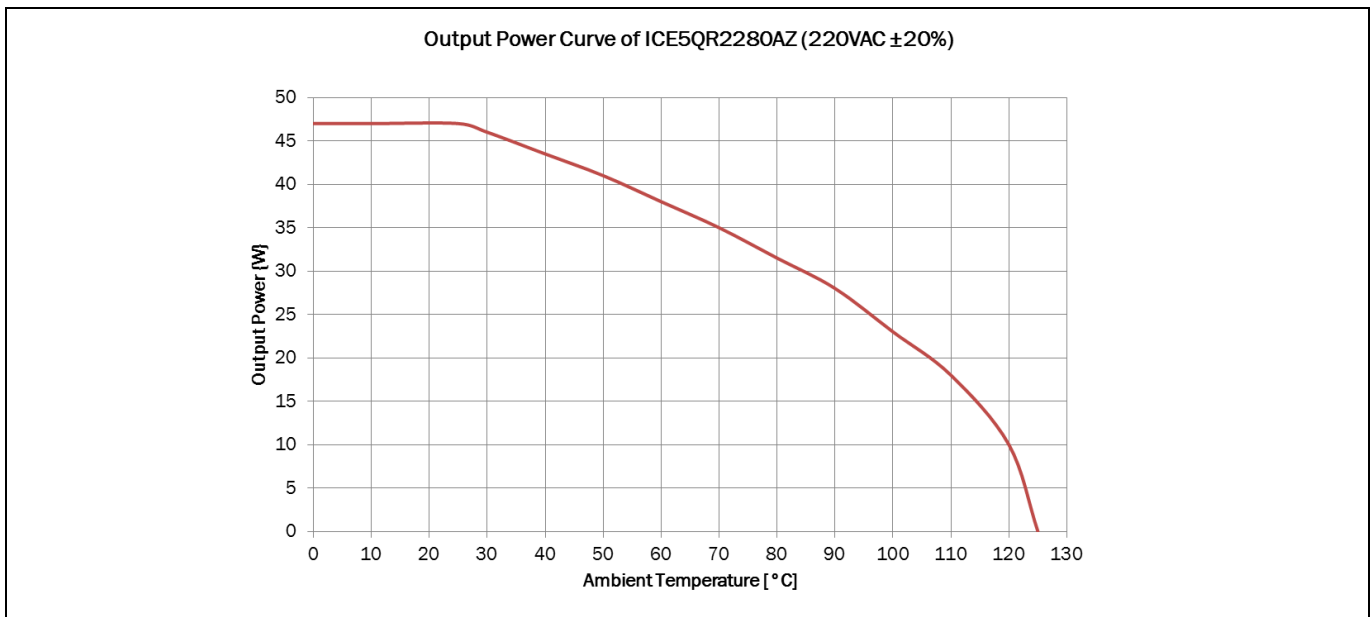
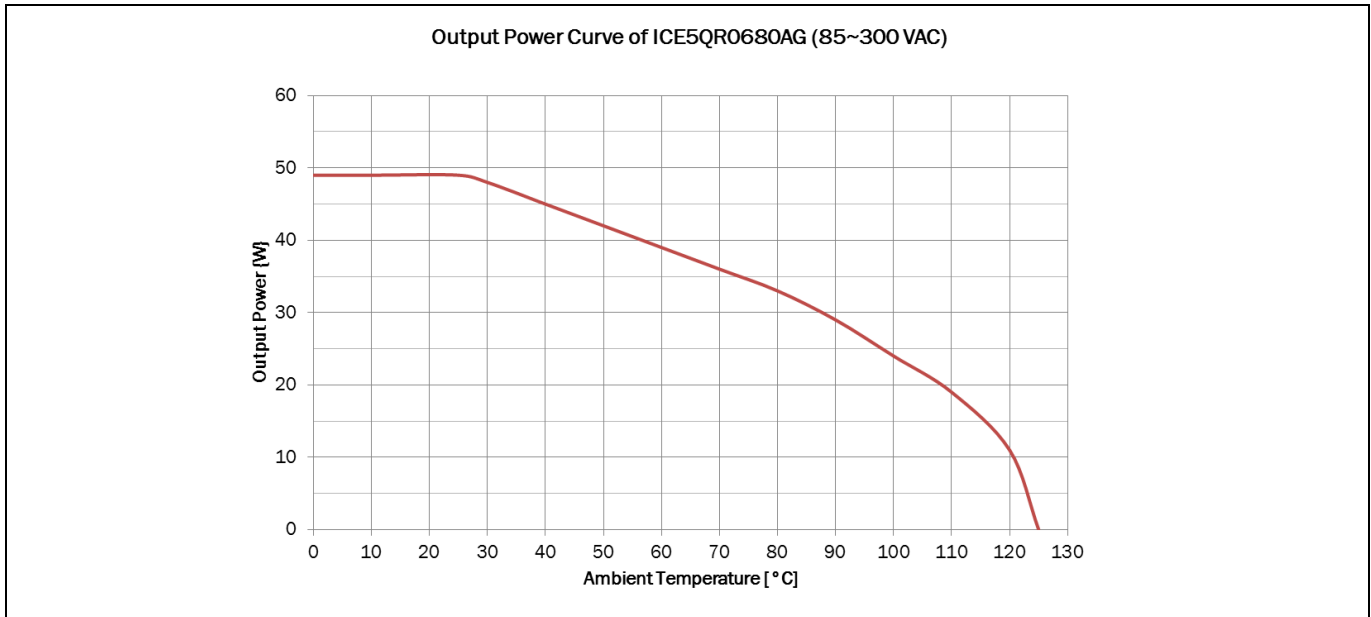**Figure 45   Output power curve of ICE5QR2280AZ, V_{IN}=220 V_{AC}; P_{Out}=f(T_a)**

Figure 46   Output power curve of ICE5QR0680AZ, V_{IN}=85~300 V_{AC}; P_{Out}=f(T_a)

Figure 47   Output power curve of ICE5QR0680AZ, V_{IN}=220 V_{AC}; P_{Out}=f(T_a)

Figure 48   Output power curve of ICE5QR4770AG, V_{IN}=85~300 V_{AC}; P_{Out}=f(T_a)
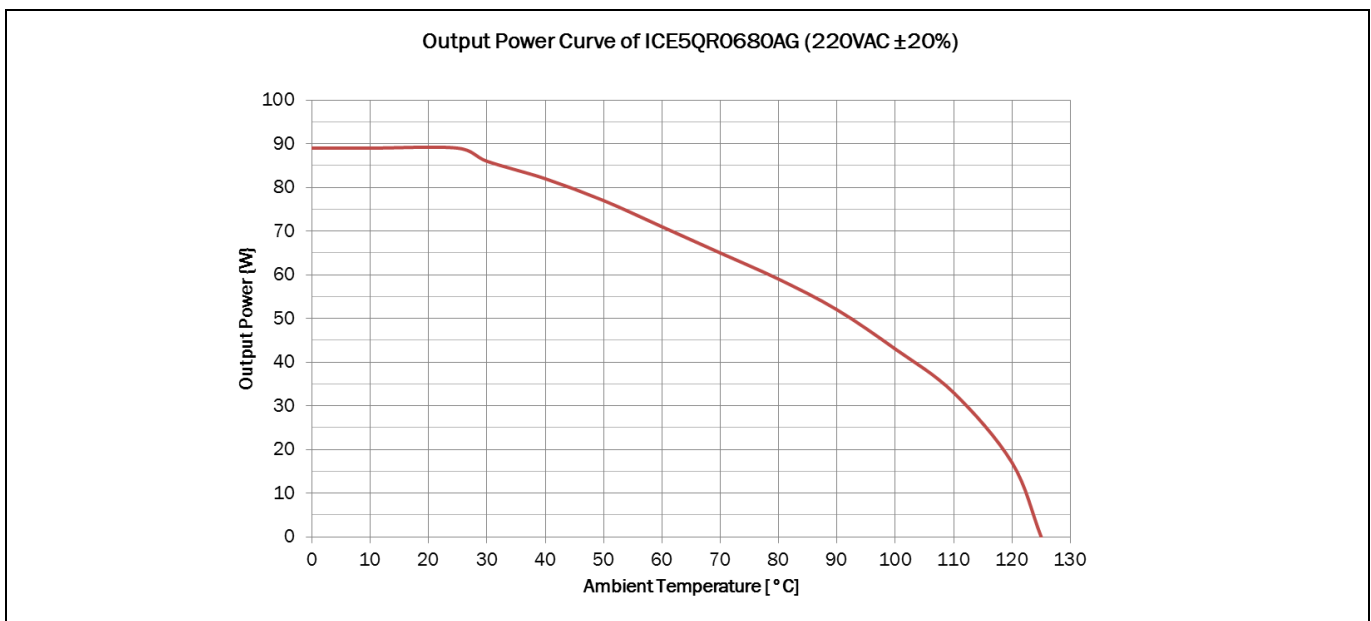

Figure 49   Output power curve of ICE5QR4770AG, V_{IN}=220 V_{AC}; P_{Out}=f(T_a)

Figure 50 Output power curve of ICE5QR1680AG, V_{IN}=85~300 V_{AC}; P_{Out}=f(T_a)

Figure 51 Output power curve of ICE5QR1680AG, V_{IN}=220 V_{AC}; P_{Out}=f(T_a)

Output Power Curve of ICE5QR0680AG (85~300 VAC)

Figure 52   Output power curve of ICE5QR0680AG, V_{IN}=85~300 V_{AC}; P_{Out}=f(T_a)

Output Power Curve of ICE5QR0680AG (220VAC ±20%)

Figure 53   Output power curve of ICE5QR0680AG, V_{IN}=220 V_{AC}; P_{Out}=f(T_a)

7   Outline Dimension
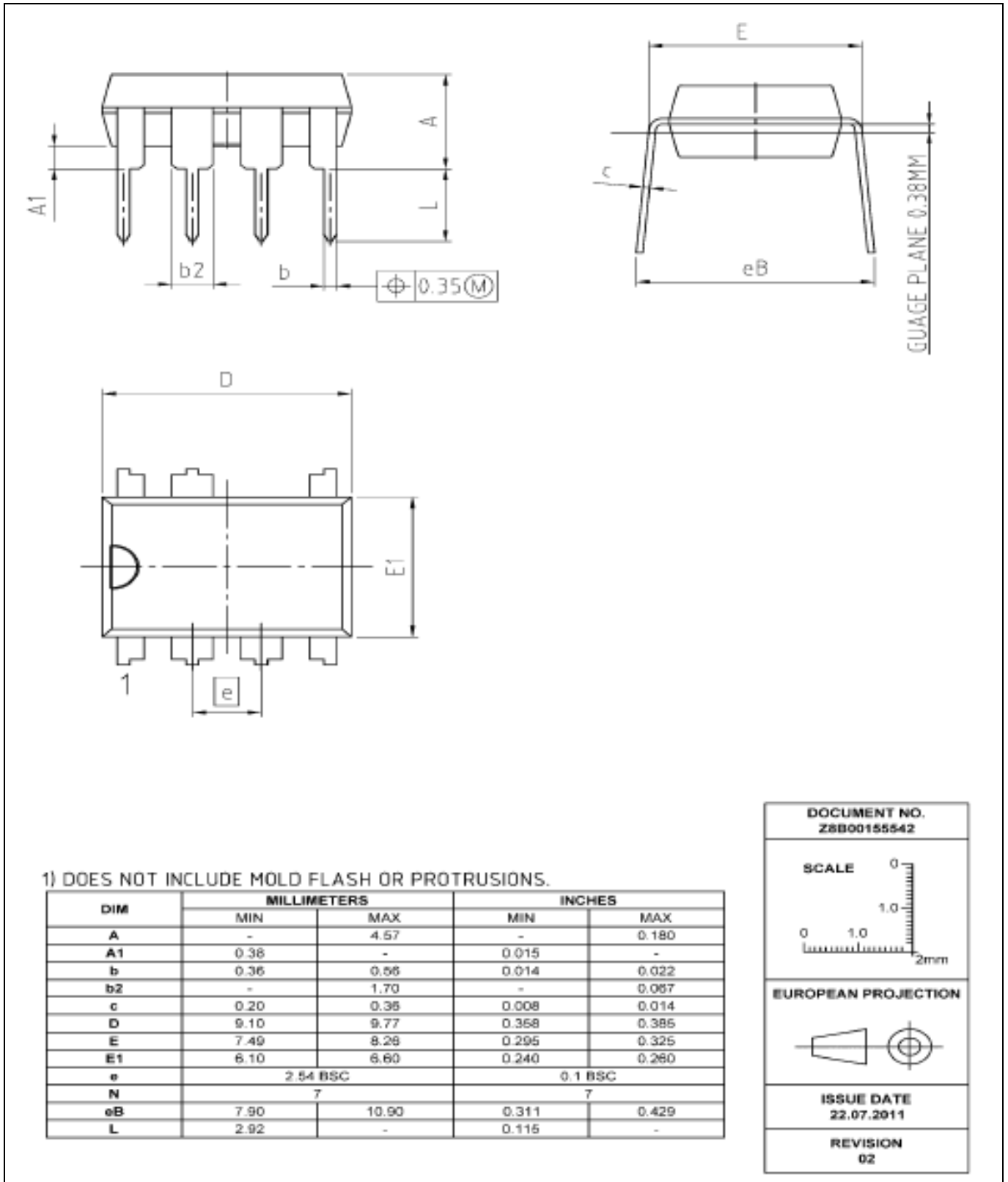
Figure 54   PG-DIP-7
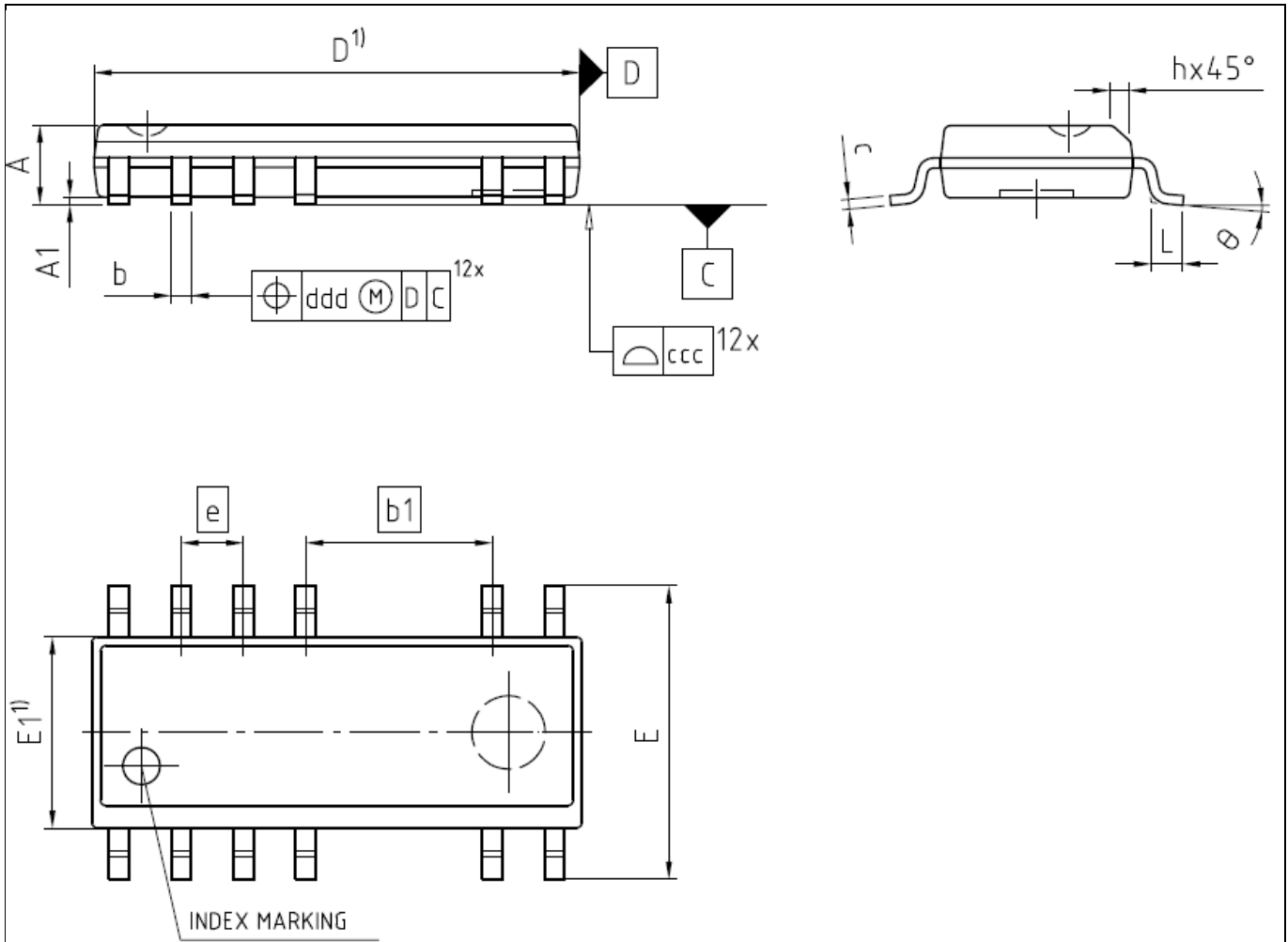
1) DOES NOT INCLUDE MOLD FLASH OR PROTRUSIONS.

DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	-	1.75	-	0.069
A1	0.10	-	0.004	-
b	0.35	0.51	0.014	0.020
b1	3.81 (BSC)		0.150 (BSC)	
c	0.19	0.25	0.007	0.010
D	9.80	10.00	0.386	0.394
E	5.80	6.20	0.228	0.244
E1	3.80	4.00	0.150	0.157
e	1.27 (BSC)		0.050 (BSC)	
N	12		12	
L	0.39	0.89	0.015	0.035
h	0.23	0.50	0.009	0.020
θ	-	8°	-	8°
ccc	0.10		0.004	
ddd	0.20		0.008	

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SCALE

EUROPEAN PROJECTION

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03.04.2014

REVISION
02

Figure 55   PG-DSO-12
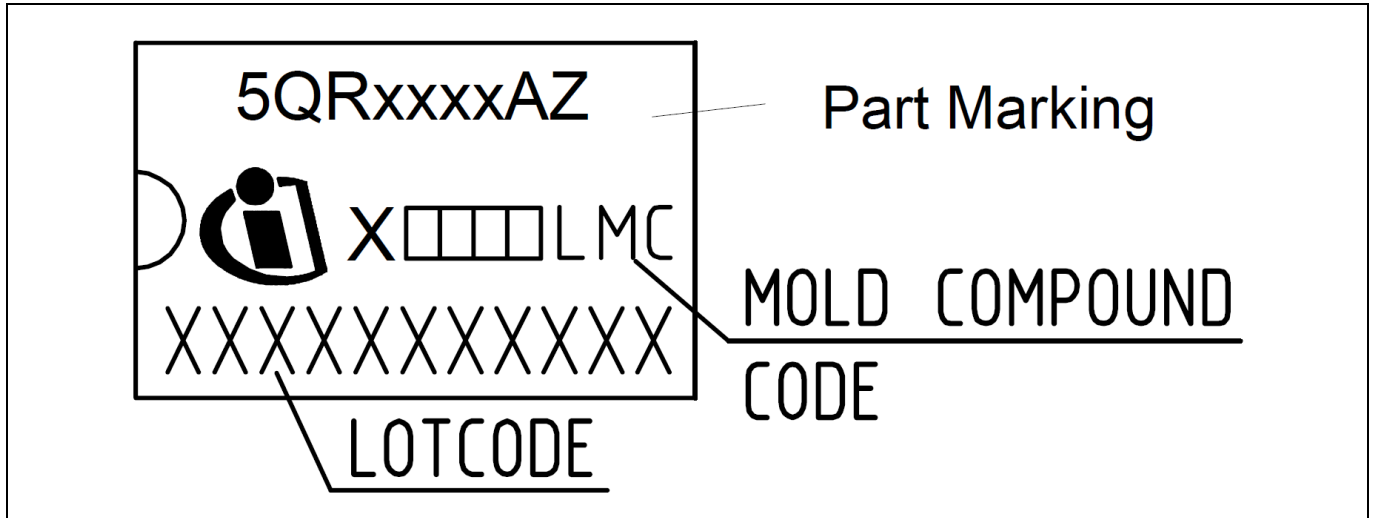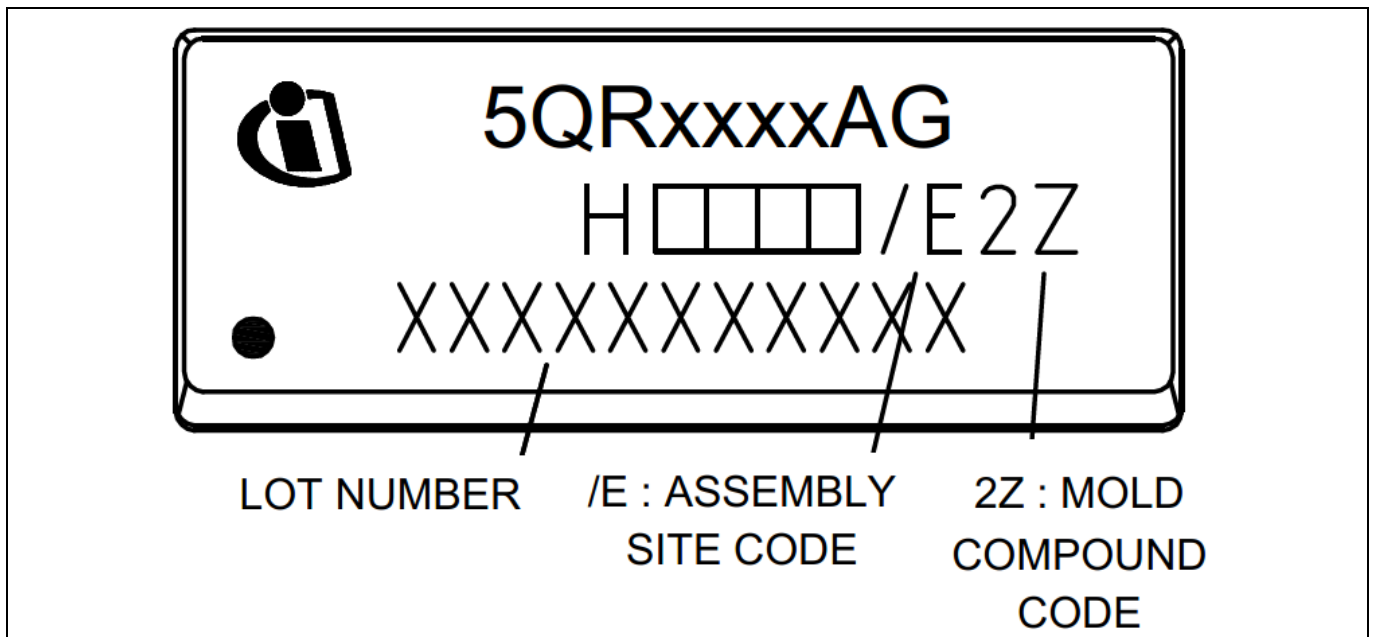
8 Marking

Figure 56   Marking of DIP-7

Figure 57   Marking of DSO-12

Revision History

Major changes since the last revision

Page or Reference	Description of change
2, 17,18, 24~44	Added ICE5QR4770AZ, ICE5QR4780AZ, ICE5QR2280AZ, ICE5QR0680AZ, ICE5QR4770AG, ICE5QR1680AG and ICE5QR0680AG

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